

**Levothyroxine**  
**EMR 200125-001**
**Bioequivalence trial of new levothyroxine formulation vs. old formulation**

 Merck Serono  
 EMR 200125-001

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Table 15.3.4.1 Abnormal Laboratory Values (Safety Population)

| Subject Number/<br>Random Number | Treatment Sequence | Lab Test (Unit)             | Visit/ Timepoint                  | Date/Time of Measurement | Result (a,b)      | Change From Baseline | Reference Range Low - High |
|----------------------------------|--------------------|-----------------------------|-----------------------------------|--------------------------|-------------------|----------------------|----------------------------|
|                                  |                    | Direct Bilirubin (umol/L)   | Screening                         | 22-03-2014/<br>12:04     | 5.6 (H, ncs)      |                      | 0.0 - 3.4                  |
|                                  |                    | Indirect Bilirubin (umol/L) | Screening                         | 22-03-2014/<br>12:04     | 26.9 (H, ncs)     |                      | 1.6 - 17.6                 |
|                                  |                    | Erythrocytes (uL)           | Period 1, Day -1/<br>24 H Predose | 23-03-2014/<br>9:30      | 10.00 (H, ncs)    |                      | 0.00 - 5.00                |
|                                  |                    | Bacteria                    | Period 1, Day -1/<br>24 H Predose | 23-03-2014/<br>9:30      | POSITIVE (H, ncs) |                      |                            |
|                                  |                    | Leukocytes (/HPF)           | Period 1, Day -1/<br>24 H Predose | 23-03-2014/<br>9:30      | 73.00 (H, ncs)    |                      | 0.00 - 4.00                |
|                                  |                    | Leukocytes (uL)             | Period 1, Day -1/<br>24 H Predose | 23-03-2014/<br>9:30      | 100.00 (H, ncs)   |                      | 0.00 - 9.00                |
|                                  |                    | Nitrite                     | Period 1, Day -1/<br>24 H Predose | 23-03-2014/<br>9:30      | POSITIVE (H, ncs) |                      |                            |
|                                  |                    | Protein (g/L)               | Period 1, Day -1/<br>24 H Predose | 23-03-2014/<br>9:32      | 65.0 (L, ncs)     |                      | 66.0 - 83.0                |
|                                  |                    | Urea (mmol/L)               | Period 1, Day -1/<br>24 H Predose | 23-03-2014/<br>9:32      | 2.57 (L, ncs)     |                      | 2.80 - 7.20                |
|                                  |                    | Bacteria                    | Period 1, Day -1/<br>24 H Predose | 23-03-2014/<br>15:25     | POSITIVE (H, ncs) |                      |                            |
|                                  |                    | Leukocytes (uL)             | Period 1, Day -1/<br>24 H Predose | 23-03-2014/<br>15:25     | 25.00 (H, ncs)    |                      | 0.00 - 9.00                |
|                                  |                    | Erythrocytes (uL)           | Period 2, Day -1/<br>24 H Predose | 28-04-2014/<br>8:37      | 25.00 (H, ncs)    |                      | 0.00 - 5.00                |

a: L = below lower limit of reference range, H = above upper limit of reference range; b: ncs = not clinically significant, cs = clinically significant; Baseline defined as Screening for Follow-Up results.

Treatment Sequence 1: Test/Reference; Treatment Sequence 2: Reference/Test.

Test: 600 µg (3\*200 µg tablets) levothyroxine new formulation.

Reference: 600 µg (3\*200 µg tablets) levothyroxine old formulation.

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Table 15.3.4.1 Abnormal Laboratory Values (Safety Population)

| Subject Number/<br>Random Number | Treatment Sequence | Lab Test (Unit)             | Visit/<br>Timepoint               | Date/Time of Measurement | Result (a,b)   | Change From Baseline | Reference Range Low - High |
|----------------------------------|--------------------|-----------------------------|-----------------------------------|--------------------------|----------------|----------------------|----------------------------|
|                                  |                    | Thyroxine (nmol/L)          | Period 2, Day -1/<br>24 H Predose | 28-04-2014/<br>8:43      | 60.8 (L, ncs)  |                      | 62.7 - 150.8               |
|                                  |                    | Potassium (mmol/L)          | Period 2, Day -1/<br>24 H Predose | 28-04-2014/<br>8:43      | 3.47 (L, ncs)  |                      | 3.50 - 5.10                |
|                                  |                    | Bilirubin (umol/L)          | Period 2, Day -1/<br>24 H Predose | 28-04-2014/<br>8:43      | 33.1 (H, ncs)  |                      | 5.0 - 21.0                 |
|                                  |                    | Direct Bilirubin (umol/L)   | Period 2, Day -1/<br>24 H Predose | 28-04-2014/<br>8:43      | 5.3 (H, ncs)   |                      | 0.0 - 3.4                  |
|                                  |                    | Indirect Bilirubin (umol/L) | Period 2, Day -1/<br>24 H Predose | 28-04-2014/<br>8:43      | 27.8 (H, ncs)  |                      | 1.6 - 17.6                 |
|                                  |                    | Sodium (mmol/L)             | Period 2, Day -1/<br>24 H Predose | 28-04-2014/<br>8:43      | 134.9 (L, ncs) |                      | 136.0 - 146.0              |
|                                  |                    | Bilirubin (umol/L)          | Period 2, Day -1/<br>24 H Predose | 28-04-2014/<br>18:35     | 22.0 (H, ncs)  |                      | 5.0 - 21.0                 |
|                                  |                    | Direct Bilirubin (umol/L)   | Period 2, Day -1/<br>24 H Predose | 28-04-2014/<br>18:35     | 3.5 (H, ncs)   |                      | 0.0 - 3.4                  |
|                                  |                    | Indirect Bilirubin (umol/L) | Period 2, Day -1/<br>24 H Predose | 28-04-2014/<br>18:35     | 18.5 (H, ncs)  |                      | 1.6 - 17.6                 |
|                                  |                    | Protein (g/L)               | Follow-Up                         | 13-05-2014/<br>8:58      | 64.1 (L, ncs)  | 1.9                  | 66.0 - 83.0                |
|                                  |                    | Thyroxine (nmol/L)          | Follow-Up                         | 13-05-2014/<br>8:58      | 60.4 (L, ncs)  | -8.6                 | 62.7 - 150.8               |
|                                  |                    | Bilirubin (umol/L)          | Follow-Up                         | 13-05-2014/<br>8:58      | 31.9 (H, ncs)  | -0.6                 | 5.0 - 21.0                 |

a: L = below lower limit of reference range, H = above upper limit of reference range; b: ncs = not clinically significant, cs = clinically significant; Baseline defined as Screening for Follow-Up results.

Treatment Sequence 1: Test/Reference; Treatment Sequence 2: Reference/Test.

Test: 600 µg (3\*200 µg tablets) levothyroxine new formulation.

Reference: 600 µg (3\*200 µg tablets) levothyroxine old formulation.

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Table 15.3.4.1 Abnormal Laboratory Values (Safety Population)

| Subject Number/<br>Random Number | Treatment Sequence   | Lab Test (Unit)                  | Visit/ Timepoint                  | Date/Time of Measurement | Result (a,b)      | Change From Baseline | Reference Range Low - High |
|----------------------------------|----------------------|----------------------------------|-----------------------------------|--------------------------|-------------------|----------------------|----------------------------|
|                                  |                      | Chloride (mmol/L)                | Follow-Up                         | 13-05-2014/<br>8:58      | 100.4 (L, ncs)    | -5.9                 | 101.0 - 109.0              |
|                                  |                      | Direct Bilirubin (umol/L)        | Follow-Up                         | 13-05-2014/<br>8:58      | 5.2 (H, ncs)      | -0.4                 | 0.0 - 3.4                  |
|                                  |                      | Indirect Bilirubin (umol/L)      | Follow-Up                         | 13-05-2014/<br>8:58      | 26.7 (H, ncs)     | -0.2                 | 1.6 - 17.6                 |
|                                  |                      | Sodium (mmol/L)                  | Follow-Up                         | 13-05-2014/<br>8:58      | 135.0 (L, ncs)    | -6.3                 | 136.0 - 146.0              |
|                                  | Treatment Sequence 2 | Amylase (IU/L)                   | Screening                         | 24-03-2014/<br>8:25      | 25.2 (L, ncs)     |                      | 28.0 - 100.0               |
|                                  |                      | Amylase (IU/L)                   | Period 1, Day -1/<br>24 H Predose | 30-03-2014/<br>8:08      | 25.2 (L, ncs)     |                      | 28.0 - 100.0               |
|                                  |                      | Leukocytes (/HPF)                | Period 2, Day -1/<br>24 H Predose | 05-05-2014/<br>9:16      | 198.00 (H, ncs)   |                      | 0.00 - 4.00                |
|                                  |                      | Leukocytes (uL)                  | Period 2, Day -1/<br>24 H Predose | 05-05-2014/<br>9:16      | 100.00 (H, ncs)   |                      | 0.00 - 9.00                |
|                                  |                      | Squamous Epithelial Cells (/HPF) | Period 2, Day -1/<br>24 H Predose | 05-05-2014/<br>9:16      | 27 (H, ncs)       |                      | 0 - 15                     |
|                                  |                      | Leukocytes (uL)                  | Period 2, Day -1/<br>24 H Predose | 05-05-2014/<br>18:53     | 100.00 (H, ncs)   |                      | 0.00 - 9.00                |
|                                  |                      | Bacteria                         | Follow-Up                         | 20-05-2014/<br>8:13      | POSITIVE (H, ncs) |                      |                            |
|                                  |                      | Leukocytes (/HPF)                | Follow-Up                         | 20-05-2014/<br>8:13      | 6.00 (H, ncs)     |                      | 0.00 - 4.00                |

a: L = below lower limit of reference range, H = above upper limit of reference range; b: ncs = not clinically significant, cs = clinically significant; Baseline defined as Screening for Follow-Up results.

Treatment Sequence 1: Test/Reference; Treatment Sequence 2: Reference/Test.

Test: 600 µg (3\*200 µg tablets) levothyroxine new formulation.

Reference: 600 µg (3\*200 µg tablets) levothyroxine old formulation.

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Table 15.3.4.1 Abnormal Laboratory Values (Safety Population)

| Subject Number/<br>Random Number | Treatment Sequence   | Lab Test (Unit)                  | Visit/ Timepoint                  | Date/Time of Measurement | Result (a,b)    | Change From Baseline | Reference Range Low - High |
|----------------------------------|----------------------|----------------------------------|-----------------------------------|--------------------------|-----------------|----------------------|----------------------------|
|                                  |                      | Leukocytes (uL)                  | Follow-Up                         | 20-05-2014/<br>8:13      | 500.00 (H, ncs) | 500                  | 0.00 - 9.00                |
|                                  |                      | Leukocytes (/HPF)                | Follow-Up                         | 25-05-2014/<br>8:34      | 6.00 (H, ncs)   |                      | 0.00 - 4.00                |
|                                  |                      | Leukocytes (uL)                  | Follow-Up                         | 25-05-2014/<br>8:34      | 25.00 (H, ncs)  | 25                   | 0.00 - 9.00                |
|                                  | Treatment Sequence 2 | Amylase (IU/L)                   | Screening                         | 25-03-2014/<br>7:46      | 102.0 (H, ncs)  |                      | 28.0 - 100.0               |
|                                  |                      | Amylase (IU/L)                   | Period 1, Day -1/<br>24 H Predose | 26-03-2014/<br>8:25      | 102.5 (H, ncs)  |                      | 28.0 - 100.0               |
|                                  |                      | Eosinophils (10 <sup>9</sup> /L) | Period 1, Day -1/<br>24 H Predose | 26-03-2014/<br>8:25      | 0.03 (L, ncs)   |                      | 0.04 - 0.43                |
|                                  |                      | Eosinophils/Leukocytes (%)       | Period 1, Day -1/<br>24 H Predose | 26-03-2014/<br>8:25      | 0.4 (L, ncs)    |                      | 0.6 - 7.9                  |
|                                  |                      | Amylase (IU/L)                   | Period 2, Day -1/<br>24 H Predose | 01-05-2014/<br>8:08      | 108.9 (H, ncs)  |                      | 28.0 - 100.0               |
|                                  |                      | Monocytes/Leukocytes (%)         | Period 2, Day -1/<br>24 H Predose | 01-05-2014/<br>8:08      | 4.7 (L, ncs)    |                      | 5.3 - 14.2                 |
|                                  |                      | Monocytes (10 <sup>9</sup> /L)   | Period 2, Day -1/<br>24 H Predose | 01-05-2014/<br>8:08      | 0.25 (L, ncs)   |                      | 0.27 - 0.91                |
|                                  |                      | Amylase (IU/L)                   | Follow-Up                         | 16-05-2014/<br>7:55      | 101.9 (H, ncs)  | -0.1                 | 28.0 - 100.0               |
|                                  | Treatment Sequence 2 | Creatine Kinase (IU/L)           | Screening                         | 25-03-2014/<br>10:22     | 205.0 (H, ncs)  |                      | 0.0 - 171.0                |

a: L = below lower limit of reference range; H = above upper limit of reference range; b: ncs = not clinically significant, cs = clinically significant; Baseline defined as Screening for Follow-Up results.

Treatment Sequence 1: Test/Reference; Treatment Sequence 2: Reference/Test.

Test: 600 µg (3\*200 µg tablets) levothyroxine new formulation.

Reference: 600 µg (3\*200 µg tablets) levothyroxine old formulation.

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| Subject Number/<br>Random Number | Treatment Sequence   | Lab Test (Unit)                  | Visit/ Timepoint                  | Date/Time of Measurement | Result (a,b)    | Change From Baseline | Reference Range Low - High |
|----------------------------------|----------------------|----------------------------------|-----------------------------------|--------------------------|-----------------|----------------------|----------------------------|
|                                  |                      | Creatine Kinase (IU/L)           | Period 1, Day -1/<br>24 H Predose | 02-04-2014/<br>8:15      | 1292.1 (H, ncs) |                      | 0.0 - 171.0                |
|                                  |                      | Platelets (10 <sup>9</sup> /L)   | Period 1, Day -1/<br>24 H Predose | 02-04-2014/<br>8:15      | 381 (H, ncs)    |                      | 155 - 342                  |
|                                  |                      | Creatine Kinase (IU/L)           | Period 1, Day -1/<br>24 H Predose | 02-04-2014/<br>16:52     | 1015.7 (H, ncs) |                      | 0.0 - 171.0                |
|                                  |                      | Creatine Kinase MB (IU/L)        | Period 1, Day -1/<br>24 H Predose | 02-04-2014/<br>16:52     | 27.5 (H, ncs)   |                      | 0.0 - 24.0                 |
|                                  |                      | Creatine Kinase (IU/L)           | Period 2, Day -1/<br>24 H Predose | 08-05-2014/<br>8:15      | 193.3 (H, ncs)  |                      | 0.0 - 171.0                |
|                                  |                      | Platelets (10 <sup>9</sup> /L)   | Period 2, Day -1/<br>24 H Predose | 08-05-2014/<br>8:15      | 391 (H, ncs)    |                      | 155 - 342                  |
|                                  |                      | Creatine Kinase (IU/L)           | Follow-Up                         | 23-05-2014/<br>10:07     | 178.0 (H, ncs)  | -27                  | 0.0 - 171.0                |
|                                  |                      | Platelets (10 <sup>9</sup> /L)   | Follow-Up                         | 23-05-2014/<br>10:07     | 375 (H, ncs)    | 37                   | 155 - 342                  |
|                                  |                      | Thyrotropin (mU/L)               | Follow-Up                         | 23-05-2014/<br>10:07     | 0.10 (L, ncs)   | -1.59                | 0.35 - 4.94                |
|                                  | Treatment Sequence 2 | Creatine Kinase (IU/L)           | Screening                         | 25-03-2014/<br>10:59     | 1820.0 (H, ncs) |                      | 0.0 - 171.0                |
|                                  |                      | Alanine Aminotransferase (U/L)   | Screening                         | 25-03-2014/<br>10:59     | 55.3 (H, ncs)   |                      | 0.0 - 50.0                 |
|                                  |                      | Aspartate Aminotransferase (U/L) | Screening                         | 25-03-2014/<br>10:59     | 82.8 (H, ncs)   |                      | 0.0 - 50.0                 |

a: L = below lower limit of reference range, H = above upper limit of reference range; b: ncs = not clinically significant, cs = clinically significant; Baseline defined as Screening for Follow-Up results.

Treatment Sequence 1: Test/Reference; Treatment Sequence 2: Reference/Test.

Test: 600 µg (3\*200 µg tablets) levothyroxine new formulation.

Reference: 600 µg (3\*200 µg tablets) levothyroxine old formulation.

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Table 15.3.4.1 Abnormal Laboratory Values (Safety Population)

| Subject Number/<br>Random Number | Treatment Sequence   | Lab Test (Unit)            | Visit/ Timepoint                  | Date/Time of Measurement | Result (a,b)   | Change From Baseline | Reference Range Low - High |
|----------------------------------|----------------------|----------------------------|-----------------------------------|--------------------------|----------------|----------------------|----------------------------|
|                                  |                      | Creatine Kinase MB (IU/L)  | Screening                         | 25-03-2014/<br>10:59     | 28.1 (H, ncs)  |                      | 0.0 - 24.0                 |
|                                  |                      | Creatine Kinase (IU/L)     | Period 2, Day -1/<br>24 H Predose | 08-05-2014/<br>8:54      | 275.2 (H, ncs) |                      | 0.0 - 171.0                |
|                                  |                      | Creatine Kinase (IU/L)     | Follow-Up                         | 23-05-2014/<br>8:17      | 465.8 (H, ncs) | 304.4                | 0.0 - 171.0                |
|                                  |                      | Creatine Kinase (IU/L)     | Follow-Up                         | 03-06-2014/<br>8:11      | 327.2 (H, ncs) | 165.8                | 0.0 - 171.0                |
|                                  | Treatment Sequence 1 | Eosinophils/Leukocytes (%) | Period 2, Day -1/<br>24 H Predose | 05-05-2014/<br>8:54      | 8.9 (H, ncs)   |                      | 0.6 - 8.4                  |
|                                  |                      | Basophils/Leukocytes (%)   | Period 2, Day -1/<br>24 H Predose | 05-05-2014/<br>8:54      | 1.1 (H, ncs)   |                      | 0.0 - 1.0                  |
|                                  |                      | Basophils/Leukocytes (%)   | Follow-Up                         | 19-05-2014/<br>9:11      | 1.2 (H, ncs)   | 0.3                  | 0.0 - 1.0                  |
|                                  | Treatment Sequence 1 | Amylase (IU/L)             | Screening                         | 26-03-2014/<br>11:22     | 113.0 (H, ncs) |                      | 28.0 - 100.0               |
|                                  |                      | Thyroxine (nmol/L)         | Screening                         | 26-03-2014/<br>11:22     | 60.1 (L, ncs)  |                      | 62.7 - 150.8               |
|                                  |                      | Urea (mmol/L)              | Screening                         | 26-03-2014/<br>11:22     | 2.53 (L, ncs)  |                      | 2.80 - 7.20                |
|                                  |                      | Amylase (IU/L)             | Screening                         | 27-03-2014/<br>11:23     | 108.0 (H, ncs) |                      | 28.0 - 100.0               |
|                                  |                      | Amylase (IU/L)             | Period 1, Day -1/<br>24 H Predose | 30-03-2014/<br>7:41      | 113.0 (H, ncs) |                      | 28.0 - 100.0               |

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 Treatment Sequence 1: Test/Reference; Treatment Sequence 2: Reference/Test.  
 Test: 600 µg (3\*200 µg tablets) levothyroxine new formulation.  
 Reference: 600 µg (3\*200 µg tablets) levothyroxine old formulation.

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Table 15.3.4.1 Abnormal Laboratory Values (Safety Population)

| Subject Number/<br>Random Number | Treatment Sequence   | Lab Test (Unit)     | Visit/ Timepoint                  | Date/Time of Measurement | Result (a,b)   | Change From Baseline | Reference Range Low - High |
|----------------------------------|----------------------|---------------------|-----------------------------------|--------------------------|----------------|----------------------|----------------------------|
|                                  |                      | Urea (mmol/L)       | Period 1, Day -1/<br>24 H Predose | 30-03-2014/<br>7:41      | 1.90 (L, ncs)  |                      | 2.80 - 7.20                |
|                                  |                      | Creatinine (umol/L) | Period 1, Day -1/<br>24 H Predose | 30-03-2014/<br>7:41      | 41.7 (L, ncs)  |                      | 45.0 - 84.0                |
|                                  |                      | Amylase (IU/L)      | Follow-Up                         | 05-05-2014/<br>10:38     | 106.7 (H, ncs) | -1.3                 | 28.0 - 100.0               |
|                                  | Treatment Sequence 1 | Chloride (mmol/L)   | Screening                         | 27-03-2014/<br>12:06     | 100.8 (L, ncs) |                      | 101.0 - 109.0              |
|                                  |                      | Sodium (mmol/L)     | Screening                         | 27-03-2014/<br>12:06     | 135.7 (L, ncs) |                      | 136.0 - 146.0              |
|                                  |                      | Chloride (mmol/L)   | Period 1, Day -1/<br>24 H Predose | 30-03-2014/<br>8:22      | 98.3 (L, ncs)  |                      | 101.0 - 109.0              |
|                                  |                      | Sodium (mmol/L)     | Period 1, Day -1/<br>24 H Predose | 30-03-2014/<br>8:22      | 132.1 (L, ncs) |                      | 136.0 - 146.0              |
|                                  |                      | Creatinine (umol/L) | Period 1, Day -1/<br>24 H Predose | 30-03-2014/<br>8:22      | 41.7 (L, ncs)  |                      | 45.0 - 84.0                |
|                                  |                      | Erythrocytes (uL)   | Follow-Up                         | 20-05-2014/<br>9:28      | 10.00 (H, ncs) | 10                   | 0.00 - 5.00                |
|                                  |                      | Sodium (mmol/L)     | Follow-Up                         | 20-05-2014/<br>9:32      | 135.5 (L, ncs) | -0.2                 | 136.0 - 146.0              |
|                                  | Treatment Sequence 1 | Amylase (IU/L)      | Screening                         | 28-03-2014/<br>8:51      | 114.0 (H, ncs) |                      | 28.0 - 100.0               |
|                                  |                      | Protein (g/L)       | Screening                         | 28-03-2014/<br>8:51      | 65.5 (L, ncs)  |                      | 66.0 - 83.0                |

a: L = below lower limit of reference range, H = above upper limit of reference range; b: ncs = not clinically significant, cs = clinically significant; Baseline defined as Screening for Follow-Up results.

Treatment Sequence 1: Test/Reference; Treatment Sequence 2: Reference/Test.

Test: 600 µg (3\*200 µg tablets) levothyroxine new formulation.

Reference: 600 µg (3\*200 µg tablets) levothyroxine old formulation.

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| Subject Number/<br>Random Number | Treatment Sequence | Lab Test (Unit)                | Visit/<br>Timepoint               | Date/Time of Measurement | Result (a,b)   | Change From Baseline | Reference Range Low - High |
|----------------------------------|--------------------|--------------------------------|-----------------------------------|--------------------------|----------------|----------------------|----------------------------|
|                                  |                    | Chloride (mmol/L)              | Screening                         | 28-03-2014/<br>8:51      | 100.5 (L, ncs) |                      | 101.0 - 109.0              |
|                                  |                    | Monocytes (10 <sup>9</sup> /L) | Screening                         | 28-03-2014/<br>8:51      | 0.29 (L, ncs)  |                      | 0.30 - 0.92                |
|                                  |                    | Sodium (mmol/L)                | Screening                         | 28-03-2014/<br>8:51      | 135.6 (L, ncs) |                      | 136.0 - 146.0              |
|                                  |                    | Amylase (IU/L)                 | Screening                         | 01-04-2014/<br>13:03     | 125.1 (H, ncs) |                      | 28.0 - 100.0               |
|                                  |                    | Amylase (IU/L)                 | Period 1, Day -1/<br>24 H Predose | 06-04-2014/<br>8:48      | 119.0 (H, ncs) |                      | 28.0 - 100.0               |
|                                  |                    | Creatine Kinase (IU/L)         | Period 1, Day -1/<br>24 H Predose | 06-04-2014/<br>8:48      | 194.0 (H, ncs) |                      | 0.0 - 171.0                |
|                                  |                    | Amylase (IU/L)                 | Period 1, Day -1/<br>24 H Predose | 06-04-2014/<br>12:03     | 117.3 (H, ncs) |                      | 28.0 - 100.0               |
|                                  |                    | Creatine Kinase (IU/L)         | Period 1, Day -1/<br>24 H Predose | 06-04-2014/<br>12:03     | 193.9 (H, ncs) |                      | 0.0 - 171.0                |
|                                  |                    | Amylase (IU/L)                 | Period 2, Day -1/<br>24 H Predose | 12-05-2014/<br>8:42      | 127.6 (H, ncs) |                      | 28.0 - 100.0               |
|                                  |                    | Protein (g/L)                  | Period 2, Day -1/<br>24 H Predose | 12-05-2014/<br>8:42      | 62.6 (L, ncs)  |                      | 66.0 - 83.0                |
|                                  |                    | Erythrocytes (uL)              | Follow-Up                         | 27-05-2014/<br>7:22      | 10.00 (H, ncs) | 10                   | 0.00 - 5.00                |
|                                  |                    | Amylase (IU/L)                 | Follow-Up                         | 27-05-2014/<br>7:25      | 136.0 (H, ncs) | 10.9                 | 28.0 - 100.0               |

a: L = below lower limit of reference range, H = above upper limit of reference range; b: ncs = not clinically significant, cs = clinically significant; Baseline defined as Screening for Follow-Up results.  
Treatment Sequence 1: Test/Reference; Treatment Sequence 2: Reference/Test.  
Test: 600 µg (3\*200 µg tablets) levothyroxine new formulation.  
Reference: 600 µg (3\*200 µg tablets) levothyroxine old formulation.

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Levothyroxine  
EMR 200125-001

## Bioequivalence trial of new levothyroxine formulation vs. old formulation

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Table 15.3.4.1 Abnormal Laboratory Values (Safety Population)

| Subject Number/<br>Random Number | Treatment Sequence   | Lab Test (Unit)                  | Visit/ Timepoint                  | Date/Time of Measurement | Result (a,b)   | Change From Baseline | Reference Range Low - High |
|----------------------------------|----------------------|----------------------------------|-----------------------------------|--------------------------|----------------|----------------------|----------------------------|
|                                  |                      | Protein (g/L)                    | Follow-Up                         | 27-05-2014/<br>7:25      | 65.6 (L, ncs)  | 0.1                  | 66.0 - 83.0                |
|                                  |                      | Creatine Kinase (IU/L)           | Follow-Up                         | 27-05-2014/<br>7:25      | 176.9 (H, ncs) | 22.4                 | 0.0 - 171.0                |
|                                  | Treatment Sequence 2 | Neutrophils (10 <sup>9</sup> /L) | Screening                         | 28-03-2014/<br>8:55      | 1.60 (L, ncs)  |                      | 1.61 - 6.45                |
|                                  |                      | Chloride (mmol/L)                | Screening                         | 28-03-2014/<br>8:55      | 95.4 (L, ncs)  |                      | 101.0 - 109.0              |
|                                  |                      | Sodium (mmol/L)                  | Screening                         | 28-03-2014/<br>8:55      | 131.9 (L, ncs) |                      | 136.0 - 146.0              |
|                                  |                      | Lymphocytes/Leukocytes (%)       | Screening                         | 28-03-2014/<br>8:55      | 50.4 (H, ncs)  |                      | 17.8 - 48.5                |
|                                  |                      | Neutrophils/Leukocytes (%)       | Screening                         | 28-03-2014/<br>8:55      | 37.5 (L, ncs)  |                      | 37.9 - 70.5                |
|                                  |                      | Chloride (mmol/L)                | Period 1, Day -1/<br>24 H Predose | 30-03-2014/<br>7:42      | 100.1 (L, ncs) |                      | 101.0 - 109.0              |
|                                  |                      | Lymphocytes/Leukocytes (%)       | Period 1, Day -1/<br>24 H Predose | 30-03-2014/<br>7:42      | 51.2 (H, ncs)  |                      | 17.8 - 48.5                |
|                                  |                      | Protein (g/L)                    | Period 2, Day -1/<br>24 H Predose | 05-05-2014/<br>9:50      | 65.9 (L, ncs)  |                      | 66.0 - 83.0                |
|                                  | Treatment Sequence 1 | Chloride (mmol/L)                | Screening                         | 28-03-2014/<br>11:09     | 100.6 (L, ncs) |                      | 101.0 - 109.0              |
|                                  |                      | Sodium (mmol/L)                  | Screening                         | 28-03-2014/<br>11:09     | 134.6 (L, ncs) |                      | 136.0 - 146.0              |

a: L = below lower limit of reference range, H = above upper limit of reference range; b: ncs = not clinically significant, cs = clinically significant; Baseline defined as Screening for Follow-Up results.

Treatment Sequence 1: Test/Reference; Treatment Sequence 2: Reference/Test.

Test: 600 µg (3\*200 µg tablets) levothyroxine new formulation.

Reference: 600 µg (3\*200 µg tablets) levothyroxine old formulation.

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Levothyroxine  
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Table 15.3.4.1 Abnormal Laboratory Values (Safety Population)

| Subject Number/<br>Random Number | Treatment Sequence   | Lab Test (Unit)                    | Visit/<br>Timepoint               | Date/Time of Measurement | Result (a,b)   | Change From Baseline | Reference Range Low - High |
|----------------------------------|----------------------|------------------------------------|-----------------------------------|--------------------------|----------------|----------------------|----------------------------|
|                                  |                      | Monocytes/Leukocytes (%)           | Period 1, Day -1/<br>24 H Predose | 02-04-2014/<br>8:31      | 15.7 (H, ncs)  |                      | 5.3 - 14.2                 |
|                                  |                      | Sodium (mmol/L)                    | Period 1, Day -1/<br>24 H Predose | 02-04-2014/<br>8:31      | 133.8 (L, ncs) |                      | 136.0 - 146.0              |
|                                  |                      | Erythrocytes (uL)                  | Period 2, Day -1/<br>24 H Predose | 08-05-2014/<br>9:03      | 50.00 (H, ncs) |                      | 0.00 - 5.00                |
|                                  |                      | Erythrocytes (/HPF)                | Period 2, Day -1/<br>24 H Predose | 08-05-2014/<br>9:03      | 8.00 (H, ncs)  |                      | 0.00 - 3.00                |
|                                  |                      | Urea (mmol/L)                      | Period 2, Day -1/<br>24 H Predose | 08-05-2014/<br>9:06      | 2.69 (L, ncs)  |                      | 2.80 - 7.20                |
|                                  |                      | Monocytes/Leukocytes (%)           | Period 2, Day -1/<br>24 H Predose | 08-05-2014/<br>9:06      | 15.1 (H, ncs)  |                      | 5.3 - 14.2                 |
|                                  |                      | Erythrocytes (10 <sup>12</sup> /L) | Period 2, Day -1/<br>24 H Predose | 08-05-2014/<br>9:06      | 4.00 (L, ncs)  |                      | 4.02 - 5.08                |
|                                  |                      | Sodium (mmol/L)                    | Period 2, Day -1/<br>24 H Predose | 08-05-2014/<br>9:06      | 134.5 (L, ncs) |                      | 136.0 - 146.0              |
|                                  |                      | Erythrocytes (10 <sup>12</sup> /L) | Follow-Up                         | 26-05-2014/<br>9:55      | 3.96 (L, ncs)  | -0.21                | 4.02 - 5.08                |
|                                  |                      | Sodium (mmol/L)                    | Follow-Up                         | 26-05-2014/<br>9:55      | 134.8 (L, ncs) | 0.2                  | 136.0 - 146.0              |
|                                  | Treatment Sequence 2 | Creatine Kinase (IU/L)             | Screening                         | 28-03-2014/<br>12:28     | 225.4 (H, ncs) |                      | 0.0 - 171.0                |
|                                  |                      | Ketones (mmol/L)                   | Period 1, Day -1/<br>24 H Predose | 13-04-2014/<br>8:18      | 0.5 (H, ncs)   |                      | 0.0 - 0.5                  |

a: L = below lower limit of reference range, H = above upper limit of reference range; b: ncs = not clinically significant, cs = clinically significant; Baseline defined as Screening for Follow-Up results.

Treatment Sequence 1: Test/Reference; Treatment Sequence 2: Reference/Test.

Test: 600 µg (3\*200 µg tablets) levothyroxine new formulation.

Reference: 600 µg (3\*200 µg tablets) levothyroxine old formulation.

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Table 15.3.4.1 Abnormal Laboratory Values (Safety Population)

| Subject Number/<br>Random Number | Treatment Sequence   | Lab Test (Unit)                  | Visit/ Timepoint                  | Date/Time of Measurement | Result (a,b)   | Change From Baseline | Reference Range Low - High |
|----------------------------------|----------------------|----------------------------------|-----------------------------------|--------------------------|----------------|----------------------|----------------------------|
|                                  |                      | Neutrophils/Leukocytes (%)       | Period 1, Day -1/<br>24 H Predose | 13-04-2014/<br>8:23      | 37.9 (L, ncs)  |                      | 38.2 - 71.5                |
|                                  |                      | Ketones (mmol/L)                 | Period 2, Day -1/<br>24 H Predose | 19-05-2014/<br>9:42      | 0.5 (H, ncs)   |                      | 0.0 - 0.5                  |
|                                  |                      | Glucose (mmol/L)                 | Period 2, Day -1/<br>24 H Predose | 19-05-2014/<br>9:44      | 4.07 (L, ncs)  |                      | 4.10 - 5.90                |
|                                  | Treatment Sequence 2 | Creatine Kinase (IU/L)           | Screening                         | 28-03-2014/<br>12:20     | 148.5 (H, ncs) |                      | 0.0 - 145.0                |
|                                  |                      | Protein (g/L)                    | Period 1, Day -1/<br>24 H Predose | 02-04-2014/<br>8:04      | 65.8 (L, ncs)  |                      | 66.0 - 83.0                |
|                                  |                      | Urea (mmol/L)                    | Period 1, Day -1/<br>24 H Predose | 02-04-2014/<br>8:04      | 2.71 (L, ncs)  |                      | 2.80 - 7.20                |
|                                  |                      | Protein (g/L)                    | Period 2, Day -1/<br>24 H Predose | 08-05-2014/<br>9:42      | 64.4 (L, ncs)  |                      | 66.0 - 83.0                |
|                                  |                      | Urea (mmol/L)                    | Period 2, Day -1/<br>24 H Predose | 08-05-2014/<br>9:42      | 2.40 (L, ncs)  |                      | 2.80 - 7.20                |
|                                  |                      | Ketones (mmol/L)                 | Follow-Up                         | 26-05-2014/<br>11:50     | 100.0 (H, ncs) | 100                  | 0.0 - 0.5                  |
|                                  |                      | Erythrocytes (uL)                | Follow-Up                         | 26-05-2014/<br>11:50     | 10.00 (H, ncs) | 10                   | 0.00 - 5.00                |
|                                  |                      | Leukocytes (/HPF)                | Follow-Up                         | 26-05-2014/<br>11:50     | 33.00 (H, ncs) |                      | 0.00 - 4.00                |
|                                  |                      | Squamous Epithelial Cells (/HPF) | Follow-Up                         | 26-05-2014/<br>11:50     | 37 (H, ncs)    |                      | 0 - 15                     |

a: L = below lower limit of reference range, H = above upper limit of reference range; b: ncs = not clinically significant, cs = clinically significant; Baseline defined as Screening for Follow-Up results.

Treatment Sequence 1: Test/Reference; Treatment Sequence 2: Reference/Test.

Test: 600 µg (3\*200 µg tablets) levothyroxine new formulation.

Reference: 600 µg (3\*200 µg tablets) levothyroxine old formulation.

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Levothyroxine  
EMR 200125-001

## Bioequivalence trial of new levothyroxine formulation vs. old formulation

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Table 15.3.4.1 Abnormal Laboratory Values (Safety Population)

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| Subject Number/<br>Random Number | Treatment Sequence   | Lab Test (Unit)                | Visit/<br>Timepoint               | Date/Time of Measurement | Result (a,b)   | Change From Baseline | Reference Range Low - High |
|----------------------------------|----------------------|--------------------------------|-----------------------------------|--------------------------|----------------|----------------------|----------------------------|
|                                  |                      | Creatine Kinase (IU/L)         | Follow-Up                         | 26-05-2014/<br>11:52     | 179.2 (H, ncs) | 30.7                 | 0.0 - 145.0                |
|                                  |                      | Leukocytes (/HPF)              | Follow-Up                         | 16-06-2014/<br>11:00     | 7.00 (H, ncs)  |                      | 0.00 - 4.00                |
|                                  |                      | Leukocytes (uL)                | Follow-Up                         | 16-06-2014/<br>11:00     | 25.00 (H, ncs) | 25                   | 0.00 - 9.00                |
|                                  | Treatment Sequence 2 | Erythrocytes (uL)              | Screening                         | 28-03-2014/<br>13:01     | 25.00 (H, ncs) |                      | 0.00 - 5.00                |
|                                  |                      | Amylase (IU/L)                 | Screening                         | 28-03-2014/<br>13:07     | 20.0 (L, ncs)  |                      | 28.0 - 100.0               |
|                                  |                      | Creatine Kinase (IU/L)         | Screening                         | 28-03-2014/<br>13:07     | 228.7 (H, ncs) |                      | 0.0 - 171.0                |
|                                  |                      | Chloride (mmol/L)              | Screening                         | 28-03-2014/<br>13:07     | 99.9 (L, ncs)  |                      | 101.0 - 109.0              |
|                                  |                      | Alanine Aminotransferase (U/L) | Screening                         | 28-03-2014/<br>13:07     | 51.0 (H, ncs)  |                      | 0.0 - 50.0                 |
|                                  |                      | Creatinine (umol/L)            | Screening                         | 28-03-2014/<br>13:07     | 49.4 (L, ncs)  |                      | 59.0 - 104.0               |
|                                  |                      | Leukocytes (uL)                | Period 1, Day -1/<br>24 H Predose | 02-04-2014/<br>7:57      | 25.00 (H, ncs) |                      | 0.00 - 9.00                |
|                                  |                      | Amylase (IU/L)                 | Period 1, Day -1/<br>24 H Predose | 02-04-2014/<br>8:00      | 16.8 (L, ncs)  |                      | 28.0 - 100.0               |
|                                  |                      | Creatine Kinase (IU/L)         | Period 1, Day -1/<br>24 H Predose | 02-04-2014/<br>8:00      | 204.6 (H, ncs) |                      | 0.0 - 171.0                |

a: L = below lower limit of reference range, H = above upper limit of reference range; b: ncs = not clinically significant, cs = clinically significant; Baseline defined as Screening for Follow-Up results.  
Treatment Sequence 1: Test/Reference; Treatment Sequence 2: Reference/Test.  
Test: 600 µg (3\*200 µg tablets) levothyroxine new formulation.  
Reference: 600 µg (3\*200 µg tablets) levothyroxine old formulation.

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**Levothyroxine**  
**EMR 200125-001**

**Bioequivalence trial of new levothyroxine formulation vs. old formulation**

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Table 15.3.4.1 Abnormal Laboratory Values (Safety Population)

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| Subject Number/<br>Random Number | Treatment Sequence   | Lab Test (Unit)                  | Visit/<br>Timepoint               | Date/Time of Measurement | Result (a,b)   | Change From Baseline | Reference Range Low - High |
|----------------------------------|----------------------|----------------------------------|-----------------------------------|--------------------------|----------------|----------------------|----------------------------|
|                                  |                      | Amylase (IU/L)                   | Period 2, Day -1/<br>24 H Predose | 08-05-2014/<br>9:00      | 16.8 (L, ncs)  |                      | 28.0 - 100.0               |
|                                  |                      | Creatine Kinase (IU/L)           | Period 2, Day -1/<br>24 H Predose | 08-05-2014/<br>9:00      | 190.1 (H, ncs) |                      | 0.0 - 171.0                |
|                                  |                      | Chloride (mmol/L)                | Period 2, Day -1/<br>24 H Predose | 08-05-2014/<br>9:00      | 100.4 (L, ncs) |                      | 101.0 - 109.0              |
|                                  |                      | Creatine Kinase MB (IU/L)        | Period 2, Day -1/<br>24 H Predose | 08-05-2014/<br>9:00      | 28.8 (H, ncs)  |                      | 0.0 - 24.0                 |
|                                  |                      | Amylase (IU/L)                   | Follow-Up                         | 27-05-2014/<br>8:24      | 17.7 (L, ncs)  | -2.3                 | 28.0 - 100.0               |
|                                  |                      | Thyroxine (nmol/L)               | Follow-Up                         | 27-05-2014/<br>8:24      | 60.9 (L, ncs)  | -9.4                 | 62.7 - 150.8               |
|                                  |                      | Creatine Kinase (IU/L)           | Follow-Up                         | 27-05-2014/<br>8:24      | 179.6 (H, ncs) | -49.1                | 0.0 - 171.0                |
|                                  | Treatment Sequence 1 | Thyroxine (nmol/L)               | Period 2, Day -1/<br>24 H Predose | 12-05-2014/<br>9:28      | 59.2 (L, ncs)  |                      | 62.7 - 150.8               |
|                                  |                      | Alanine Aminotransferase (U/L)   | Period 2, Day -1/<br>24 H Predose | 12-05-2014/<br>9:28      | 35.2 (H, ncs)  |                      | 0.0 - 35.0                 |
|                                  |                      | Aspartate Aminotransferase (U/L) | Period 2, Day -1/<br>24 H Predose | 12-05-2014/<br>9:28      | 40.8 (H, ncs)  |                      | 0.0 - 35.0                 |
|                                  |                      | Alanine Aminotransferase (U/L)   | Period 2, Day -1/<br>24 H Predose | 12-05-2014/<br>17:57     | 37.2 (H, ncs)  |                      | 0.0 - 35.0                 |
|                                  |                      | Aspartate Aminotransferase (U/L) | Period 2, Day -1/<br>24 H Predose | 12-05-2014/<br>17:57     | 36.8 (H, ncs)  |                      | 0.0 - 35.0                 |

a: L = below lower limit of reference range, H = above upper limit of reference range; b: ncs = not clinically significant, cs = clinically significant; Baseline defined as Screening for Follow-Up results.

Treatment Sequence 1: Test/Reference; Treatment Sequence 2: Reference/Test.

Test: 600 µg (3\*200 µg tablets) levothyroxine new formulation.

Reference: 600 µg (3\*200 µg tablets) levothyroxine old formulation.

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Levothyroxine  
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## Bioequivalence trial of new levothyroxine formulation vs. old formulation

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Table 15.3.4.1 Abnormal Laboratory Values (Safety Population)

| Subject Number/<br>Random Number | Treatment Sequence   | Lab Test (Unit)                  | Visit/<br>Timepoint               | Date/Time of Measurement | Result (a,b)   | Change From Baseline | Reference Range<br>Low - High |
|----------------------------------|----------------------|----------------------------------|-----------------------------------|--------------------------|----------------|----------------------|-------------------------------|
|                                  |                      | Thyroxine (nmol/L)               | Follow-Up                         | 28-05-2014/<br>8:16      | 57.4 (L, ncs)  | -18                  | 62.7 - 150.8                  |
|                                  |                      | Sodium (mmol/L)                  | Follow-Up                         | 28-05-2014/<br>8:16      | 134.1 (L, ncs) | -2.6                 | 136.0 - 146.0                 |
|                                  | Treatment Sequence 2 | Creatine Kinase (IU/L)           | Screening                         | 03-04-2014/<br>8:05      | 443.6 (H, ncs) |                      | 0.0 - 171.0                   |
|                                  |                      | Monocytes (10 <sup>9</sup> /L)   | Screening                         | 03-04-2014/<br>8:05      | 0.98 (H, ncs)  |                      | 0.30 - 0.92                   |
|                                  |                      | Platelets (10 <sup>9</sup> /L)   | Screening                         | 03-04-2014/<br>8:05      | 363 (H, ncs)   |                      | 155 - 342                     |
|                                  |                      | Alanine Aminotransferase (U/L)   | Screening                         | 03-04-2014/<br>8:05      | 57.3 (H, ncs)  |                      | 0.0 - 50.0                    |
|                                  |                      | Aspartate Aminotransferase (U/L) | Screening                         | 03-04-2014/<br>8:05      | 54.3 (H, ncs)  |                      | 0.0 - 50.0                    |
|                                  |                      | Creatine Kinase (IU/L)           | Screening                         | 04-04-2014/<br>8:33      | 232.4 (H, ncs) |                      | 0.0 - 171.0                   |
|                                  |                      | Alanine Aminotransferase (U/L)   | Screening                         | 04-04-2014/<br>8:33      | 51.1 (H, ncs)  |                      | 0.0 - 50.0                    |
|                                  |                      | Platelets (10 <sup>9</sup> /L)   | Period 1, Day -1/<br>24 H Predose | 06-04-2014/<br>7:03      | 390 (H, ncs)   |                      | 155 - 342                     |
|                                  |                      | Monocytes (10 <sup>9</sup> /L)   | Period 2, Day -1/<br>24 H Predose | 12-05-2014/<br>7:36      | 1.02 (H, ncs)  |                      | 0.30 - 0.92                   |
|                                  |                      | Platelets (10 <sup>9</sup> /L)   | Period 2, Day -1/<br>24 H Predose | 12-05-2014/<br>7:36      | 364 (H, ncs)   |                      | 155 - 342                     |

a: L = below lower limit of reference range, H = above upper limit of reference range; b: ncs = not clinically significant, cs = clinically significant; Baseline defined as Screening for Follow-Up results.

Treatment Sequence 1: Test/Reference; Treatment Sequence 2: Reference/Test.

Test: 600 µg (3\*200 µg tablets) levothyroxine new formulation.

Reference: 600 µg (3\*200 µg tablets) levothyroxine old formulation.

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Table 15.3.4.1 Abnormal Laboratory Values (Safety Population)

| Subject Number/<br>Random Number | Treatment Sequence   | Lab Test (Unit)                 | Visit/ Timepoint                  | Date/Time of Measurement | Result (a,b)      | Change From Baseline | Reference Range Low - High |
|----------------------------------|----------------------|---------------------------------|-----------------------------------|--------------------------|-------------------|----------------------|----------------------------|
|                                  |                      | Leukocytes (10 <sup>9</sup> /L) | Follow-Up                         | 27-05-2014/<br>7:48      | 8.80 (H, ncs)     | 0.49                 | 3.19 - 8.71                |
|                                  |                      | Platelets (10 <sup>9</sup> /L)  | Follow-Up                         | 27-05-2014/<br>7:48      | 354 (H, ncs)      | -9                   | 155 - 342                  |
|                                  |                      | Bacteria                        | Follow-Up                         | 27-05-2014/<br>7:49      | POSITIVE (H, ncs) |                      |                            |
|                                  |                      | Nitrite                         | Follow-Up                         | 27-05-2014/<br>7:49      | POSITIVE (H, ncs) |                      |                            |
|                                  |                      | Bacteria                        | Follow-Up                         | 07-06-2014/<br>6:55      | POSITIVE (H, ncs) |                      |                            |
|                                  | Treatment Sequence 1 | Protein (g/L)                   | Screening                         | 03-04-2014/<br>8:22      | 62.3 (L, ncs)     |                      | 66.0 - 83.0                |
|                                  |                      | Creatine Kinase (IU/L)          | Screening                         | 03-04-2014/<br>8:22      | 197.5 (H, ncs)    |                      | 0.0 - 171.0                |
|                                  |                      | Chloride (mmol/L)               | Screening                         | 03-04-2014/<br>8:22      | 100.5 (L, ncs)    |                      | 101.0 - 109.0              |
|                                  |                      | Sodium (mmol/L)                 | Screening                         | 03-04-2014/<br>8:22      | 134.3 (L, ncs)    |                      | 136.0 - 146.0              |
|                                  |                      | Protein (g/L)                   | Period 1, Day -1/<br>24 H Predose | 06-04-2014/<br>8:11      | 62.8 (L, ncs)     |                      | 66.0 - 83.0                |
|                                  |                      | Creatine Kinase (IU/L)          | Period 1, Day -1/<br>24 H Predose | 06-04-2014/<br>8:11      | 188.9 (H, ncs)    |                      | 0.0 - 171.0                |
|                                  |                      | Protein (g/L)                   | Period 2, Day -1/<br>24 H Predose | 12-05-2014/<br>9:22      | 62.2 (L, ncs)     |                      | 66.0 - 83.0                |

a: L = below lower limit of reference range, H = above upper limit of reference range; b: ncs = not clinically significant, cs = clinically significant; Baseline defined as Screening for Follow-Up results.

Treatment Sequence 1: Test/Reference; Treatment Sequence 2: Reference/Test.

Test: 600 µg (3\*200 µg tablets) levothyroxine new formulation.

Reference: 600 µg (3\*200 µg tablets) levothyroxine old formulation.

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Levothyroxine  
EMR 200125-001

## Bioequivalence trial of new levothyroxine formulation vs. old formulation

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Table 15.3.4.1 Abnormal Laboratory Values (Safety Population)

| Subject Number/<br>Random Number | Treatment Sequence   | Lab Test (Unit)                | Visit/<br>Timepoint               | Date/Time of Measurement | Result (a,b)   | Change From Baseline | Reference Range Low - High |
|----------------------------------|----------------------|--------------------------------|-----------------------------------|--------------------------|----------------|----------------------|----------------------------|
|                                  |                      | Creatine Kinase (IU/L)         | Period 2, Day -1/<br>24 H Predose | 12-05-2014/<br>9:22      | 187.2 (H, ncs) |                      | 0.0 - 171.0                |
|                                  |                      | Sodium (mmol/L)                | Period 2, Day -1/<br>24 H Predose | 12-05-2014/<br>9:22      | 135.8 (L, ncs) |                      | 136.0 - 146.0              |
|                                  |                      | Protein (g/L)                  | Follow-Up                         | 27-05-2014/<br>7:50      | 61.5 (L, ncs)  | -0.8                 | 66.0 - 83.0                |
|                                  |                      | Creatine Kinase (IU/L)         | Follow-Up                         | 27-05-2014/<br>7:50      | 186.8 (H, ncs) | -10.7                | 0.0 - 171.0                |
|                                  | Treatment Sequence 1 | Leukocytes (uL)                | Screening                         | 03-04-2014/<br>10:50     | 25.00 (H, ncs) |                      | 0.00 - 9.00                |
|                                  |                      | Chloride (mmol/L)              | Screening                         | 03-04-2014/<br>10:53     | 97.8 (L, ncs)  |                      | 101.0 - 109.0              |
|                                  |                      | Sodium (mmol/L)                | Screening                         | 03-04-2014/<br>10:53     | 134.6 (L, ncs) |                      | 136.0 - 146.0              |
|                                  |                      | Leukocytes (uL)                | Period 1, Day -1/<br>24 H Predose | 06-04-2014/<br>8:30      | 25.00 (H, ncs) |                      | 0.00 - 9.00                |
|                                  |                      | Thyroxine (nmol/L)             | Period 1, Day -1/<br>24 H Predose | 06-04-2014/<br>8:32      | 62.4 (L, ncs)  |                      | 62.7 - 150.8               |
|                                  |                      | Platelets (10 <sup>9</sup> /L) | Period 1, Day -1/<br>24 H Predose | 06-04-2014/<br>8:32      | 142 (L, ncs)   |                      | 155 - 342                  |
|                                  |                      | Chloride (mmol/L)              | Period 2, Day -1/<br>24 H Predose | 12-05-2014/<br>9:22      | 100.9 (L, ncs) |                      | 101.0 - 109.0              |
|                                  |                      | Platelets (10 <sup>9</sup> /L) | Period 2, Day -1/<br>24 H Predose | 12-05-2014/<br>9:22      | 146 (L, ncs)   |                      | 155 - 342                  |

a: L = below lower limit of reference range, H = above upper limit of reference range; b: ncs = not clinically significant, cs = clinically significant; Baseline defined as Screening for Follow-Up results.

Treatment Sequence 1: Test/Reference; Treatment Sequence 2: Reference/Test.

Test: 600 µg (3\*200 µg tablets) levothyroxine new formulation.

Reference: 600 µg (3\*200 µg tablets) levothyroxine old formulation.

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Table 15.3.4.1 Abnormal Laboratory Values (Safety Population)

| Subject Number/<br>Random Number | Treatment Sequence   | Lab Test (Unit)             | Visit/ Timepoint                  | Date/Time of Measurement | Result (a,b)   | Change From Baseline | Reference Range Low - High |
|----------------------------------|----------------------|-----------------------------|-----------------------------------|--------------------------|----------------|----------------------|----------------------------|
|                                  |                      | Leukocytes (/HPF)           | Follow-Up                         | 30-05-2014/<br>9:34      | 6.00 (H, ncs)  | 4                    | 0.00 - 4.00                |
|                                  |                      | Leukocytes (uL)             | Follow-Up                         | 30-05-2014/<br>9:34      | 25.00 (H, ncs) | 0                    | 0.00 - 9.00                |
|                                  |                      | Thyroxine (nmol/L)          | Follow-Up                         | 30-05-2014/<br>9:39      | 62.5 (L, ncs)  | -23.1                | 62.7 - 150.8               |
|                                  | Treatment Sequence 2 | Bilirubin (umol/L)          | Screening                         | 15-04-2014/<br>8:01      | 25.9 (H, ncs)  |                      | 5.0 - 21.0                 |
|                                  |                      | Direct Bilirubin (umol/L)   | Screening                         | 15-04-2014/<br>8:01      | 4.2 (H, ncs)   |                      | 0.0 - 3.4                  |
|                                  |                      | Indirect Bilirubin (umol/L) | Screening                         | 15-04-2014/<br>8:01      | 21.7 (H, ncs)  |                      | 1.6 - 17.6                 |
|                                  |                      | Erythrocytes (uL)           | Period 1, Day -1/<br>24 H Predose | 16-04-2014/<br>8:50      | 10.00 (H, ncs) |                      | 0.00 - 5.00                |
|                                  |                      | Bilirubin (umol/L)          | Period 1, Day -1/<br>24 H Predose | 16-04-2014/<br>8:54      | 26.4 (H, ncs)  |                      | 5.0 - 21.0                 |
|                                  |                      | Direct Bilirubin (umol/L)   | Period 1, Day -1/<br>24 H Predose | 16-04-2014/<br>8:54      | 5.5 (H, ncs)   |                      | 0.0 - 3.4                  |
|                                  |                      | Indirect Bilirubin (umol/L) | Period 1, Day -1/<br>24 H Predose | 16-04-2014/<br>8:54      | 20.9 (H, ncs)  |                      | 1.6 - 17.6                 |
|                                  |                      | Leukocytes (uL)             | Period 2, Day -1/<br>24 H Predose | 22-05-2014/<br>9:54      | 25.00 (H, ncs) |                      | 0.00 - 9.00                |
|                                  |                      | Bilirubin (umol/L)          | Period 2, Day -1/<br>24 H Predose | 22-05-2014/<br>9:56      | 34.9 (H, ncs)  |                      | 5.0 - 21.0                 |

a: L = below lower limit of reference range, H = above upper limit of reference range; b: ncs = not clinically significant, cs = clinically significant; Baseline defined as Screening for Follow-Up results.

Treatment Sequence 1: Test/Reference; Treatment Sequence 2: Reference/Test.

Test: 600 µg (3\*200 µg tablets) levothyroxine new formulation.

Reference: 600 µg (3\*200 µg tablets) levothyroxine old formulation.

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Table 15.3.4.1 Abnormal Laboratory Values (Safety Population)

| Subject Number/<br>Random Number | Treatment Sequence   | Lab Test (Unit)             | Visit/ Timepoint                  | Date/Time of Measurement | Result (a,b)   | Change From Baseline | Reference Range Low - High |
|----------------------------------|----------------------|-----------------------------|-----------------------------------|--------------------------|----------------|----------------------|----------------------------|
|                                  |                      | Direct Bilirubin (umol/L)   | Period 2, Day -1/<br>24 H Predose | 22-05-2014/<br>9:56      | 5.3 (H, ncs)   |                      | 0.0 - 3.4                  |
|                                  |                      | Indirect Bilirubin (umol/L) | Period 2, Day -1/<br>24 H Predose | 22-05-2014/<br>9:56      | 29.6 (H, ncs)  |                      | 1.6 - 17.6                 |
|                                  |                      | Ketones (mmol/L)            | Follow-Up                         | 06-06-2014/<br>9:41      | 5.0 (H, ncs)   | 5                    | 0.0 - 0.5                  |
|                                  |                      | Creatine Kinase (IU/L)      | Follow-Up                         | 06-06-2014/<br>9:42      | 189.9 (H, ncs) | 78.6                 | 0.0 - 171.0                |
|                                  |                      | Bilirubin (umol/L)          | Follow-Up                         | 06-06-2014/<br>9:42      | 35.9 (H, ncs)  | 10                   | 5.0 - 21.0                 |
|                                  |                      | Direct Bilirubin (umol/L)   | Follow-Up                         | 06-06-2014/<br>9:42      | 6.6 (H, ncs)   | 2.4                  | 0.0 - 3.4                  |
|                                  |                      | Indirect Bilirubin (umol/L) | Follow-Up                         | 06-06-2014/<br>9:42      | 29.3 (H, ncs)  | 7.6                  | 1.6 - 17.6                 |
|                                  |                      | Bilirubin (umol/L)          | Follow-Up                         | 16-06-2014/<br>7:13      | 33.9 (H, ncs)  | 8                    | 5.0 - 21.0                 |
|                                  |                      | Direct Bilirubin (umol/L)   | Follow-Up                         | 16-06-2014/<br>7:13      | 6.2 (H, ncs)   | 2                    | 0.0 - 3.4                  |
|                                  |                      | Indirect Bilirubin (umol/L) | Follow-Up                         | 16-06-2014/<br>7:13      | 27.7 (H, ncs)  | 6                    | 1.6 - 17.6                 |
|                                  | Treatment Sequence 2 | Chloride (mmol/L)           | Screening                         | 15-04-2014/<br>10:22     | 100.4 (L, ncs) |                      | 101.0 - 109.0              |
|                                  |                      | Monocytes/Leukocytes (%)    | Period 1, Day -1/<br>24 H Predose | 27-04-2014/<br>8:54      | 15.1 (H, ncs)  |                      | 5.6 - 14.8                 |

a: L = below lower limit of reference range, H = above upper limit of reference range; b: ncs = not clinically significant, cs = clinically significant; Baseline defined as Screening for Follow-Up results.  
 Treatment Sequence 1: Test/Reference; Treatment Sequence 2: Reference/Test.  
 Test: 600 µg (3\*200 µg tablets) levothyroxine new formulation.  
 Reference: 600 µg (3\*200 µg tablets) levothyroxine old formulation.

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Table 15.3.4.1 Abnormal Laboratory Values (Safety Population)

| Subject Number/<br>Random Number | Treatment Sequence   | Lab Test (Unit)                | Visit/<br>Timepoint               | Date/Time of Measurement | Result (a,b)   | Change From Baseline | Reference Range Low - High |
|----------------------------------|----------------------|--------------------------------|-----------------------------------|--------------------------|----------------|----------------------|----------------------------|
|                                  |                      | Creatine Kinase (IU/L)         | Period 2, Day -1/<br>24 H Predose | 02-06-2014/<br>10:40     | 471.0 (H, ncs) |                      | 0.0 - 171.0                |
|                                  |                      | Bilirubin (umol/L)             | Period 2, Day -1/<br>24 H Predose | 02-06-2014/<br>10:40     | 22.7 (H, ncs)  |                      | 5.0 - 21.0                 |
|                                  |                      | Chloride (mmol/L)              | Period 2, Day -1/<br>24 H Predose | 02-06-2014/<br>10:40     | 100.3 (L, ncs) |                      | 101.0 - 109.0              |
|                                  |                      | Indirect Bilirubin (umol/L)    | Period 2, Day -1/<br>24 H Predose | 02-06-2014/<br>10:40     | 19.5 (H, ncs)  |                      | 1.6 - 17.6                 |
|                                  |                      | Creatine Kinase (IU/L)         | Period 2, Day -1/<br>24 H Predose | 02-06-2014/<br>20:23     | 336.1 (H, ncs) |                      | 0.0 - 171.0                |
|                                  |                      | Creatine Kinase (IU/L)         | Follow-Up                         | 27-06-2014/<br>8:02      | 284.5 (H, ncs) | 175.4                | 0.0 - 171.0                |
|                                  |                      | Chloride (mmol/L)              | Follow-Up                         | 27-06-2014/<br>8:02      | 100.5 (L, ncs) | 0.1                  | 101.0 - 109.0              |
|                                  |                      | Glucose (mmol/L)               | Follow-Up                         | 27-06-2014/<br>8:02      | 6.10 (H, ncs)  | 1.53                 | 4.10 - 5.90                |
|                                  | Treatment Sequence 2 | Amylase (IU/L)                 | Screening                         | 16-04-2014/<br>8:10      | 111.3 (H, ncs) |                      | 28.0 - 100.0               |
|                                  |                      | Bilirubin (umol/L)             | Screening                         | 16-04-2014/<br>8:10      | 4.6 (L, ncs)   |                      | 5.0 - 21.0                 |
|                                  |                      | Erythrocytes (uL)              | Screening                         | 16-04-2014/<br>8:10      | 10.00 (H, ncs) |                      | 0.00 - 5.00                |
|                                  |                      | Basophils (10 <sup>9</sup> /L) | Screening                         | 16-04-2014/<br>8:10      | 0.12 (H, ncs)  |                      | 0.01 - 0.07                |

a: L = below lower limit of reference range, H = above upper limit of reference range; b: ncs = not clinically significant, cs = clinically significant; Baseline defined as Screening for Follow-Up results.

Treatment Sequence 1: Test/Reference; Treatment Sequence 2: Reference/Test.

Test: 600 µg (3\*200 µg tablets) levothyroxine new formulation.

Reference: 600 µg (3\*200 µg tablets) levothyroxine old formulation.

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| Subject Number/<br>Random Number | Treatment Sequence | Lab Test (Unit)                  | Visit/<br>Timepoint               | Date/Time of Measurement | Result (a,b)      | Change From Baseline | Reference Range<br>Low - High |
|----------------------------------|--------------------|----------------------------------|-----------------------------------|--------------------------|-------------------|----------------------|-------------------------------|
|                                  |                    | Eosinophils (10 <sup>9</sup> /L) | Screening                         | 16-04-2014/<br>8:10      | 0.58 (H, ncs)     |                      | 0.04 - 0.43                   |
|                                  |                    | Basophils/Leukocytes (%)         | Screening                         | 16-04-2014/<br>8:10      | 1.6 (H, ncs)      |                      | 0.2 - 1.3                     |
|                                  |                    | Erythrocytes (uL)                | Period 1, Day -1/<br>24 H Predose | 22-04-2014/<br>9:20      | 25.00 (H, ncs)    |                      | 0.00 - 5.00                   |
|                                  |                    | Bacteria                         | Period 1, Day -1/<br>24 H Predose | 22-04-2014/<br>9:20      | POSITIVE (H, ncs) |                      |                               |
|                                  |                    | Amylase (IU/L)                   | Period 1, Day -1/<br>24 H Predose | 22-04-2014/<br>9:22      | 106.1 (H, ncs)    |                      | 28.0 - 100.0                  |
|                                  |                    | Bilirubin (umol/L)               | Period 1, Day -1/<br>24 H Predose | 22-04-2014/<br>9:22      | 4.7 (L, ncs)      |                      | 5.0 - 21.0                    |
|                                  |                    | Platelets (10 <sup>9</sup> /L)   | Period 1, Day -1/<br>24 H Predose | 22-04-2014/<br>9:22      | 370 (H, ncs)      |                      | 173 - 369                     |
|                                  |                    | Basophils (10 <sup>9</sup> /L)   | Period 1, Day -1/<br>24 H Predose | 22-04-2014/<br>9:22      | 0.10 (H, ncs)     |                      | 0.01 - 0.07                   |
|                                  |                    | Eosinophils (10 <sup>9</sup> /L) | Period 1, Day -1/<br>24 H Predose | 22-04-2014/<br>9:22      | 1.03 (H, ncs)     |                      | 0.04 - 0.43                   |
|                                  |                    | Eosinophils/Leukocytes (%)       | Period 1, Day -1/<br>24 H Predose | 22-04-2014/<br>9:22      | 12.4 (H, ncs)     |                      | 0.6 - 7.9                     |
|                                  |                    | Erythrocytes (uL)                | Period 2, Day -1/<br>24 H Predose | 28-05-2014/<br>9:35      | 10.00 (H, ncs)    |                      | 0.00 - 5.00                   |
|                                  |                    | Amylase (IU/L)                   | Period 2, Day -1/<br>24 H Predose | 28-05-2014/<br>9:45      | 110.0 (H, ncs)    |                      | 28.0 - 100.0                  |

a: L = below lower limit of reference range, H = above upper limit of reference range; b: ncs = not clinically significant, cs = clinically significant; Baseline defined as Screening for Follow-Up results.  
 Treatment Sequence 1: Test/Reference; Treatment Sequence 2: Reference/Test.  
 Test: 600 µg (3\*200 µg tablets) levothyroxine new formulation.  
 Reference: 600 µg (3\*200 µg tablets) levothyroxine old formulation.

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Table 15.3.4.1 Abnormal Laboratory Values (Safety Population)

| Subject Number/<br>Random Number | Treatment Sequence   | Lab Test (Unit)                  | Visit/<br>Timepoint               | Date/Time of Measurement | Result (a,b)   | Change From Baseline | Reference Range Low - High |
|----------------------------------|----------------------|----------------------------------|-----------------------------------|--------------------------|----------------|----------------------|----------------------------|
|                                  |                      | Sodium (mmol/L)                  | Period 2, Day -1/<br>24 H Predose | 28-05-2014/<br>9:45      | 135.1 (L, ncs) |                      | 136.0 - 146.0              |
|                                  |                      | Eosinophils (10 <sup>9</sup> /L) | Period 2, Day -1/<br>24 H Predose | 28-05-2014/<br>9:45      | 0.54 (H, ncs)  |                      | 0.04 - 0.43                |
|                                  |                      | Erythrocytes (uL)                | Follow-Up                         | 17-06-2014/<br>8:03      | 10.00 (H, ncs) | 0                    | 0.00 - 5.00                |
|                                  |                      | Amylase (IU/L)                   | Follow-Up                         | 17-06-2014/<br>8:06      | 103.7 (H, ncs) | 11.2                 | 28.0 - 100.0               |
|                                  |                      | Leukocytes (10 <sup>9</sup> /L)  | Follow-Up                         | 17-06-2014/<br>8:06      | 10.51 (H, ncs) | 3.15                 | 3.69 - 10.04               |
|                                  |                      | Bilirubin (umol/L)               | Follow-Up                         | 17-06-2014/<br>8:06      | 4.3 (L, ncs)   | -0.3                 | 5.0 - 21.0                 |
|                                  |                      | Eosinophils (10 <sup>9</sup> /L) | Follow-Up                         | 17-06-2014/<br>8:06      | 1.12 (H, ncs)  | 0.54                 | 0.04 - 0.43                |
|                                  |                      | Eosinophils/Leukocytes (%)       | Follow-Up                         | 17-06-2014/<br>8:06      | 10.7 (H, ncs)  | 2.8                  | 0.6 - 7.9                  |
|                                  | Treatment Sequence 2 | Urea (mmol/L)                    | Screening                         | 16-04-2014/<br>9:20      | 2.44 (L, ncs)  |                      | 2.80 - 7.20                |
|                                  |                      | Bilirubin (umol/L)               | Screening                         | 16-04-2014/<br>9:20      | 22.1 (H, ncs)  |                      | 5.0 - 21.0                 |
|                                  |                      | Direct Bilirubin (umol/L)        | Screening                         | 16-04-2014/<br>9:20      | 3.9 (H, ncs)   |                      | 0.0 - 3.4                  |
|                                  |                      | Indirect Bilirubin (umol/L)      | Screening                         | 16-04-2014/<br>9:20      | 18.2 (H, ncs)  |                      | 1.6 - 17.6                 |

a: L = below lower limit of reference range, H = above upper limit of reference range; b: ncs = not clinically significant, cs = clinically significant; Baseline defined as Screening for Follow-Up results.

Treatment Sequence 1: Test/Reference; Treatment Sequence 2: Reference/Test.

Test: 600 µg (3\*200 µg tablets) levothyroxine new formulation.

Reference: 600 µg (3\*200 µg tablets) levothyroxine old formulation.

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| Subject Number/<br>Random Number | Treatment Sequence   | Lab Test (Unit)                    | Visit/ Timepoint                  | Date/Time of Measurement | Result (a,b)   | Change From Baseline | Reference Range Low - High |
|----------------------------------|----------------------|------------------------------------|-----------------------------------|--------------------------|----------------|----------------------|----------------------------|
|                                  |                      | Bilirubin (umol/L)                 | Period 1, Day -1/<br>24 H Predose | 22-04-2014/<br>8:26      | 23.3 (H, ncs)  |                      | 5.0 - 21.0                 |
|                                  |                      | Direct Bilirubin (umol/L)          | Period 1, Day -1/<br>24 H Predose | 22-04-2014/<br>8:26      | 3.8 (H, ncs)   |                      | 0.0 - 3.4                  |
|                                  |                      | Indirect Bilirubin (umol/L)        | Period 1, Day -1/<br>24 H Predose | 22-04-2014/<br>8:26      | 19.5 (H, ncs)  |                      | 1.6 - 17.6                 |
|                                  |                      | Urea (mmol/L)                      | Period 2, Day -1/<br>24 H Predose | 28-05-2014/<br>10:02     | 2.69 (L, ncs)  |                      | 2.80 - 7.20                |
|                                  |                      | Erythrocytes (10 <sup>12</sup> /L) | Period 2, Day -1/<br>24 H Predose | 28-05-2014/<br>10:02     | 5.10 (H, ncs)  |                      | 4.02 - 5.08                |
|                                  |                      | Leukocytes (/HPF)                  | Follow-Up                         | 12-06-2014/<br>6:54      | 7.00 (H, ncs)  |                      | 0.00 - 4.00                |
|                                  |                      | Leukocytes (uL)                    | Follow-Up                         | 12-06-2014/<br>6:54      | 25.00 (H, ncs) | 25                   | 0.00 - 9.00                |
|                                  |                      | Thyroxine (nmol/L)                 | Follow-Up                         | 12-06-2014/<br>6:58      | 57.4 (L, ncs)  | -10.4                | 62.7 - 150.8               |
|                                  |                      | Bilirubin (umol/L)                 | Follow-Up                         | 12-06-2014/<br>6:58      | 24.7 (H, ncs)  | 2.6                  | 5.0 - 21.0                 |
|                                  |                      | Direct Bilirubin (umol/L)          | Follow-Up                         | 12-06-2014/<br>6:58      | 4.2 (H, ncs)   | 0.3                  | 0.0 - 3.4                  |
|                                  |                      | Indirect Bilirubin (umol/L)        | Follow-Up                         | 12-06-2014/<br>6:58      | 20.5 (H, ncs)  | 2.3                  | 1.6 - 17.6                 |
|                                  | Treatment Sequence 1 | Leukocytes (10 <sup>9</sup> /L)    | Screening                         | 16-04-2014/<br>10:05     | 10.10 (H, ncs) |                      | 3.19 - 8.71                |

a: L = below lower limit of reference range, H = above upper limit of reference range; b: ncs = not clinically significant, cs = clinically significant; Baseline defined as Screening for Follow-Up results.  
Treatment Sequence 1: Test/Reference; Treatment Sequence 2: Reference/Test.  
Test: 600 µg (3\*200 µg tablets) levothyroxine new formulation.  
Reference: 600 µg (3\*200 µg tablets) levothyroxine old formulation.

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Table 15.3.4.1 Abnormal Laboratory Values (Safety Population)

| Subject Number/<br>Random Number | Treatment Sequence | Lab Test (Unit)                  | Visit/<br>Timepoint               | Date/Time of Measurement | Result (a,b)   | Change From Baseline | Reference Range Low - High |
|----------------------------------|--------------------|----------------------------------|-----------------------------------|--------------------------|----------------|----------------------|----------------------------|
|                                  |                    | Neutrophils (10 <sup>9</sup> /L) | Screening                         | 16-04-2014/<br>10:05     | 7.34 (H, ncs)  |                      | 1.46 - 5.85                |
|                                  |                    | Neutrophils/Leukocytes (%)       | Screening                         | 16-04-2014/<br>10:05     | 72.7 (H, ncs)  |                      | 38.2 - 71.5                |
|                                  |                    | Leukocytes (10 <sup>9</sup> /L)  | Period 2, Day -1/<br>24 H Predose | 28-05-2014/<br>10:07     | 10.89 (H, ncs) |                      | 3.19 - 8.71                |
|                                  |                    | Neutrophils (10 <sup>9</sup> /L) | Period 2, Day -1/<br>24 H Predose | 28-05-2014/<br>10:07     | 8.40 (H, ncs)  |                      | 1.46 - 5.85                |
|                                  |                    | Thyroxine (nmol/L)               | Period 2, Day -1/<br>24 H Predose | 28-05-2014/<br>10:07     | 60.5 (L, ncs)  |                      | 62.7 - 150.8               |
|                                  |                    | Lymphocytes/Leukocytes (%)       | Period 2, Day -1/<br>24 H Predose | 28-05-2014/<br>10:07     | 16.1 (L, ncs)  |                      | 18.3 - 48.1                |
|                                  |                    | Neutrophils/Leukocytes (%)       | Period 2, Day -1/<br>24 H Predose | 28-05-2014/<br>10:07     | 77.1 (H, ncs)  |                      | 38.2 - 71.5                |
|                                  |                    | Leukocytes (10 <sup>9</sup> /L)  | Follow-Up                         | 12-06-2014/<br>8:42      | 9.30 (H, ncs)  | -0.8                 | 3.19 - 8.71                |
|                                  |                    | Neutrophils (10 <sup>9</sup> /L) | Follow-Up                         | 12-06-2014/<br>8:42      | 6.64 (H, ncs)  | -0.7                 | 1.46 - 5.85                |
|                                  |                    | Protein (g/L)                    | Follow-Up                         | 12-06-2014/<br>8:42      | 64.2 (L, ncs)  | -4.9                 | 66.0 - 83.0                |
|                                  |                    | Thyroxine (nmol/L)               | Follow-Up                         | 12-06-2014/<br>8:42      | 61.2 (L, ncs)  | -6.1                 | 62.7 - 150.8               |
|                                  |                    | Lymphocytes/Leukocytes (%)       | Follow-Up                         | 12-06-2014/<br>8:42      | 18.2 (L, ncs)  | -0.5                 | 18.3 - 48.1                |

a: L = below lower limit of reference range, H = above upper limit of reference range; b: ncs = not clinically significant, cs = clinically significant; Baseline defined as Screening for Follow-Up results.

Treatment Sequence 1: Test/Reference; Treatment Sequence 2: Reference/Test.

Test: 600 µg (3\*200 µg tablets) levothyroxine new formulation.

Reference: 600 µg (3\*200 µg tablets) levothyroxine old formulation.

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Levothyroxine  
EMR 200125-001

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Table 15.3.4.1 Abnormal Laboratory Values (Safety Population)

| Subject Number/<br>Random Number | Treatment Sequence   | Lab Test (Unit)                  | Visit/<br>Timepoint               | Date/Time of Measurement | Result (a,b)      | Change From Baseline | Reference Range<br>Low - High |
|----------------------------------|----------------------|----------------------------------|-----------------------------------|--------------------------|-------------------|----------------------|-------------------------------|
|                                  | Treatment Sequence 1 | Bacteria                         | Screening                         | 17-04-2014/<br>9:39      | POSITIVE (H, ncs) |                      |                               |
|                                  |                      | Leukocytes (/HPF)                | Screening                         | 17-04-2014/<br>9:39      | 80.00 (H, ncs)    |                      | 0.00 - 4.00                   |
|                                  |                      | Leukocytes (uL)                  | Screening                         | 17-04-2014/<br>9:39      | 100.00 (H, ncs)   |                      | 0.00 - 9.00                   |
|                                  |                      | Squamous Epithelial Cells (/HPF) | Screening                         | 17-04-2014/<br>9:39      | 30 (H, ncs)       |                      | 0 - 15                        |
|                                  |                      | Erythrocytes (uL)                | Period 1, Day -1/<br>24 H Predose | 22-04-2014/<br>7:49      | 10.00 (H, ncs)    |                      | 0.00 - 5.00                   |
|                                  |                      | Bacteria                         | Period 1, Day -1/<br>24 H Predose | 22-04-2014/<br>7:49      | POSITIVE (H, ncs) |                      |                               |
|                                  |                      | Leukocytes (/HPF)                | Period 1, Day -1/<br>24 H Predose | 22-04-2014/<br>7:49      | 45.00 (H, ncs)    |                      | 0.00 - 4.00                   |
|                                  |                      | Leukocytes (uL)                  | Period 1, Day -1/<br>24 H Predose | 22-04-2014/<br>7:49      | 500.00 (H, ncs)   |                      | 0.00 - 9.00                   |
|                                  |                      | Squamous Epithelial Cells (/HPF) | Period 1, Day -1/<br>24 H Predose | 22-04-2014/<br>7:49      | 30 (H, ncs)       |                      | 0 - 15                        |
|                                  |                      | Leukocytes (10 <sup>9</sup> /L)  | Period 1, Day -1/<br>24 H Predose | 22-04-2014/<br>8:25      | 10.23 (H, ncs)    |                      | 3.69 - 10.04                  |
|                                  |                      | Neutrophils (10 <sup>9</sup> /L) | Period 1, Day -1/<br>24 H Predose | 22-04-2014/<br>8:25      | 6.63 (H, ncs)     |                      | 1.61 - 6.45                   |
|                                  |                      | Erythrocytes (uL)                | Period 2, Day -1/<br>24 H Predose | 28-05-2014/<br>9:16      | 150.00 (H, ncs)   |                      | 0.00 - 5.00                   |

a: L = below lower limit of reference range, H = above upper limit of reference range; b: ncs = not clinically significant, cs = clinically significant; Baseline defined as Screening for Follow-Up results.

Treatment Sequence 1: Test/Reference; Treatment Sequence 2: Reference/Test.

Test: 600 µg (3\*200 µg tablets) levothyroxine new formulation.

Reference: 600 µg (3\*200 µg tablets) levothyroxine old formulation.

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Table 15.3.4.1 Abnormal Laboratory Values (Safety Population)

| Subject Number/<br>Random Number | Treatment Sequence   | Lab Test (Unit)                  | Visit/ Timepoint                  | Date/Time of Measurement | Result (a,b)  | Change From Baseline | Reference Range Low - High |
|----------------------------------|----------------------|----------------------------------|-----------------------------------|--------------------------|---------------|----------------------|----------------------------|
|                                  |                      | Urea (mmol/L)                    | Period 2, Day -1/<br>24 H Predose | 28-05-2014/<br>10:00     | 2.36 (L, ncs) |                      | 2.80 - 7.20                |
|                                  |                      | Amylase (IU/L)                   | Follow-Up                         | 13-06-2014/<br>7:21      | 27.1 (L, ncs) | -5.5                 | 28.0 - 100.0               |
|                                  |                      | Urea (mmol/L)                    | Follow-Up                         | 13-06-2014/<br>7:21      | 1.91 (L, ncs) | -1.18                | 2.80 - 7.20                |
|                                  | Treatment Sequence 2 | Leukocytes (10 <sup>9</sup> /L)  | Screening                         | 22-04-2014/<br>7:45      | 8.96 (H, ncs) |                      | 3.19 - 8.71                |
|                                  |                      | Neutrophils (10 <sup>9</sup> /L) | Screening                         | 22-04-2014/<br>7:45      | 6.15 (H, ncs) |                      | 1.46 - 5.85                |
|                                  |                      | Basophils/Leukocytes (%)         | Period 1, Day -1/<br>24 H Predose | 27-04-2014/<br>7:53      | 1.1 (H, ncs)  |                      | 0.0 - 1.0                  |
|                                  |                      | Gamma Glutamyl Transferase (U/L) | Period 2, Day -1/<br>24 H Predose | 02-06-2014/<br>9:18      | 63.5 (H, ncs) |                      | 0.0 - 55.0                 |
|                                  |                      | Leukocytes (10 <sup>9</sup> /L)  | Follow-Up                         | 23-06-2014/<br>6:58      | 9.46 (H, ncs) | 0.5                  | 3.19 - 8.71                |
|                                  |                      | Neutrophils (10 <sup>9</sup> /L) | Follow-Up                         | 23-06-2014/<br>6:58      | 6.22 (H, ncs) | 0.07                 | 1.46 - 5.85                |
|                                  |                      | Platelets (10 <sup>9</sup> /L)   | Follow-Up                         | 23-06-2014/<br>6:58      | 151 (L, ncs)  | -21                  | 155 - 342                  |
|                                  |                      | Eosinophils (10 <sup>9</sup> /L) | Follow-Up                         | 23-06-2014/<br>6:58      | 0.59 (H, ncs) | 0.2                  | 0.03 - 0.50                |
|                                  |                      | Gamma Glutamyl Transferase (U/L) | Follow-Up                         | 23-06-2014/<br>6:58      | 72.9 (H, ncs) | 20.8                 | 0.0 - 55.0                 |

a: L = below lower limit of reference range, H = above upper limit of reference range; b: ncs = not clinically significant, cs = clinically significant; Baseline defined as Screening for Follow-Up results.

Treatment Sequence 1: Test/Reference; Treatment Sequence 2: Reference/Test.

Test: 600 µg (3\*200 µg tablets) levothyroxine new formulation.

Reference: 600 µg (3\*200 µg tablets) levothyroxine old formulation.

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Table 15.3.4.1 Abnormal Laboratory Values (Safety Population)

| Subject Number/Random Number | Treatment Sequence   | Lab Test (Unit)                  | Visit/Timepoint                   | Date/Time of Measurement | Result (a,b)   | Change From Baseline | Reference Range Low - High |
|------------------------------|----------------------|----------------------------------|-----------------------------------|--------------------------|----------------|----------------------|----------------------------|
|                              |                      | Gamma Glutamyl Transferase (U/L) | Follow-Up                         | 01-07-2014/<br>7:10      | 76.3 (H, ncs)  | 24.2                 | 0.0 - 55.0                 |
|                              |                      | Gamma Glutamyl Transferase (U/L) | Follow-Up                         | 11-07-2014/<br>6:54      | 65.0 (H, ncs)  | 12.9                 | 0.0 - 55.0                 |
|                              | Treatment Sequence 1 | Creatine Kinase (IU/L)           | Screening                         | 22-04-2014/<br>10:00     | 278.7 (H, ncs) |                      | 0.0 - 171.0                |
|                              |                      | Chloride (mmol/L)                | Screening                         | 22-04-2014/<br>10:00     | 97.7 (L, ncs)  |                      | 101.0 - 109.0              |
|                              |                      | Platelets (10 <sup>9</sup> /L)   | Screening                         | 22-04-2014/<br>10:00     | 344 (H, ncs)   |                      | 155 - 342                  |
|                              |                      | Amylase (IU/L)                   | Period 1, Day -1/<br>24 H Predose | 27-04-2014/<br>8:33      | 135.5 (H, ncs) |                      | 28.0 - 100.0               |
|                              |                      | Creatine Kinase (IU/L)           | Period 1, Day -1/<br>24 H Predose | 27-04-2014/<br>8:33      | 303.6 (H, ncs) |                      | 0.0 - 171.0                |
|                              |                      | Lymphocytes (10 <sup>9</sup> /L) | Period 1, Day -1/<br>24 H Predose | 27-04-2014/<br>8:33      | 1.07 (L, ncs)  |                      | 1.08 - 3.00                |
|                              |                      | Chloride (mmol/L)                | Period 1, Day -1/<br>24 H Predose | 27-04-2014/<br>8:33      | 97.9 (L, ncs)  |                      | 101.0 - 109.0              |
|                              |                      | Eosinophils (10 <sup>9</sup> /L) | Period 1, Day -1/<br>24 H Predose | 27-04-2014/<br>8:33      | 0.53 (H, ncs)  |                      | 0.03 - 0.50                |
|                              |                      | Eosinophils/Leukocytes (%)       | Period 1, Day -1/<br>24 H Predose | 27-04-2014/<br>8:33      | 10.5 (H, ncs)  |                      | 0.6 - 8.4                  |
|                              |                      | Amylase (IU/L)                   | Period 1, Day -1/<br>24 H Predose | 27-04-2014/<br>17:52     | 123.4 (H, ncs) |                      | 28.0 - 100.0               |

a: L = below lower limit of reference range, H = above upper limit of reference range; b: ncs = not clinically significant, cs = clinically significant; Baseline defined as Screening for Follow-Up results.

Treatment Sequence 1: Test/Reference; Treatment Sequence 2: Reference/Test.

Test: 600 µg (3\*200 µg tablets) levothyroxine new formulation.

Reference: 600 µg (3\*200 µg tablets) levothyroxine old formulation.

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Table 15.3.4.1 Abnormal Laboratory Values (Safety Population)

| Subject Number/<br>Random Number | Treatment Sequence   | Lab Test (Unit)                  | Visit/<br>Timepoint               | Date/Time of Measurement | Result (a,b)   | Change From Baseline | Reference Range<br>Low - High |
|----------------------------------|----------------------|----------------------------------|-----------------------------------|--------------------------|----------------|----------------------|-------------------------------|
|                                  |                      | Creatine Kinase (IU/L)           | Period 1, Day -1/<br>24 H Predose | 27-04-2014/<br>17:52     | 245.7 (H, ncs) |                      | 0.0 - 171.0                   |
|                                  |                      | Chloride (mmol/L)                | Period 2, Day -1/<br>24 H Predose | 02-06-2014/<br>8:07      | 97.8 (L, ncs)  |                      | 101.0 - 109.0                 |
|                                  |                      | Platelets (10 <sup>9</sup> /L)   | Period 2, Day -1/<br>24 H Predose | 02-06-2014/<br>8:07      | 350 (H, ncs)   |                      | 155 - 342                     |
|                                  |                      | Eosinophils (10 <sup>9</sup> /L) | Period 2, Day -1/<br>24 H Predose | 02-06-2014/<br>8:07      | 0.60 (H, ncs)  |                      | 0.03 - 0.50                   |
|                                  |                      | Eosinophils/Leukocytes (%)       | Period 2, Day -1/<br>24 H Predose | 02-06-2014/<br>8:07      | 12.0 (H, ncs)  |                      | 0.6 - 8.4                     |
|                                  |                      | Erythrocytes (uL)                | Follow-Up                         | 17-06-2014/<br>10:43     | 10.00 (H, ncs) | 10                   | 0.00 - 5.00                   |
|                                  |                      | Erythrocytes (/HPF)              | Follow-Up                         | 17-06-2014/<br>10:43     | 6.00 (H, ncs)  |                      | 0.00 - 3.00                   |
|                                  |                      | Creatine Kinase (IU/L)           | Follow-Up                         | 17-06-2014/<br>10:46     | 296.8 (H, ncs) | 18.1                 | 0.0 - 171.0                   |
|                                  |                      | Chloride (mmol/L)                | Follow-Up                         | 17-06-2014/<br>10:46     | 98.1 (L, ncs)  | 0.4                  | 101.0 - 109.0                 |
|                                  |                      | Eosinophils (10 <sup>9</sup> /L) | Follow-Up                         | 17-06-2014/<br>10:46     | 0.54 (H, ncs)  | 0.09                 | 0.03 - 0.50                   |
|                                  |                      | Eosinophils/Leukocytes (%)       | Follow-Up                         | 17-06-2014/<br>10:46     | 9.6 (H, ncs)   | 1.5                  | 0.6 - 8.4                     |
|                                  | Treatment Sequence 1 | Bilirubin (umol/L)               | Screening                         | 22-04-2014/<br>12:04     | 26.0 (H, ncs)  |                      | 5.0 - 21.0                    |

a: L = below lower limit of reference range, H = above upper limit of reference range; b: ncs = not clinically significant, cs = clinically significant; Baseline defined as Screening for Follow-Up results.

Treatment Sequence 1: Test/Reference; Treatment Sequence 2: Reference/Test.

Test: 600 µg (3\*200 µg tablets) levothyroxine new formulation.

Reference: 600 µg (3\*200 µg tablets) levothyroxine old formulation.

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Levothyroxine  
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Table 15.3.4.1 Abnormal Laboratory Values (Safety Population)

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| Subject Number/Random Number | Treatment Sequence | Lab Test (Unit)                  | Visit/Timepoint                   | Date/Time of Measurement | Result (a,b)   | Change From Baseline | Reference Range Low - High |
|------------------------------|--------------------|----------------------------------|-----------------------------------|--------------------------|----------------|----------------------|----------------------------|
|                              |                    | Direct Bilirubin (umol/L)        | Screening                         | 22-04-2014/<br>12:04     | 3.5 (H, ncs)   |                      | 0.0 - 3.4                  |
|                              |                    | Indirect Bilirubin (umol/L)      | Screening                         | 22-04-2014/<br>12:04     | 22.5 (H, ncs)  |                      | 1.6 - 17.6                 |
|                              |                    | Amylase (IU/L)                   | Period 1, Day -1/<br>24 H Predose | 27-04-2014/<br>8:35      | 108.8 (H, ncs) |                      | 28.0 - 100.0               |
|                              |                    | Protein (g/L)                    | Period 1, Day -1/<br>24 H Predose | 27-04-2014/<br>8:35      | 62.4 (L, ncs)  |                      | 66.0 - 83.0                |
|                              |                    | Triacylglycerol Lipase (IU/L)    | Period 1, Day -1/<br>24 H Predose | 27-04-2014/<br>8:35      | 81.5 (H, ncs)  |                      | 0.0 - 67.0                 |
|                              |                    | Eosinophils (10 <sup>9</sup> /L) | Period 1, Day -1/<br>24 H Predose | 27-04-2014/<br>8:35      | 0.54 (H, ncs)  |                      | 0.03 - 0.50                |
|                              |                    | Eosinophils/Leukocytes (%)       | Period 1, Day -1/<br>24 H Predose | 27-04-2014/<br>8:35      | 10.8 (H, ncs)  |                      | 0.6 - 8.4                  |
|                              |                    | Creatine Kinase (IU/L)           | Period 2, Day -1/<br>24 H Predose | 02-06-2014/<br>9:18      | 224.6 (H, ncs) |                      | 0.0 - 171.0                |
|                              |                    | Triacylglycerol Lipase (IU/L)    | Period 2, Day -1/<br>24 H Predose | 02-06-2014/<br>9:18      | 69.4 (H, ncs)  |                      | 0.0 - 67.0                 |
|                              |                    | Basophils/Leukocytes (%)         | Period 2, Day -1/<br>24 H Predose | 02-06-2014/<br>9:18      | 1.3 (H, ncs)   |                      | 0.0 - 1.0                  |
|                              |                    | Creatine Kinase (IU/L)           | Period 2, Day -1/<br>24 H Predose | 02-06-2014/<br>17:54     | 184.2 (H, ncs) |                      | 0.0 - 171.0                |
|                              |                    | Creatine Kinase (IU/L)           | Follow-Up                         | 17-06-2014/<br>8:28      | 257.1 (H, ncs) | 142.1                | 0.0 - 171.0                |

a: L = below lower limit of reference range, H = above upper limit of reference range; b: ncs = not clinically significant, cs = clinically significant; Baseline defined as Screening for Follow-Up results.  
Treatment Sequence 1: Test/Reference; Treatment Sequence 2: Reference/Test.  
Test: 600 µg (3\*200 µg tablets) levothyroxine new formulation.  
Reference: 600 µg (3\*200 µg tablets) levothyroxine old formulation.

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**Levothyroxine**  
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| Subject Number/<br>Random Number | Treatment Sequence   | Lab Test (Unit)                  | Visit/ Timepoint | Date/Time of Measurement | Result (a,b)   | Change From Baseline | Reference Range Low - High |
|----------------------------------|----------------------|----------------------------------|------------------|--------------------------|----------------|----------------------|----------------------------|
|                                  |                      | Bilirubin (umol/L)               | Follow-Up        | 17-06-2014/<br>8:28      | 41.2 (H, ncs)  | 24.4                 | 5.0 - 21.0                 |
|                                  |                      | Direct Bilirubin (umol/L)        | Follow-Up        | 17-06-2014/<br>8:28      | 4.6 (H, ncs)   | 1.1                  | 0.0 - 3.4                  |
|                                  |                      | Indirect Bilirubin (umol/L)      | Follow-Up        | 17-06-2014/<br>8:28      | 36.6 (H, ncs)  | 14.1                 | 1.6 - 17.6                 |
|                                  |                      | Bilirubin (umol/L)               | Follow-Up        | 23-06-2014/<br>8:25      | 25.1 (H, ncs)  | 8.3                  | 5.0 - 21.0                 |
|                                  |                      | Direct Bilirubin (umol/L)        | Follow-Up        | 23-06-2014/<br>8:25      | 3.8 (H, ncs)   | 0.3                  | 0.0 - 3.4                  |
|                                  |                      | Indirect Bilirubin (umol/L)      | Follow-Up        | 23-06-2014/<br>8:25      | 21.3 (H, ncs)  | -1.2                 | 1.6 - 17.6                 |
|                                  | Treatment Sequence 2 | Ketones (mmol/L)                 | Screening        | 23-04-2014/<br>10:02     | 5.0 (H, ncs)   |                      | 0.0 - 0.5                  |
|                                  |                      | Erythrocytes (uL)                | Screening        | 23-04-2014/<br>10:02     | 10.00 (H, ncs) |                      | 0.00 - 5.00                |
|                                  |                      | Hematocrit (L/L)                 | Screening        | 23-04-2014/<br>10:05     | 0.37 (L, ncs)  |                      | 0.38 - 0.48                |
|                                  |                      | Hemoglobin (g/L)                 | Screening        | 23-04-2014/<br>10:05     | 121 (L, ncs)   |                      | 126 - 165                  |
|                                  |                      | Eosinophils (10 <sup>9</sup> /L) | Screening        | 23-04-2014/<br>10:05     | 0.52 (H, ncs)  |                      | 0.03 - 0.50                |
|                                  |                      | Eosinophils/Leukocytes (%)       | Screening        | 23-04-2014/<br>10:05     | 11.8 (H, ncs)  |                      | 0.6 - 8.4                  |

a: L = below lower limit of reference range, H = above upper limit of reference range; b: ncs = not clinically significant, cs = clinically significant; Baseline defined as Screening for Follow-Up results.

Treatment Sequence 1: Test/Reference; Treatment Sequence 2: Reference/Test.

Test: 600 µg (3\*200 µg tablets) levothyroxine new formulation.

Reference: 600 µg (3\*200 µg tablets) levothyroxine old formulation.

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Table 15.3.4.1 Abnormal Laboratory Values (Safety Population)

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| Subject Number/<br>Random Number | Treatment Sequence | Lab Test (Unit)                  | Visit/<br>Timepoint               | Date/Time of Measurement | Result (a,b)   | Change From Baseline | Reference Range<br>Low - High |
|----------------------------------|--------------------|----------------------------------|-----------------------------------|--------------------------|----------------|----------------------|-------------------------------|
|                                  |                    | Basophils/Leukocytes (%)         | Screening                         | 23-04-2014/<br>10:05     | 1.4 (H, ncs)   |                      | 0.0 - 1.0                     |
|                                  |                    | Ketones (mmol/L)                 | Period 1, Day -1/<br>24 H Predose | 27-04-2014/<br>10:10     | 5.0 (H, ncs)   |                      | 0.0 - 0.5                     |
|                                  |                    | Erythrocytes (uL)                | Period 1, Day -1/<br>24 H Predose | 27-04-2014/<br>10:10     | 25.00 (H, ncs) |                      | 0.00 - 5.00                   |
|                                  |                    | Creatine Kinase (IU/L)           | Period 1, Day -1/<br>24 H Predose | 27-04-2014/<br>10:13     | 271.8 (H, ncs) |                      | 0.0 - 171.0                   |
|                                  |                    | Basophils (10 <sup>9</sup> /L)   | Period 1, Day -1/<br>24 H Predose | 27-04-2014/<br>10:13     | 0.08 (H, ncs)  |                      | 0.01 - 0.07                   |
|                                  |                    | Hematocrit (L/L)                 | Period 1, Day -1/<br>24 H Predose | 27-04-2014/<br>10:13     | 0.36 (L, ncs)  |                      | 0.38 - 0.48                   |
|                                  |                    | Hemoglobin (g/L)                 | Period 1, Day -1/<br>24 H Predose | 27-04-2014/<br>10:13     | 116 (L, ncs)   |                      | 126 - 165                     |
|                                  |                    | Eosinophils (10 <sup>9</sup> /L) | Period 1, Day -1/<br>24 H Predose | 27-04-2014/<br>10:13     | 0.90 (H, ncs)  |                      | 0.03 - 0.50                   |
|                                  |                    | Eosinophils/Leukocytes (%)       | Period 1, Day -1/<br>24 H Predose | 27-04-2014/<br>10:13     | 15.1 (H, ncs)  |                      | 0.6 - 8.4                     |
|                                  |                    | Basophils/Leukocytes (%)         | Period 1, Day -1/<br>24 H Predose | 27-04-2014/<br>10:13     | 1.3 (H, ncs)   |                      | 0.0 - 1.0                     |
|                                  |                    | Creatine Kinase (IU/L)           | Period 1, Day -1/<br>24 H Predose | 27-04-2014/<br>17:52     | 225.3 (H, ncs) |                      | 0.0 - 171.0                   |
|                                  |                    | Ketones (mmol/L)                 | Period 2, Day -1/<br>24 H Predose | 02-06-2014/<br>9:21      | 0.5 (H, ncs)   |                      | 0.0 - 0.5                     |

a: L = below lower limit of reference range, H = above upper limit of reference range; b: ncs = not clinically significant, cs = clinically significant; Baseline defined as Screening for Follow-Up results.  
Treatment Sequence 1: Test/Reference; Treatment Sequence 2: Reference/Test.  
Test: 600 µg (3\*200 µg tablets) levothyroxine new Formulation.  
Reference: 600 µg (3\*200 µg tablets) levothyroxine old formulation.

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Levothyroxine  
EMR 200125-001

## Bioequivalence trial of new levothyroxine formulation vs. old formulation

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Table 15.3.4.1 Abnormal Laboratory Values (Safety Population)

| Subject Number/<br>Random Number | Treatment Sequence | Lab Test (Unit)                  | Visit/ Timepoint                  | Date/Time of Measurement | Result (a,b)  | Change From Baseline | Reference Range Low - High |
|----------------------------------|--------------------|----------------------------------|-----------------------------------|--------------------------|---------------|----------------------|----------------------------|
|                                  |                    | Hematocrit (L/L)                 | Period 2, Day -1/<br>24 H Predose | 02-06-2014/<br>9:23      | 0.36 (L, ncs) |                      | 0.38 - 0.48                |
|                                  |                    | Hemoglobin (g/L)                 | Period 2, Day -1/<br>24 H Predose | 02-06-2014/<br>9:23      | 117 (L, ncs)  |                      | 126 - 165                  |
|                                  |                    | Eosinophils (10 <sup>9</sup> /L) | Period 2, Day -1/<br>24 H Predose | 02-06-2014/<br>9:23      | 0.53 (H, ncs) |                      | 0.03 - 0.50                |
|                                  |                    | Eosinophils/Leukocytes (%)       | Period 2, Day -1/<br>24 H Predose | 02-06-2014/<br>9:23      | 9.9 (H, ncs)  |                      | 0.6 - 8.4                  |
|                                  |                    | Basophils/Leukocytes (%)         | Period 2, Day -1/<br>24 H Predose | 02-06-2014/<br>9:23      | 1.1 (H, ncs)  |                      | 0.0 - 1.0                  |
|                                  |                    | Thyroxine (nmol/L)               | Follow-Up                         | 17-06-2014/<br>7:47      | 56.5 (L, ncs) | -7                   | 62.7 - 150.8               |
|                                  |                    | Basophils (10 <sup>9</sup> /L)   | Follow-Up                         | 17-06-2014/<br>7:47      | 0.10 (H, ncs) | 0.04                 | 0.01 - 0.07                |
|                                  |                    | Hematocrit (L/L)                 | Follow-Up                         | 17-06-2014/<br>7:47      | 0.36 (L, ncs) | -0.01                | 0.38 - 0.48                |
|                                  |                    | Hemoglobin (g/L)                 | Follow-Up                         | 17-06-2014/<br>7:47      | 114 (L, ncs)  | -7                   | 126 - 165                  |
|                                  |                    | Eosinophils (10 <sup>9</sup> /L) | Follow-Up                         | 17-06-2014/<br>7:47      | 0.98 (H, ncs) | 0.46                 | 0.03 - 0.50                |
|                                  |                    | Eosinophils/Leukocytes (%)       | Follow-Up                         | 17-06-2014/<br>7:47      | 15.3 (H, ncs) | 3.5                  | 0.6 - 8.4                  |
|                                  |                    | Basophils/Leukocytes (%)         | Follow-Up                         | 17-06-2014/<br>7:47      | 1.6 (H, ncs)  | 0.2                  | 0.0 - 1.0                  |

a: L = below lower limit of reference range, H = above upper limit of reference range; b: ncs = not clinically significant, cs = clinically significant; Baseline defined as Screening for Follow-Up results.

Treatment Sequence 1: Test/Reference; Treatment Sequence 2: Reference/Test.

Test: 600 µg (3\*200 µg tablets) levothyroxine new formulation.

Reference: 600 µg (3\*200 µg tablets) levothyroxine old formulation.

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Levothyroxine  
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Table 15.3.4.1 Abnormal Laboratory Values (Safety Population)

| Subject Number/<br>Random Number | Treatment Sequence   | Lab Test (Unit)                  | Visit/<br>Timepoint               | Date/Time of Measurement | Result (a,b)   | Change From Baseline | Reference Range Low - High |
|----------------------------------|----------------------|----------------------------------|-----------------------------------|--------------------------|----------------|----------------------|----------------------------|
|                                  | Treatment Sequence 1 | Urea (mmol/L)                    | Screening                         | 24-04-2014/<br>12:13     | 1.78 (L, ncs)  |                      | 2.80 - 7.20                |
|                                  |                      | Eosinophils (10 <sup>9</sup> /L) | Screening                         | 24-04-2014/<br>12:13     | 0.03 (L, ncs)  |                      | 0.04 - 0.43                |
|                                  |                      | Eosinophils/Leukocytes (%)       | Screening                         | 24-04-2014/<br>12:13     | 0.5 (L, ncs)   |                      | 0.6 - 7.9                  |
|                                  |                      | Urea (mmol/L)                    | Period 1, Day -1/<br>24 H Predose | 27-04-2014/<br>8:41      | 2.49 (L, ncs)  |                      | 2.80 - 7.20                |
|                                  |                      | Erythrocytes (uL)                | Period 2, Day -1/<br>24 H Predose | 02-06-2014/<br>9:25      | 50.00 (H, ncs) |                      | 0.00 - 5.00                |
|                                  |                      | Erythrocytes (/HPF)              | Period 2, Day -1/<br>24 H Predose | 02-06-2014/<br>9:25      | 5.00 (H, ncs)  |                      | 0.00 - 3.00                |
|                                  |                      | Urea (mmol/L)                    | Period 2, Day -1/<br>24 H Predose | 02-06-2014/<br>9:28      | 2.38 (L, ncs)  |                      | 2.80 - 7.20                |
|                                  | Treatment Sequence 1 | Leukocytes (10 <sup>9</sup> /L)  | Screening                         | 28-04-2014/<br>8:54      | 3.15 (L, ncs)  |                      | 3.19 - 8.71                |
|                                  |                      | Lymphocytes (10 <sup>9</sup> /L) | Screening                         | 28-04-2014/<br>8:54      | 0.98 (L, ncs)  |                      | 1.08 - 3.00                |
|                                  |                      | Chloride (mmol/L)                | Screening                         | 28-04-2014/<br>8:54      | 98.9 (L, ncs)  |                      | 101.0 - 109.0              |
|                                  |                      | Sodium (mmol/L)                  | Screening                         | 28-04-2014/<br>8:54      | 133.5 (L, ncs) |                      | 136.0 - 146.0              |
|                                  |                      | Leukocytes (10 <sup>9</sup> /L)  | Period 1, Day -1/<br>24 H Predose | 04-05-2014/<br>7:19      | 9.29 (H, ncs)  |                      | 3.19 - 8.71                |

a: L = below lower limit of reference range, H = above upper limit of reference range; b: ncs = not clinically significant, cs = clinically significant; Baseline defined as Screening for Follow-Up results.

Treatment Sequence 1: Test/Reference; Treatment Sequence 2: Reference/Test.

Test: 600 µg (3\*200 µg tablets) levothyroxine new formulation.

Reference: 600 µg (3\*200 µg tablets) levothyroxine old formulation.

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**Levothyroxine**  
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**Bioequivalence trial of new levothyroxine formulation vs. old formulation**

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Table 15.3.4.1 Abnormal Laboratory Values (Safety Population)

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| Subject Number/<br>Random Number | Treatment Sequence | Lab Test (Unit)                  | Visit/<br>Timepoint               | Date/Time of Measurement | Result (a,b)   | Change From Baseline | Reference Range Low - High |
|----------------------------------|--------------------|----------------------------------|-----------------------------------|--------------------------|----------------|----------------------|----------------------------|
|                                  |                    | Neutrophils (10 <sup>9</sup> /L) | Period 1, Day -1/<br>24 H Predose | 04-05-2014/<br>7:19      | 7.35 (H, ncs)  |                      | 1.46 - 5.85                |
|                                  |                    | Chloride (mmol/L)                | Period 1, Day -1/<br>24 H Predose | 04-05-2014/<br>7:19      | 100.0 (L, ncs) |                      | 101.0 - 109.0              |
|                                  |                    | Sodium (mmol/L)                  | Period 1, Day -1/<br>24 H Predose | 04-05-2014/<br>7:19      | 135.6 (L, ncs) |                      | 136.0 - 146.0              |
|                                  |                    | Lymphocytes/Leukocytes (%)       | Period 1, Day -1/<br>24 H Predose | 04-05-2014/<br>7:19      | 12.6 (L, ncs)  |                      | 18.3 - 48.1                |
|                                  |                    | Neutrophils/Leukocytes (%)       | Period 1, Day -1/<br>24 H Predose | 04-05-2014/<br>7:19      | 79.1 (H, ncs)  |                      | 38.2 - 71.5                |
|                                  |                    | Eosinophils/Leukocytes (%)       | Period 1, Day -1/<br>24 H Predose | 04-05-2014/<br>7:19      | 0.3 (L, ncs)   |                      | 0.6 - 8.4                  |
|                                  |                    | Erythrocytes (uL)                | Period 2, Day -1/<br>24 H Predose | 09-06-2014/<br>7:54      | 50.00 (H, ncs) |                      | 0.00 - 5.00                |
|                                  |                    | Erythrocytes (/HPF)              | Period 2, Day -1/<br>24 H Predose | 09-06-2014/<br>7:54      | 11.00 (H, ncs) |                      | 0.00 - 3.00                |
|                                  |                    | Lymphocytes (10 <sup>9</sup> /L) | Period 2, Day -1/<br>24 H Predose | 09-06-2014/<br>7:56      | 0.99 (L, ncs)  |                      | 1.08 - 3.00                |
|                                  |                    | Chloride (mmol/L)                | Period 2, Day -1/<br>24 H Predose | 09-06-2014/<br>7:56      | 96.8 (L, ncs)  |                      | 101.0 - 109.0              |
|                                  |                    | Sodium (mmol/L)                  | Period 2, Day -1/<br>24 H Predose | 09-06-2014/<br>7:56      | 133.6 (L, ncs) |                      | 136.0 - 146.0              |
|                                  |                    | Leukocytes (10 <sup>9</sup> /L)  | Follow-Up                         | 24-06-2014/<br>7:48      | 2.90 (L, ncs)  | -0.25                | 3.19 - 8.71                |

a: L = below lower limit of reference range, H = above upper limit of reference range; b: ncs = not clinically significant, cs = clinically significant; Baseline defined as Screening for Follow-Up results.

Treatment Sequence 1: Test/Reference; Treatment Sequence 2: Reference/Test.

Test: 600 µg (3\*200 µg tablets) levothyroxine new formulation.

Reference: 600 µg (3\*200 µg tablets) levothyroxine old formulation.

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Table 15.3.4.1 Abnormal Laboratory Values (Safety Population)

| Subject Number/<br>Random Number | Treatment Sequence   | Lab Test (Unit)                  | Visit/ Timepoint                  | Date/Time of Measurement | Result (a,b)    | Change From Baseline | Reference Range Low - High |
|----------------------------------|----------------------|----------------------------------|-----------------------------------|--------------------------|-----------------|----------------------|----------------------------|
|                                  |                      | Lymphocytes (10 <sup>9</sup> /L) | Follow-Up                         | 24-06-2014/<br>7:48      | 0.84 (L, ncs)   | -0.14                | 1.08 - 3.00                |
|                                  | Treatment Sequence 1 | Bilirubin (umol/L)               | Period 1, Day -1/<br>24 H Predose | 04-05-2014/<br>8:12      | 21.6 (H, ncs)   |                      | 5.0 - 21.0                 |
|                                  |                      | Direct Bilirubin (umol/L)        | Period 1, Day -1/<br>24 H Predose | 04-05-2014/<br>8:12      | 4.9 (H, ncs)    |                      | 0.0 - 3.4                  |
|                                  | Treatment Sequence 2 | Erythrocytes (uL)                | Screening                         | 28-04-2014/<br>9:12      | 25.00 (H, ncs)  |                      | 0.00 - 5.00                |
|                                  |                      | Erythrocytes (uL)                | Period 1, Day -1/<br>24 H Predose | 04-05-2014/<br>7:59      | 150.00 (H, ncs) |                      | 0.00 - 5.00                |
|                                  |                      | Erythrocytes (/HPF)              | Period 1, Day -1/<br>24 H Predose | 04-05-2014/<br>7:59      | 9.00 (H, ncs)   |                      | 0.00 - 3.00                |
|                                  |                      | Creatine Kinase (IU/L)           | Period 1, Day -1/<br>24 H Predose | 04-05-2014/<br>8:02      | 184.7 (H, ncs)  |                      | 0.0 - 171.0                |
|                                  |                      | Urea (mmol/L)                    | Period 1, Day -1/<br>24 H Predose | 04-05-2014/<br>8:02      | 11.32 (H, ncs)  |                      | 2.80 - 7.20                |
|                                  |                      | Erythrocytes (uL)                | Period 1, Day -1/<br>24 H Predose | 04-05-2014/<br>16:53     | 50.00 (H, ncs)  |                      | 0.00 - 5.00                |
|                                  |                      | Erythrocytes (/HPF)              | Period 1, Day -1/<br>24 H Predose | 04-05-2014/<br>16:53     | 6.00 (H, ncs)   |                      | 0.00 - 3.00                |
|                                  |                      | Erythrocytes (uL)                | Follow-Up                         | 25-06-2014/<br>11:01     | 25.00 (H, ncs)  | 0                    | 0.00 - 5.00                |
|                                  | Treatment Sequence 1 | Leukocytes (uL)                  | Screening                         | 28-04-2014/<br>11:12     | 25.00 (H, ncs)  |                      | 0.00 - 9.00                |

a: L = below lower limit of reference range, H = above upper limit of reference range; b: ncs = not clinically significant, cs = clinically significant; Baseline defined as Screening for Follow-Up results.

Treatment Sequence 1: Test/Reference; Treatment Sequence 2: Reference/Test.

Test: 600 µg (3\*200 µg tablets) levothyroxine new formulation.

Reference: 600 µg (3\*200 µg tablets) levothyroxine old formulation.

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Levothyroxine  
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Table 15.3.4.1 Abnormal Laboratory Values (Safety Population)

| Subject Number/<br>Random Number | Treatment Sequence   | Lab Test (Unit)        | Visit/<br>Timepoint               | Date/Time of Measurement | Result (a,b)      | Change From Baseline | Reference Range<br>Low - High |
|----------------------------------|----------------------|------------------------|-----------------------------------|--------------------------|-------------------|----------------------|-------------------------------|
|                                  |                      | Protein (g/L)          | Screening                         | 28-04-2014/<br>11:49     | 65.3 (L, ncs)     |                      | 66.0 - 83.0                   |
|                                  |                      | Urea (mmol/L)          | Screening                         | 28-04-2014/<br>11:49     | 2.47 (L, ncs)     |                      | 2.80 - 7.20                   |
|                                  |                      | Bacteria               | Period 1, Day -1/<br>24 H Predose | 29-04-2014/<br>8:00      | POSITIVE (H, ncs) |                      |                               |
|                                  |                      | Leukocytes (/HPF)      | Period 1, Day -1/<br>24 H Predose | 29-04-2014/<br>8:00      | 60.00 (H, ncs)    |                      | 0.00 - 4.00                   |
|                                  |                      | Leukocytes (uL)        | Period 1, Day -1/<br>24 H Predose | 29-04-2014/<br>8:00      | 500.00 (H, ncs)   |                      | 0.00 - 9.00                   |
|                                  |                      | Protein (g/L)          | Period 1, Day -1/<br>24 H Predose | 29-04-2014/<br>8:03      | 64.6 (L, ncs)     |                      | 66.0 - 83.0                   |
|                                  |                      | Leukocytes (uL)        | Period 1, Day -1/<br>24 H Predose | 29-04-2014/<br>18:40     | 100.00 (H, ncs)   |                      | 0.00 - 9.00                   |
|                                  |                      | Erythrocytes (uL)      | Period 2, Day -1/<br>24 H Predose | 04-06-2014/<br>9:09      | 10.00 (H, ncs)    |                      | 0.00 - 5.00                   |
|                                  |                      | Leukocytes (uL)        | Period 2, Day -1/<br>24 H Predose | 04-06-2014/<br>9:09      | 25.00 (H, ncs)    |                      | 0.00 - 9.00                   |
|                                  |                      | Bacteria               | Follow-Up                         | 20-06-2014/<br>13:27     | POSITIVE (H, ncs) |                      |                               |
|                                  |                      | Leukocytes (uL)        | Follow-Up                         | 20-06-2014/<br>13:27     | 25.00 (H, ncs)    | 0                    | 0.00 - 9.00                   |
|                                  | Treatment Sequence 1 | Creatine Kinase (IU/L) | Period 1, Day -1/<br>24 H Predose | 08-05-2014/<br>8:11      | 187.0 (H, ncs)    |                      | 0.0 - 171.0                   |

a: L = below lower limit of reference range, H = above upper limit of reference range; b: ncs = not clinically significant, cs = clinically significant; Baseline defined as Screening for Follow-Up results.

Treatment Sequence 1: Test/Reference; Treatment Sequence 2: Reference/Test.

Test: 600 µg (3\*200 µg tablets) levothyroxine new formulation.

Reference: 600 µg (3\*200 µg tablets) levothyroxine old formulation.

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Levothyroxine  
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Table 15.3.4.1 Abnormal Laboratory Values (Safety Population)

| Subject Number/<br>Random Number | Treatment Sequence   | Lab Test (Unit)             | Visit/ Timepoint                  | Date/Time of Measurement | Result (a,b)    | Change From Baseline | Reference Range Low - High |
|----------------------------------|----------------------|-----------------------------|-----------------------------------|--------------------------|-----------------|----------------------|----------------------------|
|                                  |                      | Protein (g/L)               | Follow-Up                         | 28-06-2014/<br>11:10     | 64.3 (L, ncs)   | -5.7                 | 66.0 - 83.0                |
|                                  |                      | Thyroxine (nmol/L)          | Follow-Up                         | 28-06-2014/<br>11:10     | 57.5 (L, ncs)   | -10.8                | 62.7 - 150.8               |
|                                  | Treatment Sequence 2 | Leukocytes (/HPF)           | Screening                         | 30-04-2014/<br>9:04      | 9.00 (H, ncs)   |                      | 0.00 - 4.00                |
|                                  |                      | Leukocytes (uL)             | Screening                         | 30-04-2014/<br>9:04      | 100.00 (H, ncs) |                      | 0.00 - 9.00                |
|                                  |                      | Bilirubin (umol/L)          | Screening                         | 30-04-2014/<br>9:09      | 23.8 (H, ncs)   |                      | 5.0 - 21.0                 |
|                                  |                      | Direct Bilirubin (umol/L)   | Screening                         | 30-04-2014/<br>9:09      | 3.6 (H, ncs)    |                      | 0.0 - 3.4                  |
|                                  |                      | Indirect Bilirubin (umol/L) | Screening                         | 30-04-2014/<br>9:09      | 20.2 (H, ncs)   |                      | 1.6 - 17.6                 |
|                                  |                      | Lymphocytes/Leukocytes (%)  | Screening                         | 30-04-2014/<br>9:09      | 17.3 (L, ncs)   |                      | 18.3 - 48.1                |
|                                  |                      | Neutrophils/Leukocytes (%)  | Screening                         | 30-04-2014/<br>9:09      | 73.4 (H, ncs)   |                      | 38.2 - 71.5                |
|                                  |                      | Erythrocytes (uL)           | Period 1, Day -1/<br>24 H Predose | 04-05-2014/<br>9:52      | 10.00 (H, ncs)  |                      | 0.00 - 5.00                |
|                                  |                      | Leukocytes (/HPF)           | Period 1, Day -1/<br>24 H Predose | 04-05-2014/<br>9:52      | 32.00 (H, ncs)  |                      | 0.00 - 4.00                |
|                                  |                      | Leukocytes (uL)             | Period 1, Day -1/<br>24 H Predose | 04-05-2014/<br>9:52      | 100.00 (H, ncs) |                      | 0.00 - 9.00                |

a: L = below lower limit of reference range, H = above upper limit of reference range; b: ncs = not clinically significant, cs = clinically significant; Baseline defined as Screening for Follow-Up results.

Treatment Sequence 1: Test/Reference; Treatment Sequence 2: Reference/Test.

Test: 600 µg (3\*200 µg tablets) levothyroxine new formulation.

Reference: 600 µg (3\*200 µg tablets) levothyroxine old formulation.

/project24/ep/blinded/e210899\_merc/stats/versioncontrol/primary/scripts/program/main/TFL programs/Tables/Table 15.3.4.1.sas

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Table 15.3.4.1 Abnormal Laboratory Values (Safety Population)

| Subject Number/<br>Random Number | Treatment Sequence | Lab Test (Unit)   | Visit/<br>Timepoint               | Date/Time of Measurement | Result (a,b)    | Change From Baseline | Reference Range Low - High |
|----------------------------------|--------------------|-------------------|-----------------------------------|--------------------------|-----------------|----------------------|----------------------------|
|                                  |                    | Amylase (IU/L)    | Period 1, Day -1/<br>24 H Predose | 04-05-2014/<br>9:54      | 106.5 (H, ncs)  |                      | 28.0 - 100.0               |
|                                  |                    | Leukocytes (/HPF) | Period 1, Day -1/<br>24 H Predose | 04-05-2014/<br>16:53     | 9.00 (H, ncs)   |                      | 0.00 - 4.00                |
|                                  |                    | Leukocytes (uL)   | Period 1, Day -1/<br>24 H Predose | 04-05-2014/<br>16:53     | 100.00 (H, ncs) |                      | 0.00 - 9.00                |
|                                  |                    | Amylase (IU/L)    | Period 1, Day -1/<br>24 H Predose | 04-05-2014/<br>16:56     | 109.2 (H, ncs)  |                      | 28.0 - 100.0               |
|                                  |                    | Leukocytes (/HPF) | Period 2, Day -1/<br>24 H Predose | 09-06-2014/<br>8:38      | 26.00 (H, ncs)  |                      | 0.00 - 4.00                |
|                                  |                    | Leukocytes (uL)   | Period 2, Day -1/<br>24 H Predose | 09-06-2014/<br>8:38      | 100.00 (H, ncs) |                      | 0.00 - 9.00                |
|                                  |                    | Glucose (mmol/L)  | Period 2, Day -1/<br>24 H Predose | 09-06-2014/<br>8:41      | 3.99 (L, ncs)   |                      | 4.10 - 5.90                |
|                                  |                    | Sodium (mmol/L)   | Period 2, Day -1/<br>24 H Predose | 09-06-2014/<br>8:41      | 135.6 (L, ncs)  |                      | 136.0 - 146.0              |
|                                  |                    | Leukocytes (/HPF) | Period 2, Day -1/<br>24 H Predose | 09-06-2014/<br>17:50     | 42.00 (H, ncs)  |                      | 0.00 - 4.00                |
|                                  |                    | Leukocytes (uL)   | Period 2, Day -1/<br>24 H Predose | 09-06-2014/<br>17:50     | 100.00 (H, ncs) |                      | 0.00 - 9.00                |
|                                  |                    | Leukocytes (uL)   | Follow-Up                         | 24-06-2014/<br>7:50      | 25.00 (H, ncs)  | -75                  | 0.00 - 9.00                |
|                                  |                    | Amylase (IU/L)    | Follow-Up                         | 24-06-2014/<br>7:56      | 107.3 (H, ncs)  | 12.6                 | 28.0 - 100.0               |

a: L = below lower limit of reference range, H = above upper limit of reference range; b: ncs = not clinically significant, cs = clinically significant; Baseline defined as Screening for Follow-Up results.  
Treatment Sequence 1: Test/Reference; Treatment Sequence 2: Reference/Test.  
Test: 600 µg (3\*200 µg tablets) levothyroxine new formulation.  
Reference: 600 µg (3\*200 µg tablets) levothyroxine old formulation.

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Table 15.3.4.1 Abnormal Laboratory Values (Safety Population)

| Subject Number/Random Number | Treatment Sequence   | Lab Test (Unit)                    | Visit/Timepoint                   | Date/Time of Measurement | Result (a,b)   | Change From Baseline | Reference Range Low - High |
|------------------------------|----------------------|------------------------------------|-----------------------------------|--------------------------|----------------|----------------------|----------------------------|
|                              |                      | Creatine Kinase (IU/L)             | Follow-Up                         | 24-06-2014/<br>7:56      | 368.0 (H, ncs) | 254.2                | 0.0 - 171.0                |
|                              | Treatment Sequence 1 | Monocytes/Leukocytes (%)           | Screening                         | 30-04-2014/<br>9:46      | 14.3 (H, ncs)  |                      | 5.3 - 14.2                 |
|                              |                      | Erythrocytes (10 <sup>12</sup> /L) | Period 1, Day -1/<br>24 H Predose | 08-05-2014/<br>8:30      | 3.96 (L, ncs)  |                      | 4.02 - 5.08                |
|                              |                      | Erythrocytes (10 <sup>12</sup> /L) | Period 2, Day -1/<br>24 H Predose | 13-06-2014/<br>9:08      | 3.88 (L, ncs)  |                      | 4.02 - 5.08                |
|                              |                      | Erythrocytes (uL)                  | Follow-Up                         | 02-07-2014/<br>10:32     | 10.00 (H, ncs) | 10                   | 0.00 - 5.00                |
|                              |                      | Leukocytes (uL)                    | Follow-Up                         | 02-07-2014/<br>10:32     | 25.00 (H, ncs) | 25                   | 0.00 - 9.00                |
|                              |                      | Erythrocytes (10 <sup>12</sup> /L) | Follow-Up                         | 02-07-2014/<br>10:35     | 3.79 (L, ncs)  | -0.23                | 4.02 - 5.08                |
|                              | Treatment Sequence 1 | Urea (mmol/L)                      | Screening                         | 30-04-2014/<br>10:28     | 2.50 (L, ncs)  |                      | 2.80 - 7.20                |
|                              |                      | Erythrocytes (uL)                  | Period 1, Day -1/<br>24 H Predose | 08-05-2014/<br>7:20      | 10.00 (H, ncs) |                      | 0.00 - 5.00                |
|                              |                      | Thyroxine (nmol/L)                 | Period 1, Day -1/<br>24 H Predose | 08-05-2014/<br>7:22      | 60.1 (L, ncs)  |                      | 62.7 - 150.8               |
|                              |                      | Basophils (10 <sup>9</sup> /L)     | Period 1, Day -1/<br>24 H Predose | 08-05-2014/<br>7:22      | 0.00 (L, ncs)  |                      | 0.01 - 0.07                |
|                              |                      | Chloride (mmol/L)                  | Period 2, Day -1/<br>24 H Predose | 13-06-2014/<br>9:04      | 100.7 (L, ncs) |                      | 101.0 - 109.0              |

a: L = below lower limit of reference range, H = above upper limit of reference range; b: ncs = not clinically significant, cs = clinically significant; Baseline defined as Screening for Follow-Up results.

Treatment Sequence 1: Test/Reference; Treatment Sequence 2: Reference/Test.

Test: 600 µg (3\*200 µg tablets) levothyroxine new formulation.

Reference: 600 µg (3\*200 µg tablets) levothyroxine old formulation.

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**Levothyroxine  
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**Bioequivalence trial of new levothyroxine formulation vs. old formulation**

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Table 15.3.4.1 Abnormal Laboratory Values (Safety Population)

| Subject Number/<br>Random Number | Treatment Sequence   | Lab Test (Unit)                | Visit/ Timepoint                  | Date/Time of Measurement | Result (a,b)   | Change From Baseline | Reference Range Low - High |
|----------------------------------|----------------------|--------------------------------|-----------------------------------|--------------------------|----------------|----------------------|----------------------------|
|                                  |                      | Erythrocytes (uL)              | Follow-Up                         | 30-06-2014/<br>11:08     | 10.00 (H, ncs) | 10                   | 0.00 - 5.00                |
|                                  |                      | Leukocytes (/HPF)              | Follow-Up                         | 30-06-2014/<br>11:08     | 6.00 (H, ncs)  |                      | 0.00 - 4.00                |
|                                  |                      | Leukocytes (uL)                | Follow-Up                         | 30-06-2014/<br>11:08     | 25.00 (H, ncs) | 25                   | 0.00 - 9.00                |
|                                  | Treatment Sequence 2 | Platelets (10 <sup>9</sup> /L) | Screening                         | 02-05-2014/<br>12:24     | 401 (H, ncs)   |                      | 173 - 369                  |
|                                  |                      | Platelets (10 <sup>9</sup> /L) | Period 1, Day -1/<br>24 H Predose | 08-05-2014/<br>9:14      | 375 (H, ncs)   |                      | 173 - 369                  |
|                                  |                      | Basophils (10 <sup>9</sup> /L) | Period 1, Day -1/<br>24 H Predose | 08-05-2014/<br>9:14      | 0.08 (H, ncs)  |                      | 0.01 - 0.07                |
|                                  |                      | Creatine Kinase (IU/L)         | Period 2, Day -1/<br>24 H Predose | 13-06-2014/<br>11:22     | 168.2 (H, ncs) |                      | 0.0 - 145.0                |
|                                  |                      | Platelets (10 <sup>9</sup> /L) | Period 2, Day -1/<br>24 H Predose | 13-06-2014/<br>11:22     | 385 (H, ncs)   |                      | 173 - 369                  |
|                                  |                      | Leukocytes (uL)                | Period 2, Day -1/<br>24 H Predose | 13-06-2014/<br>11:22     | 25.00 (H, ncs) |                      | 0.00 - 9.00                |
|                                  |                      | Thyroxine (nmol/L)             | Follow-Up                         | 30-06-2014/<br>11:48     | 62.3 (L, ncs)  | -7.6                 | 62.7 - 150.8               |
|                                  |                      | Basophils (10 <sup>9</sup> /L) | Follow-Up                         | 30-06-2014/<br>11:48     | 0.08 (H, ncs)  | 0.01                 | 0.01 - 0.07                |
|                                  |                      | Leukocytes (/HPF)              | Follow-Up                         | 30-06-2014/<br>11:49     | 21.00 (H, ncs) |                      | 0.00 - 4.00                |

a: L = below lower limit of reference range, H = above upper limit of reference range; b: ncs = not clinically significant, cs = clinically significant; Baseline defined as Screening for Follow-Up results.

Treatment Sequence 1: Test/Reference; Treatment Sequence 2: Reference/Test.

Test: 600 µg (3\*200 µg tablets) levothyroxine new formulation.

Reference: 600 µg (3\*200 µg tablets) levothyroxine old formulation.

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Table 15.3.4.1 Abnormal Laboratory Values (Safety Population)

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| Subject Number/<br>Random Number | Treatment Sequence   | Lab Test (Unit)                  | Visit/<br>Timepoint               | Date/Time of Measurement | Result (a,b)    | Change From Baseline | Reference Range Low - High |
|----------------------------------|----------------------|----------------------------------|-----------------------------------|--------------------------|-----------------|----------------------|----------------------------|
|                                  |                      | Leukocytes (uL)                  | Follow-Up                         | 30-06-2014/<br>11:49     | 100.00 (H, ncs) | 100                  | 0.00 - 9.00                |
|                                  | Treatment Sequence 1 | Lymphocytes (10 <sup>9</sup> /L) | Screening                         | 05-05-2014/<br>11:32     | 1.06 (L, ncs)   |                      | 1.08 - 3.00                |
|                                  |                      | Eosinophils (10 <sup>9</sup> /L) | Screening                         | 05-05-2014/<br>11:32     | 0.02 (L, ncs)   |                      | 0.03 - 0.50                |
|                                  |                      | Bilirubin (umol/L)               | Period 1, Day -1/<br>24 H Predose | 06-05-2014/<br>8:07      | 23.5 (H, ncs)   |                      | 5.0 - 21.0                 |
|                                  |                      | Chloride (mmol/L)                | Period 1, Day -1/<br>24 H Predose | 06-05-2014/<br>8:07      | 99.3 (L, ncs)   |                      | 101.0 - 109.0              |
|                                  |                      | Direct Bilirubin (umol/L)        | Period 1, Day -1/<br>24 H Predose | 06-05-2014/<br>8:07      | 4.5 (H, ncs)    |                      | 0.0 - 3.4                  |
|                                  |                      | Indirect Bilirubin (umol/L)      | Period 1, Day -1/<br>24 H Predose | 06-05-2014/<br>8:07      | 19.0 (H, ncs)   |                      | 1.6 - 17.6                 |
|                                  |                      | Monocytes/Leukocytes (%)         | Period 1, Day -1/<br>24 H Predose | 06-05-2014/<br>8:07      | 15.4 (H, ncs)   |                      | 5.6 - 14.8                 |
|                                  |                      | Sodium (mmol/L)                  | Period 1, Day -1/<br>24 H Predose | 06-05-2014/<br>8:07      | 134.7 (L, ncs)  |                      | 136.0 - 146.0              |
|                                  |                      | Alkaline Phosphatase (U/L)       | Period 1, Day -1/<br>24 H Predose | 06-05-2014/<br>8:07      | 120.5 (H, ncs)  |                      | 30.0 - 120.0               |
|                                  |                      | Ketones (mmol/L)                 | Period 2, Day -1/<br>24 H Predose | 11-06-2014/<br>9:59      | 5.0 (H, ncs)    |                      | 0.0 - 0.5                  |
|                                  |                      | Leukocytes (uL)                  | Period 2, Day -1/<br>24 H Predose | 11-06-2014/<br>9:59      | 25.00 (H, ncs)  |                      | 0.00 - 9.00                |

a: L = below lower limit of reference range, H = above upper limit of reference range; b: ncs = not clinically significant, cs = clinically significant; Baseline defined as Screening for Follow-Up results.  
Treatment Sequence 1: Test/Reference; Treatment Sequence 2: Reference/Test.  
Test: 600 µg (3\*200 µg tablets) levothyroxine new formulation.  
Reference: 600 µg (3\*200 µg tablets) levothyroxine old formulation.

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Table 15.3.4.1 Abnormal Laboratory Values (Safety Population)

| Subject Number/<br>Random Number | Treatment Sequence | Lab Test (Unit)                  | Visit/<br>Timepoint               | Date/Time of Measurement | Result (a,b)    | Change From Baseline | Reference Range Low - High |
|----------------------------------|--------------------|----------------------------------|-----------------------------------|--------------------------|-----------------|----------------------|----------------------------|
|                                  |                    | Bilirubin (umol/L)               | Period 2, Day -1/<br>24 H Predose | 11-06-2014/<br>10:01     | 25.3 (H, ncs)   |                      | 5.0 - 21.0                 |
|                                  |                    | Chloride (mmol/L)                | Period 2, Day -1/<br>24 H Predose | 11-06-2014/<br>10:01     | 97.6 (L, ncs)   |                      | 101.0 - 109.0              |
|                                  |                    | Direct Bilirubin (umol/L)        | Period 2, Day -1/<br>24 H Predose | 11-06-2014/<br>10:01     | 4.9 (H, ncs)    |                      | 0.0 - 3.4                  |
|                                  |                    | Indirect Bilirubin (umol/L)      | Period 2, Day -1/<br>24 H Predose | 11-06-2014/<br>10:01     | 20.4 (H, ncs)   |                      | 1.6 - 17.6                 |
|                                  |                    | Monocytes/Leukocytes (%)         | Period 2, Day -1/<br>24 H Predose | 11-06-2014/<br>10:01     | 18.0 (H, ncs)   |                      | 5.6 - 14.8                 |
|                                  |                    | Sodium (mmol/L)                  | Period 2, Day -1/<br>24 H Predose | 11-06-2014/<br>10:01     | 134.1 (L, ncs)  |                      | 136.0 - 146.0              |
|                                  |                    | Eosinophils (10 <sup>9</sup> /L) | Period 2, Day -1/<br>24 H Predose | 11-06-2014/<br>10:01     | 0.02 (L, ncs)   |                      | 0.03 - 0.50                |
|                                  |                    | Eosinophils/Leukocytes (%)       | Period 2, Day -1/<br>24 H Predose | 11-06-2014/<br>10:01     | 0.5 (L, ncs)    |                      | 0.6 - 8.4                  |
|                                  |                    | Creatine Kinase (IU/L)           | Follow-Up                         | 26-06-2014/<br>11:14     | 3332.5 (H, ncs) | 3196                 | 0.0 - 171.0                |
|                                  |                    | Chloride (mmol/L)                | Follow-Up                         | 26-06-2014/<br>11:14     | 100.1 (L, ncs)  | -1.7                 | 101.0 - 109.0              |
|                                  |                    | Eosinophils (10 <sup>9</sup> /L) | Follow-Up                         | 26-06-2014/<br>11:14     | 0.02 (L, ncs)   | 0                    | 0.03 - 0.50                |
|                                  |                    | Eosinophils/Leukocytes (%)       | Follow-Up                         | 26-06-2014/<br>11:14     | 0.5 (L, ncs)    | -0.1                 | 0.6 - 8.4                  |

a: L = below lower limit of reference range, H = above upper limit of reference range; b: ncs = not clinically significant, cs = clinically significant; Baseline defined as Screening for Follow-Up results.

Treatment Sequence 1: Test/Reference; Treatment Sequence 2: Reference/Test.

Test: 600 µg (3\*200 µg tablets) levothyroxine new formulation.

Reference: 600 µg (3\*200 µg tablets) levothyroxine old formulation.

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Table 15.3.4.1 Abnormal Laboratory Values (Safety Population)

| Subject Number/<br>Random Number | Treatment Sequence   | Lab Test (Unit)                  | Visit/ Timepoint                  | Date/Time of Measurement | Result (a,b)   | Change From Baseline | Reference Range Low - High |
|----------------------------------|----------------------|----------------------------------|-----------------------------------|--------------------------|----------------|----------------------|----------------------------|
|                                  |                      | Creatine Kinase MB (IU/L)        | Follow-Up                         | 26-06-2014/<br>11:14     | 77.9 (H, ncs)  |                      | 0.0 - 24.0                 |
|                                  |                      | Creatine Kinase (IU/L)           | Follow-Up                         | 02-07-2014/<br>11:08     | 171.4 (H, ncs) | 34.9                 | 0.0 - 171.0                |
|                                  | Treatment Sequence 2 | Lymphocytes (10 <sup>9</sup> /L) | Screening                         | 05-05-2014/<br>11:38     | 0.64 (L, ncs)  |                      | 1.08 - 3.00                |
|                                  |                      | Lymphocytes/Leukocytes (%)       | Screening                         | 05-05-2014/<br>11:38     | 16.3 (L, ncs)  |                      | 18.3 - 48.1                |
|                                  |                      | Amylase (IU/L)                   | Period 1, Day -1/<br>24 H Predose | 06-05-2014/<br>8:05      | 104.6 (H, ncs) |                      | 28.0 - 100.0               |
|                                  |                      | Thyroxine (nmol/L)               | Period 1, Day -1/<br>24 H Predose | 06-05-2014/<br>8:05      | 61.4 (L, ncs)  |                      | 62.7 - 150.8               |
|                                  |                      | Lymphocytes (10 <sup>9</sup> /L) | Period 1, Day -1/<br>24 H Predose | 06-05-2014/<br>8:05      | 0.74 (L, ncs)  |                      | 1.08 - 3.00                |
|                                  |                      | Chloride (mmol/L)                | Period 1, Day -1/<br>24 H Predose | 06-05-2014/<br>8:05      | 100.6 (L, ncs) |                      | 101.0 - 109.0              |
|                                  |                      | Monocytes/Leukocytes (%)         | Period 1, Day -1/<br>24 H Predose | 06-05-2014/<br>8:05      | 17.8 (H, ncs)  |                      | 5.6 - 14.8                 |
|                                  |                      | Lymphocytes/Leukocytes (%)       | Period 1, Day -1/<br>24 H Predose | 06-05-2014/<br>8:05      | 16.7 (L, ncs)  |                      | 18.3 - 48.1                |
|                                  |                      | Amylase (IU/L)                   | Period 2, Day -1/<br>24 H Predose | 11-06-2014/<br>8:56      | 104.7 (H, ncs) |                      | 28.0 - 100.0               |
|                                  |                      | Chloride (mmol/L)                | Period 2, Day -1/<br>24 H Predose | 11-06-2014/<br>8:56      | 99.7 (L, ncs)  |                      | 101.0 - 109.0              |

a: L = below lower limit of reference range, H = above upper limit of reference range; b: ncs = not clinically significant, cs = clinically significant; Baseline defined as Screening for Follow-Up results.

Treatment Sequence 1: Test/Reference; Treatment Sequence 2: Reference/Test.

Test: 600 µg (3\*200 µg tablets) levothyroxine new formulation.

Reference: 600 µg (3\*200 µg tablets) levothyroxine old formulation.

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Table 15.3.4.1 Abnormal Laboratory Values (Safety Population)

| Subject Number/<br>Random Number | Treatment Sequence   | Lab Test (Unit)                 | Visit/ Timepoint                  | Date/Time of Measurement | Result (a,b)   | Change From Baseline | Reference Range Low - High |
|----------------------------------|----------------------|---------------------------------|-----------------------------------|--------------------------|----------------|----------------------|----------------------------|
|                                  |                      | Leukocytes (10 <sup>9</sup> /L) | Follow-Up                         | 26-06-2014/<br>13:26     | 3.09 (L, ncs)  | -0.83                | 3.19 - 8.71                |
|                                  |                      | Creatine Kinase (IU/L)          | Follow-Up                         | 26-06-2014/<br>13:26     | 196.3 (H, ncs) | 47.5                 | 0.0 - 171.0                |
|                                  |                      | Monocytes (10 <sup>9</sup> /L)  | Follow-Up                         | 26-06-2014/<br>13:26     | 0.23 (L, ncs)  | -0.29                | 0.30 - 0.92                |
|                                  | Treatment Sequence 1 | Creatine Kinase (IU/L)          | Screening                         | 05-05-2014/<br>12:35     | 171.1 (H, ncs) |                      | 0.0 - 171.0                |
|                                  |                      | Chloride (mmol/L)               | Screening                         | 05-05-2014/<br>12:35     | 100.8 (L, ncs) |                      | 101.0 - 109.0              |
|                                  |                      | Chloride (mmol/L)               | Period 1, Day -1/<br>24 H Predose | 08-05-2014/<br>8:05      | 100.8 (L, ncs) |                      | 101.0 - 109.0              |
|                                  |                      | Creatine Kinase (IU/L)          | Period 2, Day -1/<br>24 H Predose | 13-06-2014/<br>9:38      | 193.9 (H, ncs) |                      | 0.0 - 171.0                |
|                                  |                      | Creatine Kinase (IU/L)          | Follow-Up                         | 03-07-2014/<br>11:28     | 210.6 (H, ncs) | 39.5                 | 0.0 - 171.0                |
|                                  |                      | Monocytes (10 <sup>9</sup> /L)  | Follow-Up                         | 03-07-2014/<br>11:28     | 0.28 (L, ncs)  | -0.16                | 0.30 - 0.92                |
|                                  | Treatment Sequence 2 | Chloride (mmol/L)               | Period 1, Day -1/<br>24 H Predose | 13-05-2014/<br>7:35      | 99.9 (L, ncs)  |                      | 101.0 - 109.0              |
|                                  | Treatment Sequence 2 | Creatine Kinase (IU/L)          | Screening                         | 09-05-2014/<br>11:42     | 185.0 (H, ncs) |                      | 0.0 - 171.0                |
|                                  |                      | Monocytes/Leukocytes (%)        | Screening                         | 09-05-2014/<br>11:42     | 16.6 (H, ncs)  |                      | 5.6 - 14.8                 |

a: L = below lower limit of reference range, H = above upper limit of reference range; b: ncs = not clinically significant, cs = clinically significant; Baseline defined as Screening for Follow-Up results.

Treatment Sequence 1: Test/Reference; Treatment Sequence 2: Reference/Test.

Test: 600 µg (3\*200 µg tablets) levothyroxine new formulation.

Reference: 600 µg (3\*200 µg tablets) levothyroxine old formulation.

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Table 15.3.4.1 Abnormal Laboratory Values (Safety Population)

| Subject Number/Random Number | Treatment Sequence   | Lab Test (Unit)                | Visit/Timepoint                   | Date/Time of Measurement | Result (a,b)   | Change From Baseline | Reference Range Low - High |
|------------------------------|----------------------|--------------------------------|-----------------------------------|--------------------------|----------------|----------------------|----------------------------|
|                              |                      | Chloride (mmol/L)              | Period 1, Day -1/<br>24 H Predose | 13-05-2014/<br>7:44      | 99.3 (L, ncs)  |                      | 101.0 - 109.0              |
|                              |                      | Thyroxine (nmol/L)             | Period 2, Day -1/<br>24 H Predose | 18-06-2014/<br>10:11     | 61.5 (L, ncs)  |                      | 62.7 - 150.8               |
|                              |                      | Chloride (mmol/L)              | Period 2, Day -1/<br>24 H Predose | 18-06-2014/<br>10:11     | 100.9 (L, ncs) |                      | 101.0 - 109.0              |
|                              |                      | Monocytes (10 <sup>9</sup> /L) | Period 2, Day -1/<br>24 H Predose | 18-06-2014/<br>10:11     | 0.95 (H, ncs)  |                      | 0.30 - 0.92                |
|                              |                      | Chloride (mmol/L)              | Follow-Up                         | 03-07-2014/<br>8:14      | 100.1 (L, ncs) | -2.4                 | 101.0 - 109.0              |
|                              |                      | Monocytes (10 <sup>9</sup> /L) | Follow-Up                         | 03-07-2014/<br>8:14      | 0.93 (H, ncs)  | 0.18                 | 0.30 - 0.92                |
|                              | Treatment Sequence 2 | Urea (mmol/L)                  | Screening                         | 10-05-2014/<br>10:03     | 2.76 (L, ncs)  |                      | 2.80 - 7.20                |
|                              |                      | Urea (mmol/L)                  | Period 1, Day -1/<br>24 H Predose | 13-05-2014/<br>9:42      | 2.79 (L, ncs)  |                      | 2.80 - 7.20                |
|                              |                      | Chloride (mmol/L)              | Period 1, Day -1/<br>24 H Predose | 13-05-2014/<br>9:42      | 98.6 (L, ncs)  |                      | 101.0 - 109.0              |
|                              |                      | Sodium (mmol/L)                | Period 1, Day -1/<br>24 H Predose | 13-05-2014/<br>9:42      | 133.9 (L, ncs) |                      | 136.0 - 146.0              |
|                              | Treatment Sequence 1 | Amylase (IU/L)                 | Screening                         | 20-05-2014/<br>8:50      | 121.2 (H, ncs) |                      | 28.0 - 100.0               |
|                              |                      | Chloride (mmol/L)              | Screening                         | 20-05-2014/<br>8:50      | 99.7 (L, ncs)  |                      | 101.0 - 109.0              |

a: L = below lower limit of reference range, H = above upper limit of reference range; b: ncs = not clinically significant, cs = clinically significant; Baseline defined as Screening for Follow-Up results.

Treatment Sequence 1: Test/Reference; Treatment Sequence 2: Reference/Test.

Test: 600 µg (3\*200 µg tablets) levothyroxine new formulation.

Reference: 600 µg (3\*200 µg tablets) levothyroxine old formulation.

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| Subject Number/<br>Random Number | Treatment Sequence   | Lab Test (Unit)        | Visit/ Timepoint                  | Date/Time of Measurement | Result (a,b)      | Change From Baseline | Reference Range Low - High |
|----------------------------------|----------------------|------------------------|-----------------------------------|--------------------------|-------------------|----------------------|----------------------------|
|                                  |                      | Sodium (mmol/L)        | Screening                         | 20-05-2014/<br>8:50      | 134.4 (L, ncs)    |                      | 136.0 - 146.0              |
|                                  |                      | Amylase (IU/L)         | Screening                         | 22-05-2014/<br>7:23      | 114.4 (H, ncs)    |                      | 28.0 - 100.0               |
|                                  |                      | Amylase (IU/L)         | Period 1, Day -1/<br>24 H Predose | 23-05-2014/<br>7:57      | 114.7 (H, ncs)    |                      | 28.0 - 100.0               |
|                                  |                      | Erythrocytes (uL)      | Period 2, Day -1/<br>24 H Predose | 28-06-2014/<br>8:04      | 10.00 (H, ncs)    |                      | 0.00 - 5.00                |
|                                  |                      | Leukocytes (uL)        | Period 2, Day -1/<br>24 H Predose | 28-06-2014/<br>8:04      | 25.00 (H, ncs)    |                      | 0.00 - 9.00                |
|                                  |                      | Amylase (IU/L)         | Period 2, Day -1/<br>24 H Predose | 28-06-2014/<br>8:06      | 109.6 (H, ncs)    |                      | 28.0 - 100.0               |
|                                  |                      | Creatine Kinase (IU/L) | Period 2, Day -1/<br>24 H Predose | 28-06-2014/<br>8:06      | 270.7 (H, ncs)    |                      | 0.0 - 145.0                |
|                                  |                      | Amylase (IU/L)         | Follow-Up                         | 14-07-2014/<br>8:03      | 133.1 (H, ncs)    | 18.7                 | 28.0 - 100.0               |
|                                  | Treatment Sequence 2 | Erythrocytes (uL)      | Screening                         | 20-05-2014/<br>12:36     | 250.00 (H, ncs)   |                      | 0.00 - 5.00                |
|                                  |                      | Bacteria               | Screening                         | 20-05-2014/<br>12:36     | POSITIVE (H, ncs) |                      |                            |
|                                  |                      | Urea (mmol/L)          | Period 2, Day -1/<br>24 H Predose | 28-06-2014/<br>9:46      | 2.12 (L, ncs)     |                      | 2.80 - 7.20                |
|                                  |                      | Glucose (mmol/L)       | Period 2, Day -1/<br>24 H Predose | 28-06-2014/<br>9:46      | 4.06 (L, ncs)     |                      | 4.10 - 5.90                |

a: L = below lower limit of reference range, H = above upper limit of reference range; b: ncs = not clinically significant, cs = clinically significant; Baseline defined as Screening for Follow-Up results.

Treatment Sequence 1: Test/Reference; Treatment Sequence 2: Reference/Test.

Test: 600 µg (3\*200 µg tablets) levothyroxine new formulation.

Reference: 600 µg (3\*200 µg tablets) levothyroxine old formulation.

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Table 15.3.4.1 Abnormal Laboratory Values (Safety Population)

| Subject Number/Random Number | Treatment Sequence   | Lab Test (Unit)                  | Visit/Timepoint                   | Date/Time of Measurement | Result (a,b)   | Change From Baseline | Reference Range Low - High |
|------------------------------|----------------------|----------------------------------|-----------------------------------|--------------------------|----------------|----------------------|----------------------------|
|                              |                      | Monocytes/Leukocytes (%)         | Period 2, Day -1/<br>24 H Predose | 28-06-2014/<br>9:46      | 14.7 (H, ncs)  |                      | 5.3 - 14.2                 |
|                              |                      | Erythrocytes (uL)                | Follow-Up                         | 14-07-2014/<br>11:47     | 10.00 (H, ncs) | -240                 | 0.00 - 5.00                |
|                              |                      | Urea (mmol/L)                    | Follow-Up                         | 14-07-2014/<br>11:50     | 2.55 (L, ncs)  | -0.33                | 2.80 - 7.20                |
|                              |                      | Eosinophils (10 <sup>9</sup> /L) | Follow-Up                         | 14-07-2014/<br>11:50     | 0.47 (H, ncs)  | 0.17                 | 0.04 - 0.43                |
|                              | Treatment Sequence 1 | Lymphocytes (10 <sup>9</sup> /L) | Screening                         | 20-05-2014/<br>12:40     | 2.91 (H, ncs)  |                      | 0.99 - 2.89                |
|                              |                      | Protein (g/L)                    | Period 1, Day -1/<br>24 H Predose | 23-05-2014/<br>9:56      | 65.1 (L, ncs)  |                      | 66.0 - 83.0                |
|                              |                      | Creatine Kinase (IU/L)           | Period 1, Day -1/<br>24 H Predose | 23-05-2014/<br>9:56      | 145.9 (H, ncs) |                      | 0.0 - 145.0                |
|                              |                      | Sodium (mmol/L)                  | Period 1, Day -1/<br>24 H Predose | 23-05-2014/<br>9:56      | 135.6 (L, ncs) |                      | 136.0 - 146.0              |
|                              |                      | Bilirubin (umol/L)               | Period 2, Day -1/<br>24 H Predose | 28-06-2014/<br>9:52      | 4.5 (L, ncs)   |                      | 5.0 - 21.0                 |
|                              |                      | Chloride (mmol/L)                | Period 2, Day -1/<br>24 H Predose | 28-06-2014/<br>9:52      | 100.6 (L, ncs) |                      | 101.0 - 109.0              |
|                              |                      | Sodium (mmol/L)                  | Period 2, Day -1/<br>24 H Predose | 28-06-2014/<br>9:52      | 135.2 (L, ncs) |                      | 136.0 - 146.0              |
|                              | Treatment Sequence 2 | Protein (g/L)                    | Screening                         | 20-05-2014/<br>12:44     | 63.5 (L, ncs)  |                      | 66.0 - 83.0                |

a: L = below lower limit of reference range, H = above upper limit of reference range; b: ncs = not clinically significant, cs = clinically significant; Baseline defined as Screening for Follow-Up results.  
 Treatment Sequence 1: Test/Reference; Treatment Sequence 2: Reference/Test.  
 Test: 600 µg (3\*200 µg tablets) levothyroxine new formulation.  
 Reference: 600 µg (3\*200 µg tablets) levothyroxine old formulation.

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Table 15.3.4.1 Abnormal Laboratory Values (Safety Population)

| Subject Number/<br>Random Number | Treatment Sequence | Lab Test (Unit)    | Visit/ Timepoint                  | Date/Time of Measurement | Result (a,b)    | Change From Baseline | Reference Range Low - High |
|----------------------------------|--------------------|--------------------|-----------------------------------|--------------------------|-----------------|----------------------|----------------------------|
|                                  |                    | Thyroxine (nmol/L) | Screening                         | 20-05-2014/<br>12:44     | 58.3 (L, ncs)   |                      | 62.7 - 150.8               |
|                                  |                    | Urea (mmol/L)      | Screening                         | 20-05-2014/<br>12:44     | 1.82 (L, ncs)   |                      | 2.80 - 7.20                |
|                                  |                    | Chloride (mmol/L)  | Screening                         | 20-05-2014/<br>12:44     | 100.8 (L, ncs)  |                      | 101.0 - 109.0              |
|                                  |                    | Sodium (mmol/L)    | Screening                         | 20-05-2014/<br>12:44     | 132.2 (L, ncs)  |                      | 136.0 - 146.0              |
|                                  |                    | Calcium (mmol/L)   | Screening                         | 20-05-2014/<br>12:44     | 2.19 (L, ncs)   |                      | 2.20 - 2.65                |
|                                  |                    | Thyrotropin (mU/L) | Screening                         | 20-05-2014/<br>12:44     | 0.22 (L, ncs)   |                      | 0.35 - 4.94                |
|                                  |                    | Protein (g/L)      | Period 1, Day -1/<br>24 H Predose | 23-05-2014/<br>8:36      | 64.1 (L, ncs)   |                      | 66.0 - 83.0                |
|                                  |                    | Sodium (mmol/L)    | Period 1, Day -1/<br>24 H Predose | 23-05-2014/<br>8:36      | 135.7 (L, ncs)  |                      | 136.0 - 146.0              |
|                                  |                    | Urea (mmol/L)      | Period 2, Day -1/<br>24 H Predose | 28-06-2014/<br>8:02      | 2.40 (L, ncs)   |                      | 2.80 - 7.20                |
|                                  |                    | Erythrocytes (uL)  | Follow-Up                         | 13-07-2014/<br>6:41      | 10.00 (H, ncs)  | 10                   | 0.00 - 5.00                |
|                                  |                    | Leukocytes (/HPF)  | Follow-Up                         | 13-07-2014/<br>6:41      | 34.00 (H, ncs)  |                      | 0.00 - 4.00                |
|                                  |                    | Leukocytes (uL)    | Follow-Up                         | 13-07-2014/<br>6:41      | 500.00 (H, ncs) | 500                  | 0.00 - 9.00                |

a: L = below lower limit of reference range, H = above upper limit of reference range; b: ncs = not clinically significant, cs = clinically significant; Baseline defined as Screening for Follow-Up results.

Treatment Sequence 1: Test/Reference; Treatment Sequence 2: Reference/Test.

Test: 600 µg (3\*200 µg tablets) levothyroxine new formulation.

Reference: 600 µg (3\*200 µg tablets) levothyroxine old formulation.

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Table 15.3.4.1 Abnormal Laboratory Values (Safety Population)

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| Subject Number/<br>Random Number | Treatment Sequence | Lab Test (Unit)                  | Visit/<br>Timepoint | Date/Time of Measurement | Result (a,b)  | Change From Baseline | Reference Range Low - High |
|----------------------------------|--------------------|----------------------------------|---------------------|--------------------------|---------------|----------------------|----------------------------|
|                                  |                    | Squamous Epithelial Cells (/HPF) | Follow-Up           | 13-07-2014/<br>6:41      | 19 (H, ncs)   |                      | 0 - 15                     |
|                                  |                    | Protein (g/L)                    | Follow-Up           | 13-07-2014/<br>7:07      | 64.5 (L, ncs) | 1                    | 66.0 - 83.0                |
|                                  |                    | Urea (mmol/L)                    | Follow-Up           | 13-07-2014/<br>7:07      | 2.24 (L, ncs) | 0.42                 | 2.80 - 7.20                |
|                                  |                    | Thyrotropin (mU/L)               | Follow-Up           | 13-07-2014/<br>7:07      | 0.08 (L, ncs) | -0.42                | 0.35 - 4.94                |

a: L = below lower limit of reference range, H = above upper limit of reference range; b: ncs = not clinically significant, cs = clinically significant; Baseline defined as Screening for Follow-Up results.  
Treatment Sequence 1: Test/Reference; Treatment Sequence 2: Reference/Test.  
Test: 600 µg (3\*200 µg tablets) levothyroxine new formulation.  
Reference: 600 µg (3\*200 µg tablets) levothyroxine old formulation.

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Table 15.3.5.1.1 Summary and Change from Screening to FU of Laboratory Data by Treatment Sequence and Time Point: Hematology (Safety Population)

| Laboratory Test (Unit)         | Visit/ Timepoint   | Statistics    | Treatment Sequence 1 (N=108) |               | Treatment Sequence 2 (N=108) |               | Total (N=216) |        |
|--------------------------------|--------------------|---------------|------------------------------|---------------|------------------------------|---------------|---------------|--------|
|                                |                    |               | Observed                     | Change        | Observed                     | Change        | Observed      | Change |
| Basophils (10 <sup>9</sup> /L) | Screening          | n (missing)   | 108 (0)                      |               | 108 (0)                      |               | 216 (0)       |        |
|                                |                    | Mean (SD)     | 0.029 (0.019)                |               | 0.031 (0.017)                |               | 0.030 (0.018) |        |
|                                |                    | Median        | 0.030                        |               | 0.030                        |               | 0.030         |        |
|                                |                    | Min; Max      | 0.00; 0.13                   |               | 0.00; 0.12                   |               | 0.00; 0.13    |        |
|                                | Period 1/ (Day -1) | n (missing)   | 108 (0)                      |               | 108 (0)                      |               | 216 (0)       |        |
|                                |                    | Mean (SD)     | 0.031 (0.017)                |               | 0.032 (0.018)                |               | 0.032 (0.018) |        |
|                                |                    | Median        | 0.030                        |               | 0.030                        |               | 0.030         |        |
|                                |                    | Min; Max      | 0.00; 0.11                   |               | 0.00; 0.10                   |               | 0.00; 0.11    |        |
|                                | Period 2/ (Day -1) | n (missing)   | 105 (0)                      |               | 105 (0)                      |               | 210 (0)       |        |
| Mean (SD)                      |                    | 0.030 (0.020) |                              | 0.032 (0.017) |                              | 0.031 (0.018) |               |        |
| Median                         |                    | 0.030         |                              | 0.030         |                              | 0.030         |               |        |
|                                | Min; Max           | 0.00; 0.15    |                              | 0.00; 0.09    |                              | 0.00; 0.15    |               |        |

Baseline defined as Screening for Follow-Up results.

Max: Maximum Value; Min: Minimum Value; N: The number of subjects dosed with each treatment, or the number of subjects in the safety population for the total summary; n: Number of subjects in specific laboratory tests.

Treatment Sequence 1: Test/Reference; Treatment Sequence 2: Reference/Test.

Test: 600 µg (3\*200 µg tablets) levothyroxine new formulation.

Reference: 600 µg (3\*200 µg tablets) levothyroxine old formulation.

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Table 15.3.5.1.1 Summary and Change from Screening to FU of Laboratory Data by Treatment Sequence and Time Point: Hematology (Safety Population)

| Laboratory Test (Unit)         | Visit/ Timepoint   | Statistics  | Treatment Sequence 1 (N=108) |               | Treatment Sequence 2 (N=108) |               | Total (N=216) |               |
|--------------------------------|--------------------|-------------|------------------------------|---------------|------------------------------|---------------|---------------|---------------|
|                                |                    |             | Observed                     | Change        | Observed                     | Change        | Observed      | Change        |
| Basophils (10 <sup>9</sup> /L) | Follow-Up          | n (missing) | 108 (0)                      | 108 (0)       | 108 (0)                      | 108 (0)       | 216 (0)       | 216 (0)       |
|                                |                    | Mean (SD)   | 0.029 (0.016)                | 0.000 (0.013) | 0.032 (0.018)                | 0.001 (0.014) | 0.031 (0.017) | 0.000 (0.014) |
|                                |                    | Median      | 0.030                        | 0.000         | 0.030                        | 0.000         | 0.030         | 0.000         |
|                                |                    | Min; Max    | 0.01; 0.10                   | -0.06; 0.04   | 0.00; 0.10                   | -0.05; 0.04   | 0.00; 0.10    | -0.06; 0.04   |
| Basophils/Leuocytes (%)        | Screening          | n (missing) | 108 (0)                      |               | 108 (0)                      |               | 216 (0)       |               |
|                                |                    | Mean (SD)   | 0.53 (0.326)                 |               | 0.54 (0.296)                 |               | 0.53 (0.310)  |               |
|                                |                    | Median      | 0.50                         |               | 0.50                         |               | 0.50          |               |
|                                |                    | Min; Max    | 0.0; 2.1                     |               | 0.0; 1.6                     |               | 0.0; 2.1      |               |
|                                | Period 1/ (Day -1) | n (missing) | 108 (0)                      |               | 108 (0)                      |               | 216 (0)       |               |
|                                |                    | Mean (SD)   | 0.57 (0.308)                 |               | 0.54 (0.296)                 |               | 0.56 (0.302)  |               |
|                                |                    | Median      | 0.50                         |               | 0.50                         |               | 0.50          |               |
|                                |                    | Min; Max    | 0.0; 2.2                     |               | 0.0; 1.7                     |               | 0.0; 2.2      |               |

Baseline defined as Screening for Follow-Up results.

Max: Maximum Value; Min: Minimum Value; N: The number of subjects dosed with each treatment, or the number of subjects in the safety population for the total summary; n: Number of subjects in specific laboratory tests.

Treatment Sequence 1: Test/Reference; Treatment Sequence 2: Reference/Test.

Test: 600 µg (3\*200 µg tablets) levothyroxine new formulation.

Reference: 600 µg (3\*200 µg tablets) levothyroxine old formulation.

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Table 15.3.5.1.1 Summary and Change from Screening to FU of Laboratory Data by Treatment Sequence and Time Point: Hematology (Safety Population)

| Laboratory Test (Unit)           | Visit/ Timepoint   | Statistics  | Treatment Sequence 1 (N=108) |              | Treatment Sequence 2 (N=108) |              | Total (N=216) |              |
|----------------------------------|--------------------|-------------|------------------------------|--------------|------------------------------|--------------|---------------|--------------|
|                                  |                    |             | Observed                     | Change       | Observed                     | Change       | Observed      | Change       |
| Basophils/Leucocytes (%)         | Period 2/ (Day -1) | n (missing) | 105 (0)                      |              | 105 (0)                      |              | 210 (0)       |              |
|                                  |                    | Mean (SD)   | 0.56 (0.342)                 |              | 0.54 (0.295)                 |              | 0.55 (0.319)  |              |
|                                  |                    | Median      | 0.50                         |              | 0.50                         |              | 0.50          |              |
|                                  |                    | Min; Max    | 0.0; 1.9                     |              | 0.0; 1.6                     |              | 0.0; 1.9      |              |
|                                  | Follow-Up          | n (missing) | 108 (0)                      | 108 (0)      | 108 (0)                      | 108 (0)      | 216 (0)       | 216 (0)      |
|                                  |                    | Mean (SD)   | 0.54 (0.286)                 | 0.01 (0.247) | 0.54 (0.292)                 | 0.00 (0.276) | 0.54 (0.288)  | 0.01 (0.261) |
|                                  |                    | Median      | 0.50                         | 0.00         | 0.50                         | 0.00         | 0.50          | 0.00         |
|                                  |                    | Min; Max    | 0.1; 1.9                     | -1.1; 0.6    | 0.0; 1.6                     | -0.9; 0.6    | 0.0; 1.9      | -1.1; 0.6    |
| Eosinophils (10 <sup>9</sup> /L) | Screening          | n (missing) | 108 (0)                      |              | 108 (0)                      |              | 216 (0)       |              |
|                                  |                    | Mean (SD)   | 0.139 (0.101)                |              | 0.172 (0.132)                |              | 0.155 (0.118) |              |
|                                  |                    | Median      | 0.120                        |              | 0.120                        |              | 0.120         |              |
|                                  |                    | Min; Max    | 0.01; 0.49                   |              | 0.00; 0.72                   |              | 0.00; 0.72    |              |

Baseline defined as Screening for Follow-Up results.

Max: Maximum Value; Min: Minimum Value; N: The number of subjects dosed with each treatment, or the number of subjects in the safety population for the total summary; n: Number of subjects in specific laboratory tests.

Treatment Sequence 1: Test/Reference; Treatment Sequence 2: Reference/Test.

Test: 600 µg (3\*200 µg tablets) levothyroxine new formulation.

Reference: 600 µg (3\*200 µg tablets) levothyroxine old formulation.

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Table 15.3.5.1.1 Summary and Change from Screening to FU of Laboratory Data by Treatment Sequence and Time Point: Hematology (Safety Population)

| Laboratory Test (Unit)           | Visit/ Timepoint   | Statistics  | Treatment Sequence 1 (N=108) |               | Treatment Sequence 2 (N=108) |               | Total (N=216) |               |
|----------------------------------|--------------------|-------------|------------------------------|---------------|------------------------------|---------------|---------------|---------------|
|                                  |                    |             | Observed                     | Change        | Observed                     | Change        | Observed      | Change        |
| Eosinophils (10 <sup>9</sup> /L) | Period 1/ (Day -1) | n (missing) | 108 (0)                      |               | 108 (0)                      |               | 216 (0)       |               |
|                                  |                    | Mean (SD)   | 0.161 (0.111)                |               | 0.202 (0.169)                |               | 0.181 (0.144) |               |
|                                  |                    | Median      | 0.135                        |               | 0.150                        |               | 0.140         |               |
|                                  |                    | Min; Max    | 0.03; 0.54                   |               | 0.00; 1.03                   |               | 0.00; 1.03    |               |
|                                  | Period 2/ (Day -1) | n (missing) | 105 (0)                      |               | 105 (0)                      |               | 210 (0)       |               |
|                                  |                    | Mean (SD)   | 0.158 (0.104)                |               | 0.184 (0.126)                |               | 0.171 (0.116) |               |
|                                  |                    | Median      | 0.130                        |               | 0.130                        |               | 0.130         |               |
|                                  |                    | Min; Max    | 0.02; 0.60                   |               | 0.01; 0.54                   |               | 0.01; 0.60    |               |
|                                  | Follow-Up          | n (missing) | 108 (0)                      | 108 (0)       | 108 (0)                      | 108 (0)       | 216 (0)       | 216 (0)       |
|                                  |                    | Mean (SD)   | 0.146 (0.096)                | 0.007 (0.063) | 0.191 (0.174)                | 0.019 (0.102) | 0.168 (0.142) | 0.013 (0.085) |
| Median                           |                    | 0.120       | 0.010                        | 0.125         | 0.000                        | 0.120         | 0.010         |               |
| Min; Max                         |                    | 0.02; 0.54  | -0.23; 0.20                  | 0.01; 1.12    | -0.21; 0.54                  | 0.01; 1.12    | -0.23; 0.54   |               |

Baseline defined as Screening for Follow-Up results.

Max: Maximum Value; Min: Minimum Value; N: The number of subjects dosed with each treatment, or the number of subjects in the safety population for the total summary; n: Number of subjects in specific laboratory tests.

Treatment Sequence 1: Test/Reference; Treatment Sequence 2: Reference/Test.

Test: 600 µg (3\*200 µg tablets) levothyroxine new formulation.

Reference: 600 µg (3\*200 µg tablets) levothyroxine old formulation.

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Table 15.3.5.1.1 Summary and Change from Screening to FU of Laboratory Data by Treatment Sequence and Time Point: Hematology (Safety Population)

| Laboratory Test (Unit)      | Visit/ Timepoint   | Statistics   | Treatment Sequence 1 (N=108) |              | Treatment Sequence 2 (N=108) |              | Total (N=216) |        |
|-----------------------------|--------------------|--------------|------------------------------|--------------|------------------------------|--------------|---------------|--------|
|                             |                    |              | Observed                     | Change       | Observed                     | Change       | Observed      | Change |
| Eosinophils/L eukocytes (%) | Screening          | n (missing)  | 108 (0)                      |              | 108 (0)                      |              | 216 (0)       |        |
|                             |                    | Mean (SD)    | 2.56 (1.913)                 |              | 2.93 (2.041)                 |              | 2.74 (1.982)  |        |
|                             |                    | Median       | 2.20                         |              | 2.35                         |              | 2.20          |        |
|                             |                    | Min; Max     | 0.1; 9.8                     |              | 0.0; 11.8                    |              | 0.0; 11.8     |        |
|                             | Period 1/ (Day -1) | n (missing)  | 108 (0)                      |              | 108 (0)                      |              | 216 (0)       |        |
|                             |                    | Mean (SD)    | 3.03 (2.173)                 |              | 3.33 (2.418)                 |              | 3.18 (2.298)  |        |
|                             |                    | Median       | 2.50                         |              | 2.70                         |              | 2.60          |        |
|                             |                    | Min; Max     | 0.3; 10.8                    |              | 0.0; 15.1                    |              | 0.0; 15.1     |        |
|                             | Period 2/ (Day -1) | n (missing)  | 105 (0)                      |              | 105 (0)                      |              | 210 (0)       |        |
| Mean (SD)                   |                    | 2.91 (1.967) |                              | 3.07 (2.040) |                              | 2.99 (2.001) |               |        |
| Median                      |                    | 2.20         |                              | 2.30         |                              | 2.30         |               |        |
|                             | Min; Max           | 0.2; 12.0    |                              | 0.2; 9.9     |                              | 0.2; 12.0    |               |        |

Baseline defined as Screening for Follow-Up results.

Max: Maximum Value; Min: Minimum Value; N: The number of subjects dosed with each treatment, or the number of subjects in the safety population for the total summary; n: Number of subjects in specific laboratory tests.

Treatment Sequence 1: Test/Reference; Treatment Sequence 2: Reference/Test.

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Reference: 600 µg (3\*200 µg tablets) levothyroxine old formulation.

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Table 15.3.5.1.1 Summary and Change from Screening to FU of Laboratory Data by Treatment Sequence and Time Point: Hematology (Safety Population)

| Laboratory Test (Unit)                | Visit/<br>Timepoint   | Statistics  | Treatment Sequence 1<br>(N=108) |              | Treatment Sequence 2<br>(N=108) |              | Total<br>(N=216) |              |
|---------------------------------------|-----------------------|-------------|---------------------------------|--------------|---------------------------------|--------------|------------------|--------------|
|                                       |                       |             | Observed                        | Change       | Observed                        | Change       | Observed         | Change       |
| Eosinophils/L<br>eukocytes (%)        | Follow-Up             | n (missing) | 108 (0)                         | 108 (0)      | 108 (0)                         | 108 (0)      | 216 (0)          | 216 (0)      |
|                                       |                       | Mean (SD)   | 2.67 (1.761)                    | 0.11 (1.253) | 3.15 (2.447)                    | 0.22 (1.324) | 2.91 (2.140)     | 0.16 (1.287) |
|                                       |                       | Median      | 2.10                            | 0.20         | 2.30                            | 0.10         | 2.20             | 0.10         |
|                                       |                       | Min; Max    | 0.4; 9.6                        | -5.8; 4.2    | 0.2; 15.3                       | -3.8; 3.9    | 0.2; 15.3        | -5.8; 4.2    |
| Erythrocytes<br>(10 <sup>12</sup> /L) | Screening             | n (missing) | 108 (0)                         |              | 108 (0)                         |              | 216 (0)          |              |
|                                       |                       | Mean (SD)   | 4.778 (0.408)                   |              | 4.807 (0.377)                   |              | 4.792 (0.392)    |              |
|                                       |                       | Median      | 4.790                           |              | 4.805                           |              | 4.800            |              |
|                                       |                       | Min; Max    | 3.81; 5.66                      |              | 3.99; 5.76                      |              | 3.81; 5.76       |              |
|                                       | Period 1/<br>(Day -1) | n (missing) | 108 (0)                         |              | 108 (0)                         |              | 216 (0)          |              |
|                                       |                       | Mean (SD)   | 4.797 (0.384)                   |              | 4.842 (0.390)                   |              | 4.819 (0.387)    |              |
|                                       |                       | Median      | 4.770                           |              | 4.860                           |              | 4.820            |              |
|                                       |                       | Min; Max    | 3.96; 5.64                      |              | 3.92; 5.88                      |              | 3.92; 5.88       |              |

Baseline defined as Screening for Follow-Up results.

Max: Maximum Value; Min: Minimum Value; N: The number of subjects dosed with each treatment, or the number of subjects in the safety population for the total summary; n: Number of subjects in specific laboratory tests.

Treatment Sequence 1: Test/Reference; Treatment Sequence 2: Reference/Test.

Test: 600 µg (3\*200 µg tablets) levothyroxine new formulation.

Reference: 600 µg (3\*200 µg tablets) levothyroxine old formulation.

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Table 15.3.5.1.1 Summary and Change from Screening to FU of Laboratory Data by Treatment Sequence and Time Point: Hematology (Safety Population)

| Laboratory Test (Unit)             | Visit/ Timepoint   | Statistics  | Treatment Sequence 1 (N=108) |                | Treatment Sequence 2 (N=108) |                | Total (N=216) |                |
|------------------------------------|--------------------|-------------|------------------------------|----------------|------------------------------|----------------|---------------|----------------|
|                                    |                    |             | Observed                     | Change         | Observed                     | Change         | Observed      | Change         |
| Erythrocytes (10 <sup>12</sup> /L) | Period 2/ (Day -1) | n (missing) | 105 (0)                      |                | 105 (0)                      |                | 210 (0)       |                |
|                                    |                    | Mean (SD)   | 4.774 (0.419)                |                | 4.803 (0.398)                |                | 4.788 (0.408) |                |
|                                    |                    | Median      | 4.760                        |                | 4.840                        |                | 4.775         |                |
|                                    | Min; Max           | 3.88; 5.56  |                              | 3.94; 5.79     |                              | 3.88; 5.79     |               |                |
|                                    | Follow-Up          | n (missing) | 108 (0)                      | 108 (0)        | 108 (0)                      | 108 (0)        | 216 (0)       | 216 (0)        |
|                                    |                    | Mean (SD)   | 4.676 (0.417)                | -0.102 (0.205) | 4.706 (0.424)                | -0.101 (0.228) | 4.691 (0.420) | -0.101 (0.217) |
| Median                             |                    | 4.670       | -0.130                       | 4.745          | -0.080                       | 4.700          | -0.110        |                |
| Min; Max                           | 3.73; 5.55         | -0.54; 0.46 | 3.71; 5.89                   | -0.62; 0.49    | 3.71; 5.89                   | -0.62; 0.49    |               |                |
| Hematocrit (L/L)                   | Screening          | n (missing) | 108 (0)                      |                | 108 (0)                      |                | 216 (0)       |                |
|                                    |                    | Mean (SD)   | 0.415 (0.033)                |                | 0.417 (0.029)                |                | 0.416 (0.031) |                |
|                                    |                    | Median      | 0.420                        |                | 0.420                        |                | 0.420         |                |
|                                    |                    | Min; Max    | 0.32; 0.47                   |                | 0.35; 0.48                   |                | 0.32; 0.48    |                |

Baseline defined as Screening for Follow-Up results.

Max: Maximum Value; Min: Minimum Value; N: The number of subjects dosed with each treatment, or the number of subjects in the safety population for the total summary; n: Number of subjects in specific laboratory tests.

Treatment Sequence 1: Test/Reference; Treatment Sequence 2: Reference/Test.

Test: 600 µg (3\*200 µg tablets) levothyroxine new formulation.

Reference: 600 µg (3\*200 µg tablets) levothyroxine old formulation.

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Table 15.3.5.1.1 Summary and Change from Screening to FU of Laboratory Data by Treatment Sequence and Time Point: Hematology (Safety Population)

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| Laboratory Test (Unit) | Visit/<br>Timepoint   | Statistics  | Treatment Sequence 1<br>(N=108) |                | Treatment Sequence 2<br>(N=108) |                | Total<br>(N=216) |                |
|------------------------|-----------------------|-------------|---------------------------------|----------------|---------------------------------|----------------|------------------|----------------|
|                        |                       |             | Observed                        | Change         | Observed                        | Change         | Observed         | Change         |
| Hematocrit (L/L)       | Period 1/<br>(Day -1) | n (missing) | 108 (0)                         |                | 108 (0)                         |                | 216 (0)          |                |
|                        |                       | Mean (SD)   | 0.415 (0.031)                   |                | 0.418 (0.031)                   |                | 0.416 (0.031)    |                |
|                        |                       | Median      | 0.420                           |                | 0.420                           |                | 0.420            |                |
|                        |                       | Min; Max    | 0.33; 0.48                      |                | 0.34; 0.49                      |                | 0.33; 0.49       |                |
|                        | Period 2/<br>(Day -1) | n (missing) | 105 (0)                         |                | 105 (0)                         |                | 210 (0)          |                |
|                        |                       | Mean (SD)   | 0.414 (0.034)                   |                | 0.416 (0.031)                   |                | 0.415 (0.033)    |                |
|                        |                       | Median      | 0.410                           |                | 0.420                           |                | 0.420            |                |
|                        |                       | Min; Max    | 0.33; 0.47                      |                | 0.34; 0.47                      |                | 0.33; 0.47       |                |
|                        | Follow-Up             | n (missing) | 108 (0)                         | 108 (0)        | 108 (0)                         | 108 (0)        | 216 (0)          | 216 (0)        |
|                        |                       | Mean (SD)   | 0.407 (0.035)                   | -0.008 (0.018) | 0.409 (0.034)                   | -0.008 (0.019) | 0.408 (0.034)    | -0.008 (0.018) |
|                        |                       | Median      | 0.410                           | -0.010         | 0.410                           | -0.010         | 0.410            | -0.010         |
|                        |                       | Min; Max    | 0.31; 0.46                      | -0.04; 0.05    | 0.32; 0.49                      | -0.05; 0.04    | 0.31; 0.49       | -0.05; 0.05    |

Baseline defined as Screening for Follow-Up results.

Max: Maximum Value; Min: Minimum Value; N: The number of subjects dosed with each treatment, or the number of subjects in the safety population for the total summary; n: Number of subjects in specific laboratory tests.

Treatment Sequence 1: Test/Reference; Treatment Sequence 2: Reference/Test.

Test: 600 µg (3\*200 µg tablets) levothyroxine new formulation.

Reference: 600 µg (3\*200 µg tablets) levothyroxine old formulation.

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Table 15.3.5.1.1 Summary and Change from Screening to FU of Laboratory Data by Treatment Sequence and Time Point: Hematology (Safety Population)

| Laboratory Test (Unit) | Visit/<br>Timepoint   | Statistics  | Treatment Sequence 1<br>(N=108) |        | Treatment Sequence 2<br>(N=108) |        | Total<br>(N=216) |        |
|------------------------|-----------------------|-------------|---------------------------------|--------|---------------------------------|--------|------------------|--------|
|                        |                       |             | Observed                        | Change | Observed                        | Change | Observed         | Change |
| Hemoglobin<br>(g/L)    | Screening             | n (missing) | 108 (0)                         |        | 108 (0)                         |        | 216 (0)          |        |
|                        |                       | Mean (SD)   | 141.6 (13.65)                   |        | 142.0 (11.58)                   |        | 141.8 (12.63)    |        |
|                        |                       | Median      | 143.5                           |        | 144.0                           |        | 144.0            |        |
|                        |                       | Min; Max    | 101; 165                        |        | 111; 164                        |        | 101; 165         |        |
|                        | Period 1/<br>(Day -1) | n (missing) | 108 (0)                         |        | 108 (0)                         |        | 216 (0)          |        |
|                        |                       | Mean (SD)   | 141.8 (12.93)                   |        | 143.1 (12.41)                   |        | 142.5 (12.66)    |        |
|                        |                       | Median      | 143.0                           |        | 145.0                           |        | 144.0            |        |
|                        |                       | Min; Max    | 105; 166                        |        | 111; 166                        |        | 105; 166         |        |
|                        | Period 2/<br>(Day -1) | n (missing) | 105 (0)                         |        | 105 (0)                         |        | 210 (0)          |        |
|                        |                       | Mean (SD)   | 141.0 (14.06)                   |        | 141.8 (12.50)                   |        | 141.4 (13.28)    |        |
|                        |                       | Median      | 142.0                           |        | 142.0                           |        | 142.0            |        |
|                        |                       | Min; Max    | 104; 164                        |        | 108; 164                        |        | 104; 164         |        |

Baseline defined as Screening for Follow-Up results.

Max: Maximum Value; Min: Minimum Value; N: The number of subjects dosed with each treatment, or the number of subjects in the safety population for the total summary; n: Number of subjects in specific laboratory tests.

Treatment Sequence 1: Test/Reference; Treatment Sequence 2: Reference/Test.

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Reference: 600 µg (3\*200 µg tablets) levothyroxine old formulation.

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Table 15.3.5.1.1 Summary and Change from Screening to FU of Laboratory Data by Treatment Sequence and Time Point: Hematology (Safety Population)

| Laboratory Test (Unit)             | Visit/<br>Timepoint   | Statistics  | Treatment Sequence 1<br>(N=108) |             | Treatment Sequence 2<br>(N=108) |             | Total<br>(N=216) |             |
|------------------------------------|-----------------------|-------------|---------------------------------|-------------|---------------------------------|-------------|------------------|-------------|
|                                    |                       |             | Observed                        | Change      | Observed                        | Change      | Observed         | Change      |
| Hemoglobin<br>(g/L)                | Follow-Up             | n (missing) | 108 (0)                         | 108 (0)     | 108 (0)                         | 108 (0)     | 216 (0)          | 216 (0)     |
|                                    |                       | Mean (SD)   | 138.2 (14.52)                   | -3.3 (6.52) | 138.7 (13.70)                   | -3.3 (6.50) | 138.5 (14.08)    | -3.3 (6.50) |
|                                    |                       | Median      | 140.0                           | -4.0        | 140.5                           | -3.0        | 140.0            | -3.0        |
|                                    |                       | Min; Max    | 96; 164                         | -18; 21     | 100; 167                        | -21; 15     | 96; 167          | -21; 21     |
| Leukocytes<br>(10 <sup>9</sup> /L) | Screening             | n (missing) | 108 (0)                         |             | 108 (0)                         |             | 216 (0)          |             |
|                                    |                       | Mean (SD)   | 5.618 (1.398)                   |             | 5.891 (1.339)                   |             | 5.755 (1.373)    |             |
|                                    |                       | Median      | 5.325                           |             | 5.855                           |             | 5.460            |             |
|                                    | Min; Max              | 3.15; 10.10 |                                 | 3.36; 9.87  |                                 | 3.15; 10.10 |                  |             |
|                                    | Period 1/<br>(Day -1) | n (missing) | 108 (0)                         |             | 108 (0)                         |             | 216 (0)          |             |
|                                    |                       | Mean (SD)   | 5.499 (1.304)                   |             | 5.986 (1.322)                   |             | 5.743 (1.332)    |             |
| Median                             |                       | 5.400       |                                 | 5.835       |                                 | 5.620       |                  |             |
| Min; Max                           | 3.11; 10.23           |             | 2.93; 10.36                     |             | 2.93; 10.36                     |             |                  |             |

Baseline defined as Screening for Follow-Up results.

Max: Maximum Value; Min: Minimum Value; N: The number of subjects dosed with each treatment, or the number of subjects in the safety population for the total summary; n: Number of subjects in specific laboratory tests.

Treatment Sequence 1: Test/Reference; Treatment Sequence 2: Reference/Test.

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Reference: 600 µg (3\*200 µg tablets) levothyroxine old formulation.

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Table 15.3.5.1.1 Summary and Change from Screening to FU of Laboratory Data by Treatment Sequence and Time Point: Hematology (Safety Population)

| Laboratory Test (Unit)              | Visit/<br>Timepoint   | Statistics    | Treatment Sequence 1<br>(N=108) |               | Treatment Sequence 2<br>(N=108) |               | Total<br>(N=216) |         |
|-------------------------------------|-----------------------|---------------|---------------------------------|---------------|---------------------------------|---------------|------------------|---------|
|                                     |                       |               | Observed                        | Change        | Observed                        | Change        | Observed         | Change  |
| Leukocytes<br>(10 <sup>9</sup> /L)  | Period 2/<br>(Day -1) | n (missing)   | 105 (0)                         |               | 105 (0)                         |               | 210 (0)          |         |
|                                     |                       | Mean (SD)     | 5.648 (1.462)                   |               | 6.132 (1.602)                   |               | 5.890 (1.549)    |         |
|                                     |                       | Median        | 5.290                           |               | 5.900                           |               | 5.665            |         |
|                                     | Min; Max              | 3.49; 12.23   |                                 | 3.78; 14.68   |                                 | 3.49; 14.68   |                  |         |
|                                     | Follow-Up             | n (missing)   | 108 (0)                         | 108 (0)       | 108 (0)                         | 108 (0)       | 216 (0)          | 216 (0) |
|                                     | Mean (SD)             | 5.591 (1.293) | -0.027 (1.135)                  | 6.013 (1.502) | 0.121 (1.200)                   | 5.802 (1.414) | 0.047 (1.167)    |         |
|                                     | Median                | 5.425         | 0.010                           | 5.745         | 0.005                           | 5.605         | 0.010            |         |
|                                     | Min; Max              | 2.90; 9.51    | -3.38; 3.62                     | 3.09; 10.75   | -4.05; 3.48                     | 2.90; 10.75   | -4.05; 3.62      |         |
| Lymphocytes<br>(10 <sup>9</sup> /L) | Screening             | n (missing)   | 108 (0)                         |               | 108 (0)                         |               | 216 (0)          |         |
|                                     |                       | Mean (SD)     | 1.698 (0.415)                   |               | 1.786 (0.382)                   |               | 1.742 (0.400)    |         |
|                                     |                       | Median        | 1.645                           |               | 1.805                           |               | 1.730            |         |
|                                     |                       | Min; Max      | 0.98; 3.69                      |               | 0.64; 2.83                      |               | 0.64; 3.69       |         |

Baseline defined as Screening for Follow-Up results.

Max: Maximum Value; Min: Minimum Value; N: The number of subjects dosed with each treatment, or the number of subjects in the safety population for the total summary; n: Number of subjects in specific laboratory tests.

Treatment Sequence 1: Test/Reference; Treatment Sequence 2: Reference/Test.

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Reference: 600 µg (3\*200 µg tablets) levothyroxine old formulation.

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Table 15.3.5.1.1 Summary and Change from Screening to FU of Laboratory Data by Treatment Sequence and Time Point: Hematology (Safety Population)

| Laboratory Test (Unit)           | Visit/ Timepoint   | Statistics    | Treatment Sequence 1 (N=108) |               | Treatment Sequence 2 (N=108) |               | Total (N=216) |         |
|----------------------------------|--------------------|---------------|------------------------------|---------------|------------------------------|---------------|---------------|---------|
|                                  |                    |               | Observed                     | Change        | Observed                     | Change        | Observed      | Change  |
| Lymphocytes (10 <sup>9</sup> /L) | Period 1/ (Day -1) | n (missing)   | 108 (0)                      |               | 108 (0)                      |               | 216 (0)       |         |
|                                  |                    | Mean (SD)     | 1.792 (0.425)                |               | 1.925 (0.483)                |               | 1.859 (0.459) |         |
|                                  |                    | Median        | 1.785                        |               | 1.950                        |               | 1.835         |         |
|                                  |                    | Min; Max      | 1.07; 3.32                   |               | 0.74; 3.62                   |               | 0.74; 3.62    |         |
|                                  | Period 2/ (Day -1) | n (missing)   | 105 (0)                      |               | 105 (0)                      |               | 210 (0)       |         |
|                                  |                    | Mean (SD)     | 1.724 (0.454)                |               | 1.918 (0.472)                |               | 1.821 (0.472) |         |
|                                  |                    | Median        | 1.640                        |               | 1.870                        |               | 1.770         |         |
|                                  |                    | Min; Max      | 0.99; 3.83                   |               | 0.85; 3.48                   |               | 0.85; 3.83    |         |
|                                  | Follow-Up          | n (missing)   | 108 (0)                      | 108 (0)       | 108 (0)                      | 108 (0)       | 216 (0)       | 216 (0) |
| Mean (SD)                        |                    | 1.740 (0.496) | 0.042 (0.324)                | 1.838 (0.435) | 0.051 (0.357)                | 1.789 (0.468) | 0.047 (0.340) |         |
| Median                           |                    | 1.660         | 0.035                        | 1.730         | 0.060                        | 1.690         | 0.040         |         |
| Min; Max                         |                    | 0.57; 3.83    | -0.89; 1.11                  | 1.04; 3.14    | -0.83; 1.22                  | 0.57; 3.83    | -0.89; 1.22   |         |

Baseline defined as Screening for Follow-Up results.

Max: Maximum Value; Min: Minimum Value; N: The number of subjects dosed with each treatment, or the number of subjects in the safety population for the total summary; n: Number of subjects in specific laboratory tests.

Treatment Sequence 1: Test/Reference; Treatment Sequence 2: Reference/Test.

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Reference: 600 µg (3\*200 µg tablets) levothyroxine old formulation.

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Table 15.3.5.1.1 Summary and Change from Screening to FU of Laboratory Data by Treatment Sequence and Time Point: Hematology (Safety Population)

| Laboratory Test (Unit)      | Visit/ Timepoint | Statistics  | Treatment Sequence 1 (N=108) |        | Treatment Sequence 2 (N=108) |        | Total (N=216) |        |
|-----------------------------|------------------|-------------|------------------------------|--------|------------------------------|--------|---------------|--------|
|                             |                  |             | Observed                     | Change | Observed                     | Change | Observed      | Change |
| Lymphocytes/L eukocytes (%) | Screening        | n (missing) | 108 (0)                      |        | 108 (0)                      |        | 216 (0)       |        |
|                             |                  | Mean (SD)   | 31.21 (7.323)                |        | 30.98 (6.740)                |        | 31.09 (7.022) |        |
|                             |                  | Median      | 30.60                        |        | 30.80                        |        | 30.75         |        |
|                             |                  | Min; Max    | 17.1; 51.1                   |        | 16.3; 50.4                   |        | 16.3; 51.1    |        |
| Period 1/ (Day -1)          | n (missing)      | n (missing) | 108 (0)                      |        | 108 (0)                      |        | 216 (0)       |        |
|                             |                  | Mean (SD)   | 33.41 (7.410)                |        | 32.74 (7.447)                |        | 33.08 (7.419) |        |
|                             |                  | Median      | 32.30                        |        | 32.40                        |        | 32.40         |        |
|                             |                  | Min; Max    | 12.6; 53.7                   |        | 14.6; 51.7                   |        | 12.6; 53.7    |        |
| Period 2/ (Day -1)          | n (missing)      | n (missing) | 105 (0)                      |        | 105 (0)                      |        | 210 (0)       |        |
|                             |                  | Mean (SD)   | 31.48 (7.856)                |        | 32.32 (8.010)                |        | 31.90 (7.926) |        |
|                             |                  | Median      | 30.70                        |        | 32.40                        |        | 31.50         |        |
|                             |                  | Min; Max    | 13.4; 52.6                   |        | 13.4; 51.0                   |        | 13.4; 52.6    |        |

Baseline defined as Screening for Follow-Up results.

Max: Maximum Value; Min: Minimum Value; N: The number of subjects dosed with each treatment, or the number of subjects in the safety population for the total summary; n: Number of subjects in specific laboratory tests.

Treatment Sequence 1: Test/Reference; Treatment Sequence 2: Reference/Test.

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Reference: 600 µg (3\*200 µg tablets) levothyroxine old formulation.

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Table 15.3.5.1.1 Summary and Change from Screening to FU of Laboratory Data by Treatment Sequence and Time Point: Hematology (Safety Population)

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| Laboratory Test (Unit)         | Visit/ Timepoint   | Treatment Sequence 1 (N=108) |               | Treatment Sequence 2 (N=108) |               | Total (N=216) |               |              |
|--------------------------------|--------------------|------------------------------|---------------|------------------------------|---------------|---------------|---------------|--------------|
|                                |                    | Statistics                   | Observed      | Change                       | Observed      | Change        | Observed      | Change       |
| Lymphocytes/L eukocytes (%)    | Follow-Up          | n (missing)                  | 108 (0)       | 108 (0)                      | 108 (0)       | 108 (0)       | 216 (0)       | 216 (0)      |
|                                |                    | Mean (SD)                    | 31.70 (7.566) | 0.49 (6.106)                 | 31.48 (7.222) | 0.50 (5.939)  | 31.59 (7.379) | 0.49 (6.009) |
|                                |                    | Median                       | 30.75         | 0.85                         | 30.90         | 0.35          | 30.80         | 0.50         |
|                                |                    | Min; Max                     | 9.3; 52.9     | -15.4; 13.6                  | 15.2; 48.4    | -23.0; 22.2   | 9.3; 52.9     | -23.0; 22.2  |
| Monocytes (10 <sup>9</sup> /L) | Screening          | n (missing)                  | 108 (0)       |                              | 108 (0)       |               | 216 (0)       |              |
|                                |                    | Mean (SD)                    | 0.523 (0.143) |                              | 0.514 (0.142) |               | 0.518 (0.142) |              |
|                                |                    | Median                       | 0.515         |                              | 0.490         |               | 0.500         |              |
|                                | Min; Max           | 0.26; 0.88                   |               | 0.24; 0.98                   |               | 0.24; 0.98    |               |              |
|                                | Period 1/ (Day -1) | n (missing)                  | 108 (0)       |                              | 108 (0)       |               | 216 (0)       |              |
|                                |                    | Mean (SD)                    | 0.534 (0.148) |                              | 0.546 (0.165) |               | 0.540 (0.157) |              |
| Median                         |                    | 0.510                        |               | 0.525                        |               | 0.520         |               |              |
| Min; Max                       | 0.30; 1.16         |                              | 0.24; 0.95    |                              | 0.24; 1.16    |               |               |              |

Baseline defined as Screening for Follow-Up results.

Max: Maximum Value; Min: Minimum Value; N: The number of subjects dosed with each treatment, or the number of subjects in the safety population for the total summary; n: Number of subjects in specific laboratory tests.

Treatment Sequence 1: Test/Reference; Treatment Sequence 2: Reference/Test.

Test: 600 µg (3\*200 µg tablets) levothyroxine new formulation.

Reference: 600 µg (3\*200 µg tablets) levothyroxine old formulation.

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## Bioequivalence trial of new levothyroxine formulation vs. old formulation

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Table 15.3.5.1.1 Summary and Change from Screening to FU of Laboratory Data by Treatment Sequence and Time Point: Hematology (Safety Population)

| Laboratory Test (Unit)         | Visit/ Timepoint   | Statistics  | Treatment Sequence 1 (N=108) |               | Treatment Sequence 2 (N=108) |               | Total (N=216) |               |
|--------------------------------|--------------------|-------------|------------------------------|---------------|------------------------------|---------------|---------------|---------------|
|                                |                    |             | Observed                     | Change        | Observed                     | Change        | Observed      | Change        |
| Monocytes (10 <sup>9</sup> /L) | Period 2/ (Day -1) | n (missing) | 105 (0)                      |               | 105 (0)                      |               | 210 (0)       |               |
|                                |                    | Mean (SD)   | 0.547 (0.167)                |               | 0.526 (0.143)                |               | 0.536 (0.155) |               |
|                                |                    | Median      | 0.530                        |               | 0.530                        |               | 0.530         |               |
|                                |                    | Min; Max    | 0.31; 1.17                   |               | 0.25; 1.02                   |               | 0.25; 1.17    |               |
| Monocytes/Leu kocytes (%)      | Screening          | n (missing) | 108 (0)                      |               | 108 (0)                      |               | 216 (0)       |               |
|                                |                    | Mean (SD)   | 9.51 (2.445)                 |               | 8.91 (2.319)                 |               | 9.21 (2.396)  |               |
|                                |                    | Median      | 9.15                         |               | 8.45                         |               | 8.65          |               |
|                                |                    | Min; Max    | 5.8; 20.5                    |               | 4.7; 16.6                    |               | 4.7; 20.5     |               |
| Monocytes                      | Follow-Up          | n (missing) | 108 (0)                      | 108 (0)       | 108 (0)                      | 108 (0)       | 216 (0)       | 216 (0)       |
|                                |                    | Mean (SD)   | 0.530 (0.147)                | 0.007 (0.121) | 0.521 (0.158)                | 0.008 (0.115) | 0.526 (0.153) | 0.007 (0.118) |
|                                |                    | Median      | 0.505                        | -0.005        | 0.520                        | 0.000         | 0.510         | 0.000         |
|                                |                    | Min; Max    | 0.28; 0.92                   | -0.35; 0.34   | 0.23; 0.93                   | -0.29; 0.35   | 0.23; 0.93    | -0.35; 0.35   |

Baseline defined as Screening for Follow-Up results.

Max: Maximum Value; Min: Minimum Value; N: The number of subjects dosed with each treatment, or the number of subjects in the safety population for the total summary; n: Number of subjects in specific laboratory tests.

Treatment Sequence 1: Test/Reference; Treatment Sequence 2: Reference/Test.

Test: 600 µg (3\*200 µg tablets) levothyroxine new formulation.

Reference: 600 µg (3\*200 µg tablets) levothyroxine old formulation.

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Table 15.3.5.1.1 Summary and Change from Screening to FU of Laboratory Data by Treatment Sequence and Time Point: Hematology (Safety Population)

| Laboratory Test (Unit)   | Visit/ Timepoint   | Statistics  | Treatment Sequence 1 (N=108) |              | Treatment Sequence 2 (N=108) |               | Total (N=216) |               |
|--------------------------|--------------------|-------------|------------------------------|--------------|------------------------------|---------------|---------------|---------------|
|                          |                    |             | Observed                     | Change       | Observed                     | Change        | Observed      | Change        |
| Monocytes/Leukocytes (%) | Period 1/ (Day -1) | n (missing) | 108 (0)                      |              | 108 (0)                      |               | 216 (0)       |               |
|                          |                    | Mean (SD)   | 9.89 (2.427)                 |              | 9.15 (2.243)                 |               | 9.52 (2.361)  |               |
|                          |                    | Median      | 9.15                         |              | 9.15                         |               | 9.15          |               |
|                          |                    | Min; Max    | 6.0; 18.4                    |              | 5.3; 17.8                    |               | 5.3; 18.4     |               |
|                          | Period 2/ (Day -1) | n (missing) | 105 (0)                      |              | 105 (0)                      |               | 210 (0)       |               |
|                          |                    | Mean (SD)   | 9.83 (2.446)                 |              | 8.75 (2.088)                 |               | 9.29 (2.331)  |               |
|                          |                    | Median      | 9.50                         |              | 8.60                         |               | 9.20          |               |
|                          |                    | Min; Max    | 5.4; 18.0                    |              | 4.7; 14.7                    |               | 4.7; 18.0     |               |
|                          | Follow-Up          | n (missing) | 108 (0)                      | 108 (0)      | 108 (0)                      | 108 (0)       | 216 (0)       | 216 (0)       |
|                          |                    | Mean (SD)   | 9.60 (2.137)                 | 0.10 (2.033) | 8.75 (2.016)                 | -0.16 (2.122) | 9.17 (2.117)  | -0.03 (2.077) |
|                          |                    | Median      | 9.30                         | 0.25         | 8.65                         | -0.30         | 8.85          | 0.00          |
|                          |                    | Min; Max    | 5.8; 16.2                    | -9.7; 7.6    | 4.6; 14.8                    | -6.4; 8.9     | 4.6; 16.2     | -9.7; 8.9     |

Baseline defined as Screening for Follow-Up results.

Max: Maximum Value; Min: Minimum Value; N: The number of subjects dosed with each treatment, or the number of subjects in the safety population for the total summary; n: Number of subjects in specific laboratory tests.

Treatment Sequence 1: Test/Reference; Treatment Sequence 2: Reference/Test.

Test: 600 µg (3\*200 µg tablets) levothyroxine new formulation.

Reference: 600 µg (3\*200 µg tablets) levothyroxine old formulation.

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Table 15.3.5.1.1 Summary and Change from Screening to FU of Laboratory Data by Treatment Sequence and Time Point: Hematology (Safety Population)

| Laboratory Test (Unit)           | Visit/ Timepoint   | Statistics    | Treatment Sequence 1 (N=108) |               | Treatment Sequence 2 (N=108) |               | Total (N=216) |        |
|----------------------------------|--------------------|---------------|------------------------------|---------------|------------------------------|---------------|---------------|--------|
|                                  |                    |               | Observed                     | Change        | Observed                     | Change        | Observed      | Change |
| Neutrophils (10 <sup>9</sup> /L) | Screening          | n (missing)   | 108 (0)                      |               | 108 (0)                      |               | 216 (0)       |        |
|                                  |                    | Mean (SD)     | 3.238 (1.159)                |               | 3.400 (1.096)                |               | 3.319 (1.129) |        |
|                                  |                    | Median        | 2.930                        |               | 3.245                        |               | 3.100         |        |
|                                  |                    | Min; Max      | 1.27; 7.34                   |               | 1.60; 6.43                   |               | 1.27; 7.34    |        |
|                                  | Period 1/ (Day -1) | n (missing)   | 108 (0)                      |               | 108 (0)                      |               | 216 (0)       |        |
|                                  |                    | Mean (SD)     | 2.982 (1.080)                |               | 3.281 (1.045)                |               | 3.131 (1.071) |        |
|                                  |                    | Median        | 2.810                        |               | 3.095                        |               | 2.915         |        |
|                                  |                    | Min; Max      | 1.08; 7.35                   |               | 1.61; 7.67                   |               | 1.08; 7.67    |        |
|                                  | Period 2/ (Day -1) | n (missing)   | 105 (0)                      |               | 105 (0)                      |               | 210 (0)       |        |
| Mean (SD)                        |                    | 3.188 (1.286) |                              | 3.471 (1.421) |                              | 3.330 (1.359) |               |        |
| Median                           |                    | 2.940         |                              | 3.260         |                              | 3.125         |               |        |
|                                  | Min; Max           | 1.29; 9.40    |                              | 1.44; 11.59   |                              | 1.29; 11.59   |               |        |

Baseline defined as Screening for Follow-Up results.

Max: Maximum Value; Min: Minimum Value; N: The number of subjects dosed with each treatment, or the number of subjects in the safety population for the total summary; n: Number of subjects in specific laboratory tests.

Treatment Sequence 1: Test/Reference; Treatment Sequence 2: Reference/Test.

Test: 600 µg (3\*200 µg tablets) levothyroxine new formulation.

Reference: 600 µg (3\*200 µg tablets) levothyroxine old formulation.

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Table 15.3.5.1.1 Summary and Change from Screening to FU of Laboratory Data by Treatment Sequence and Time Point: Hematology (Safety Population)

| Laboratory Test (Unit)                | Visit/ Timepoint   | Statistics  | Treatment Sequence 1 (N=108) |                | Treatment Sequence 2 (N=108) |               | Total (N=216) |                |
|---------------------------------------|--------------------|-------------|------------------------------|----------------|------------------------------|---------------|---------------|----------------|
|                                       |                    |             | Observed                     | Change         | Observed                     | Change        | Observed      | Change         |
| Neutrophils (10 <sup>9</sup> /L)      | Follow-Up          | n (missing) | 108 (0)                      | 108 (0)        | 108 (0)                      | 108 (0)       | 216 (0)       | 216 (0)        |
|                                       |                    | Mean (SD)   | 3.145 (1.056)                | -0.092 (1.040) | 3.431 (1.218)                | 0.031 (1.021) | 3.288 (1.146) | -0.030 (1.030) |
|                                       |                    | Median      | 2.985                        | -0.120         | 3.215                        | -0.045        | 3.110         | -0.085         |
|                                       |                    | Min; Max    | 1.30; 7.19                   | -2.96; 3.63    | 1.24; 8.19                   | -2.78; 3.51   | 1.24; 8.19    | -2.96; 3.63    |
| Neutrophils/L Screening eukocytes (%) | Screening          | n (missing) | 108 (0)                      |                | 108 (0)                      |               | 216 (0)       |                |
|                                       |                    | Mean (SD)   | 56.20 (8.395)                |                | 56.64 (7.938)                |               | 56.42 (8.154) |                |
|                                       |                    | Median      | 55.90                        |                | 56.00                        |               | 55.90         |                |
|                                       |                    | Min; Max    | 34.7; 73.1                   |                | 37.5; 75.0                   |               | 34.7; 75.0    |                |
| Period 1/ (Day -1)                    | Period 1/ (Day -1) | n (missing) | 108 (0)                      |                | 108 (0)                      |               | 216 (0)       |                |
|                                       |                    | Mean (SD)   | 53.09 (8.308)                |                | 54.23 (8.337)                |               | 53.66 (8.323) |                |
|                                       |                    | Median      | 53.10                        |                | 53.95                        |               | 53.25         |                |
|                                       |                    | Min; Max    | 33.3; 79.1                   |                | 32.7; 77.0                   |               | 32.7; 79.1    |                |

Baseline defined as Screening for Follow-Up results.

Max: Maximum Value; Min: Minimum Value; N: The number of subjects dosed with each treatment, or the number of subjects in the safety population for the total summary; n: Number of subjects in specific laboratory tests.

Treatment Sequence 1: Test/Reference; Treatment Sequence 2: Reference/Test.

Test: 600 µg (3\*200 µg tablets) levothyroxine new formulation.

Reference: 600 µg (3\*200 µg tablets) levothyroxine old formulation.

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Table 15.3.5.1.1 Summary and Change from Screening to FU of Laboratory Data by Treatment Sequence and Time Point: Hematology (Safety Population)

| Laboratory Test (Unit)               | Visit/ Timepoint | Statistics  | Treatment Sequence 1 (N=108) |               | Treatment Sequence 2 (N=108) |               | Total (N=216) |               |
|--------------------------------------|------------------|-------------|------------------------------|---------------|------------------------------|---------------|---------------|---------------|
|                                      |                  |             | Observed                     | Change        | Observed                     | Change        | Observed      | Change        |
| Neutrophils/L eukocytes (%) (Day -1) | Period 2/        | n (missing) | 105 (0)                      |               | 105 (0)                      |               | 210 (0)       |               |
|                                      |                  | Mean (SD)   | 55.23 (8.968)                |               | 55.31 (9.289)                |               | 55.27 (9.108) |               |
|                                      |                  | Median      | 56.30                        |               | 54.90                        |               | 55.95         |               |
|                                      |                  | Min; Max    | 35.8; 77.1                   |               | 35.0; 79.0                   |               | 35.0; 79.0    |               |
|                                      | Follow-Up        | n (missing) | 108 (0)                      | 108 (0)       | 108 (0)                      | 108 (0)       | 216 (0)       | 216 (0)       |
|                                      |                  | Mean (SD)   | 55.50 (8.377)                | -0.70 (7.816) | 56.09 (8.216)                | -0.56 (6.627) | 55.79 (8.283) | -0.63 (7.229) |
|                                      |                  | Median      | 56.50                        | -1.30         | 57.00                        | -0.05         | 56.70         | -1.20         |
|                                      |                  | Min; Max    | 34.8; 76.0                   | -21.0; 21.0   | 37.3; 77.3                   | -18.2; 26.7   | 34.8; 77.3    | -21.0; 26.7   |
| Platelets (10 <sup>9</sup> /L)       | Screening        | n (missing) | 108 (0)                      |               | 108 (0)                      |               | 216 (0)       |               |
|                                      |                  | Mean (SD)   | 247.0 (46.85)                |               | 247.5 (53.45)                |               | 247.2 (50.14) |               |
|                                      |                  | Median      | 240.5                        |               | 242.0                        |               | 241.5         |               |
|                                      |                  | Min; Max    | 144; 407                     |               | 127; 411                     |               | 127; 411      |               |

Baseline defined as Screening for Follow-Up results.

Max: Maximum Value; Min: Minimum Value; N: The number of subjects dosed with each treatment, or the number of subjects in the safety population for the total summary; n: Number of subjects in specific laboratory tests.

Treatment Sequence 1: Test/Reference; Treatment Sequence 2: Reference/Test.

Test: 600 µg (3\*200 µg tablets) levothyroxine new formulation.

Reference: 600 µg (3\*200 µg tablets) levothyroxine old formulation.

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Table 15.3.5.1.1 Summary and Change from Screening to FU of Laboratory Data by Treatment Sequence and Time Point: Hematology (Safety Population)

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| Laboratory Test (Unit)            | Visit/<br>Timepoint   | Statistics  | Treatment Sequence 1<br>(N=108) |             | Treatment Sequence 2<br>(N=108) |             | Total<br>(N=216) |             |
|-----------------------------------|-----------------------|-------------|---------------------------------|-------------|---------------------------------|-------------|------------------|-------------|
|                                   |                       |             | Observed                        | Change      | Observed                        | Change      | Observed         | Change      |
| Platelets<br>(10 <sup>9</sup> /L) | Period 1/<br>(Day -1) | n (missing) | 108 (0)                         |             | 108 (0)                         |             | 216 (0)          |             |
|                                   |                       | Mean (SD)   | 246.2 (51.09)                   |             | 252.1 (55.27)                   |             | 249.1 (53.18)    |             |
|                                   |                       | Median      | 240.0                           |             | 250.0                           |             | 246.0            |             |
|                                   |                       | Min; Max    | 68; 449                         |             | 126; 414                        |             | 68; 449          |             |
|                                   | Period 2/<br>(Day -1) | n (missing) | 104 (0)                         |             | 105 (0)                         |             | 209 (0)          |             |
|                                   |                       | Mean (SD)   | 249.4 (43.84)                   |             | 255.3 (57.77)                   |             | 252.4 (51.27)    |             |
|                                   |                       | Median      | 246.5                           |             | 248.0                           |             | 247.0            |             |
|                                   |                       | Min; Max    | 146; 391                        |             | 141; 391                        |             | 141; 391         |             |
|                                   | Follow-Up             | n (missing) | 108 (0)                         | 108 (0)     | 108 (0)                         | 108 (0)     | 216 (0)          | 216 (0)     |
|                                   |                       | Mean (SD)   | 256.7 (47.97)                   | 9.7 (28.39) | 256.1 (52.36)                   | 8.7 (28.82) | 256.4 (50.10)    | 9.2 (28.55) |
|                                   |                       | Median      | 257.5                           | 6.0         | 255.0                           | 9.5         | 256.0            | 7.0         |
|                                   |                       | Min; Max    | 129; 378                        | -58; 97     | 131; 411                        | -101; 111   | 129; 411         | -101; 111   |

Baseline defined as Screening for Follow-Up results.

Max: Maximum Value; Min: Minimum Value; N: The number of subjects dosed with each treatment, or the number of subjects in the safety population for the total summary; n: Number of subjects in specific laboratory tests.

Treatment Sequence 1: Test/Reference; Treatment Sequence 2: Reference/Test.

Test: 600 µg (3\*200 µg tablets) levothyroxine new formulation.

Reference: 600 µg (3\*200 µg tablets) levothyroxine old formulation.

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Table 15.3.5.1.2 Summary and Change from Screening to FU of Laboratory Data by Treatment Sequence and Time Point: Clinical Chemistry (Safety Population)

| Laboratory Test (Unit)         | Visit/<br>Timepoint   | Statistics  | Treatment Sequence 1<br>(N=108) |            | Treatment Sequence 2<br>(N=108) |            | Total<br>(N=216) |        |
|--------------------------------|-----------------------|-------------|---------------------------------|------------|---------------------------------|------------|------------------|--------|
|                                |                       |             | Observed                        | Change     | Observed                        | Change     | Observed         | Change |
| Alanine Aminotransferase (U/L) | Screening             | n (missing) | 108 (0)                         |            | 108 (0)                         |            | 216 (0)          |        |
|                                |                       | Mean (SD)   | 22.01 (10.801)                  |            | 21.93 (10.251)                  |            | 21.97 (10.505)   |        |
|                                |                       | Median      | 19.65                           |            | 19.40                           |            | 19.60            |        |
|                                |                       | Min; Max    | 3.0; 54.5                       |            | 6.4; 60.2                       |            | 3.0; 60.2        |        |
|                                | Period 1/<br>(Day -1) | n (missing) | 108 (0)                         |            | 108 (0)                         |            | 216 (0)          |        |
|                                |                       | Mean (SD)   | 21.69 (10.447)                  |            | 21.74 (9.201)                   |            | 21.71 (9.821)    |        |
|                                |                       | Median      | 19.55                           |            | 19.70                           |            | 19.65            |        |
|                                |                       | Min; Max    | 3.0; 59.9                       |            | 7.0; 49.6                       |            | 3.0; 59.9        |        |
|                                | Period 2/<br>(Day -1) | n (missing) | 105 (0)                         |            | 105 (0)                         |            | 210 (0)          |        |
|                                |                       | Mean (SD)   | 23.01 (13.927)                  |            | 23.54 (13.890)                  |            | 23.28 (13.878)   |        |
| Median                         |                       | 21.30       |                                 | 20.60      |                                 | 20.80      |                  |        |
|                                | Min; Max              | 5.1; 74.2   |                                 | 4.0; 106.4 |                                 | 4.0; 106.4 |                  |        |

Baseline defined as Screening for Follow-Up results; NC: Not Calculated.

Max: Maximum Value; Min: Minimum Value; N: The number of subjects dosed with each treatment, or the number of subjects in the safety population for the total summary; n: Number of subjects in specific laboratory tests.

Treatment Sequence 1: Test/Reference; Treatment Sequence 2: Reference/Test.

Test: 600 µg (3\*200 µg tablets) levothyroxine new formulation.

Reference: 600 µg (3\*200 µg tablets) levothyroxine old formulation.

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Table 15.3.5.1.2 Summary and Change from Screening to FU of Laboratory Data by Treatment Sequence and Time Point: Clinical Chemistry (Safety Population)

| Laboratory Test (Unit)         | Visit/ Timepoint   | Statistics  | Treatment Sequence 1 (N=108) |                | Treatment Sequence 2 (N=108) |                | Total (N=216)  |                |  |
|--------------------------------|--------------------|-------------|------------------------------|----------------|------------------------------|----------------|----------------|----------------|--|
|                                |                    |             | Observed                     | Change         | Observed                     | Change         | Observed       | Change         |  |
| Alanine Aminotransferase (U/L) | Follow-Up          | n (missing) | 108 (0)                      | 108 (0)        | 108 (0)                      | 108 (0)        | 216 (0)        | 216 (0)        |  |
|                                |                    | Mean (SD)   | 21.70 (10.794)               | -0.30 (8.915)  | 21.48 (10.481)               | -0.46 (8.415)  | 21.59 (10.614) | -0.38 (8.649)  |  |
|                                |                    | Median      | 19.55                        | -0.75          | 18.65                        | -0.50          | 19.20          | -0.55          |  |
|                                |                    | Min; Max    | 5.4; 61.2                    | -23.1; 43.8    | 8.7; 61.4                    | -24.7; 24.4    | 5.4; 61.4      | -24.7; 43.8    |  |
| Alkaline Phosphatase (U/L)     | Screening          | n (missing) | 108 (0)                      |                | 108 (0)                      |                | 216 (0)        |                |  |
|                                |                    | Mean (SD)   | 68.70 (18.521)               |                | 65.89 (18.576)               |                | 67.29 (18.559) |                |  |
|                                |                    | Median      | 68.40                        |                | 63.50                        |                | 65.05          |                |  |
|                                |                    | Min; Max    | 35.7; 118.5                  |                | 28.6; 118.4                  |                | 28.6; 118.5    |                |  |
|                                | Period 1/ (Day -1) | n (missing) | 108 (0)                      |                | 108 (0)                      |                | 216 (0)        |                |  |
|                                |                    |             | Mean (SD)                    | 68.55 (18.779) |                              | 66.41 (17.973) |                | 67.48 (18.369) |  |
|                                |                    |             | Median                       | 66.30          |                              | 62.95          |                | 64.40          |  |
|                                |                    |             | Min; Max                     | 34.7; 120.5    |                              | 28.6; 113.5    |                | 28.6; 120.5    |  |

Baseline defined as Screening for Follow-Up results; NC: Not Calculated.

Max: Maximum Value; Min: Minimum Value; N: The number of subjects dosed with each treatment, or the number of subjects in the safety population for the total summary; n: Number of subjects in specific laboratory tests.

Treatment Sequence 1: Test/Reference; Treatment Sequence 2: Reference/Test.

Test: 600 µg (3\*200 µg tablets) levothyroxine new formulation.

Reference: 600 µg (3\*200 µg tablets) levothyroxine old formulation.

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Table 15.3.5.1.2 Summary and Change from Screening to FU of Laboratory Data by Treatment Sequence and Time Point: Clinical Chemistry (Safety Population)

| Laboratory Test (Unit)     | Visit/<br>Timepoint   | Statistics     | Treatment Sequence 1<br>(N=108) |                | Treatment Sequence 2<br>(N=108) |                | Total<br>(N=216) |         |
|----------------------------|-----------------------|----------------|---------------------------------|----------------|---------------------------------|----------------|------------------|---------|
|                            |                       |                | Observed                        | Change         | Observed                        | Change         | Observed         | Change  |
| Alkaline Phosphatase (U/L) | Period 2/<br>(Day -1) | n (missing)    | 105 (0)                         |                | 105 (0)                         |                | 210 (0)          |         |
|                            |                       | Mean (SD)      | 69.60 (19.610)                  |                | 66.09 (17.957)                  |                | 67.85 (18.839)   |         |
|                            |                       | Median         | 65.90                           |                | 60.80                           |                | 63.60            |         |
|                            | Min; Max              | 33.5; 134.6    |                                 | 33.3; 125.0    |                                 | 33.3; 134.6    |                  |         |
|                            | Follow-Up             | n (missing)    | 108 (0)                         | 108 (0)        | 108 (0)                         | 108 (0)        | 216 (0)          | 216 (0) |
| Mean (SD)                  |                       | 68.87 (19.149) | 0.17 (7.893)                    | 64.91 (16.447) | -0.98 (8.449)                   | 66.89 (17.918) | -0.40 (8.178)    |         |
| Median                     |                       | 67.20          | -0.05                           | 62.05          | -0.10                           | 64.10          | -0.10            |         |
| Min; Max                   |                       | 34.2; 121.8    | -20.9; 25.9                     | 31.8; 106.4    | -34.2; 17.2                     | 31.8; 121.8    | -34.2; 25.9      |         |
| Amylase (IU/L)             | Screening             | n (missing)    | 108 (0)                         |                | 108 (0)                         |                | 216 (0)          |         |
|                            |                       | Mean (SD)      | 60.48 (18.681)                  |                | 62.76 (19.279)                  |                | 61.62 (18.972)   |         |
|                            |                       | Median         | 57.65                           |                | 61.60                           |                | 59.35            |         |
|                            |                       | Min; Max       | 28.1; 125.1                     |                | 20.0; 104.8                     |                | 20.0; 125.1      |         |

Baseline defined as Screening for Follow-Up results; NC: Not Calculated.

Max: Maximum Value; Min: Minimum Value; N: The number of subjects dosed with each treatment, or the number of subjects in the safety population for the total summary; n: Number of subjects in specific laboratory tests.

Treatment Sequence 1: Test/Reference; Treatment Sequence 2: Reference/Test.

Test: 600 µg (3\*200 µg tablets) levothyroxine new formulation.

Reference: 600 µg (3\*200 µg tablets) levothyroxine old formulation.

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Table 15.3.5.1.2 Summary and Change from Screening to FU of Laboratory Data by Treatment Sequence and Time Point: Clinical Chemistry (Safety Population)

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| Laboratory Test (Unit) | Visit/ Timepoint   | Statistics  | Treatment Sequence 1 (N=108) |               | Treatment Sequence 2 (N=108) |               | Total (N=216)  |               |
|------------------------|--------------------|-------------|------------------------------|---------------|------------------------------|---------------|----------------|---------------|
|                        |                    |             | Observed                     | Change        | Observed                     | Change        | Observed       | Change        |
| Amylase (IU/L)         | Period 1/ (Day -1) | n (missing) | 108 (0)                      |               | 108 (0)                      |               | 216 (0)        |               |
|                        |                    | Mean (SD)   | 62.06 (21.286)               |               | 65.17 (23.041)               |               | 63.61 (22.184) |               |
|                        |                    | Median      | 58.55                        |               | 62.55                        |               | 59.75          |               |
|                        |                    | Min; Max    | 27.1; 135.5                  |               | 16.8; 136.3                  |               | 16.8; 136.3    |               |
|                        | Period 2/ (Day -1) | n (missing) | 105 (0)                      |               | 105 (0)                      |               | 210 (0)        |               |
|                        |                    | Mean (SD)   | 60.79 (18.037)               |               | 65.44 (21.135)               |               | 63.11 (19.738) |               |
|                        |                    | Median      | 60.70                        |               | 62.70                        |               | 61.90          |               |
|                        |                    | Min; Max    | 22.9; 127.6                  |               | 16.8; 111.6                  |               | 16.8; 127.6    |               |
|                        | Follow-Up          | n (missing) | 108 (0)                      | 108 (0)       | 108 (0)                      | 108 (0)       | 216 (0)        | 216 (0)       |
|                        |                    | Mean (SD)   | 62.78 (21.448)               | 2.30 (10.989) | 65.47 (26.013)               | 2.71 (15.560) | 64.12 (23.823) | 2.51 (13.440) |
|                        |                    | Median      | 60.00                        | 1.15          | 62.35                        | 1.10          | 60.75          | 1.15          |
|                        |                    | Min; Max    | 27.1; 136.0                  | -37.8; 47.6   | 17.7; 216.5                  | -23.2; 128.4  | 17.7; 216.5    | -37.8; 128.4  |

Baseline defined as Screening for Follow-Up results; NC: Not Calculated.  
Max: Maximum Value; Min: Minimum Value; N: The number of subjects dosed with each treatment, or the number of subjects in the safety population for the total summary; n: Number of subjects in specific laboratory tests.  
Treatment Sequence 1: Test/Reference; Treatment Sequence 2: Reference/Test.  
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Reference: 600 µg (3\*200 µg tablets) levothyroxine old formulation.

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Table 15.3.5.1.2 Summary and Change from Screening to FU of Laboratory Data by Treatment Sequence and Time Point: Clinical Chemistry (Safety Population)

| Laboratory Test (Unit)           | Visit/ Timepoint   | Statistics  | Treatment Sequence 1 (N=108) |        | Treatment Sequence 2 (N=108) |        | Total (N=216)  |        |
|----------------------------------|--------------------|-------------|------------------------------|--------|------------------------------|--------|----------------|--------|
|                                  |                    |             | Observed                     | Change | Observed                     | Change | Observed       | Change |
| Aspartate Aminotransferase (U/L) | Screening          | n (missing) | 108 (0)                      |        | 108 (0)                      |        | 216 (0)        |        |
|                                  |                    | Mean (SD)   | 23.25 (5.441)                |        | 23.56 (5.604)                |        | 23.41 (5.513)  |        |
|                                  |                    | Median      | 22.95                        |        | 22.50                        |        | 22.90          |        |
|                                  |                    | Min; Max    | 13.4; 39.5                   |        | 9.6; 40.1                    |        | 9.6; 40.1      |        |
|                                  | Period 1/ (Day -1) | n (missing) | 108 (0)                      |        | 108 (0)                      |        | 216 (0)        |        |
|                                  |                    | Mean (SD)   | 23.05 (6.042)                |        | 23.18 (5.778)                |        | 23.11 (5.898)  |        |
|                                  |                    | Median      | 22.55                        |        | 22.05                        |        | 22.20          |        |
|                                  |                    | Min; Max    | 13.0; 44.5                   |        | 10.3; 50.0                   |        | 10.3; 50.0     |        |
|                                  | Period 2/ (Day -1) | n (missing) | 105 (0)                      |        | 105 (0)                      |        | 210 (0)        |        |
|                                  |                    | Mean (SD)   | 25.44 (22.310)               |        | 23.75 (6.931)                |        | 24.59 (16.502) |        |
|                                  |                    | Median      | 21.80                        |        | 22.40                        |        | 22.25          |        |
|                                  |                    | Min; Max    | 14.2; 240.6                  |        | 11.7; 58.5                   |        | 11.7; 240.6    |        |

Baseline defined as Screening for Follow-Up results; NC: Not Calculated.

Max: Maximum Value; Min: Minimum Value; N: The number of subjects dosed with each treatment, or the number of subjects in the safety population for the total summary; n: Number of subjects in specific laboratory tests.

Treatment Sequence 1: Test/Reference; Treatment Sequence 2: Reference/Test.

Test: 600 µg (3\*200 µg tablets) levothyroxine new formulation.

Reference: 600 µg (3\*200 µg tablets) levothyroxine old formulation.

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 Table 15.3.5.1.2 Summary and Change from Screening to FU of Laboratory Data by Treatment Sequence and Time Point: Clinical Chemistry (Safety Population)

| Laboratory Test (Unit)           | Visit/Timepoint    | Statistics  | Treatment Sequence 1 (N=108) |               | Treatment Sequence 2 (N=108) |              | Total (N=216)  |               |
|----------------------------------|--------------------|-------------|------------------------------|---------------|------------------------------|--------------|----------------|---------------|
|                                  |                    |             | Observed                     | Change        | Observed                     | Change       | Observed       | Change        |
| Aspartate Aminotransferase (U/L) | Follow-Up          | n (missing) | 108 (0)                      | 108 (0)       | 108 (0)                      | 108 (0)      | 216 (0)        | 216 (0)       |
|                                  |                    | Mean (SD)   | 23.95 (11.827)               | 0.70 (11.455) | 23.73 (10.125)               | 0.17 (9.444) | 23.84 (10.984) | 0.43 (10.477) |
|                                  |                    | Median      | 21.80                        | -0.75         | 21.05                        | -0.80        | 21.40          | -0.80         |
|                                  |                    | Min; Max    | 12.9; 114.8                  | -17.8; 90.5   | 10.9; 97.6                   | -15.3; 70.3  | 10.9; 114.8    | -17.8; 90.5   |
| Bilirubin (umol/L)               | Screening          | n (missing) | 108 (0)                      |               | 108 (0)                      |              | 216 (0)        |               |
|                                  |                    | Mean (SD)   | 12.94 (4.558)                |               | 13.14 (4.975)                |              | 13.04 (4.761)  |               |
|                                  |                    | Median      | 12.60                        |               | 12.20                        |              | 12.45          |               |
|                                  |                    | Min; Max    | 5.2; 30.7                    |               | 4.6; 32.5                    |              | 4.6; 32.5      |               |
|                                  | Period 1/ (Day -1) | n (missing) | 108 (0)                      |               | 108 (0)                      |              | 216 (0)        |               |
|                                  |                    | Mean (SD)   | 12.20 (4.480)                |               | 12.63 (5.168)                |              | 12.42 (4.830)  |               |
|                                  |                    | Median      | 11.15                        |               | 12.10                        |              | 11.55          |               |
|                                  |                    | Min; Max    | 4.8; 24.8                    |               | 4.3; 33.7                    |              | 4.3; 33.7      |               |

Baseline defined as Screening for Follow-Up results; NC: Not Calculated.  
 Max: Maximum Value; Min: Minimum Value; N: The number of subjects dosed with each treatment, or the number of subjects in the safety population for the total summary; n: Number of subjects in specific laboratory tests.  
 Treatment Sequence 1: Test/Reference; Treatment Sequence 2: Reference/Test.  
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 Reference: 600 µg (3\*200 µg tablets) levothyroxine old formulation.

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Table 15.3.5.1.2 Summary and Change from Screening to FU of Laboratory Data by Treatment Sequence and Time Point: Clinical Chemistry (Safety Population)

| Laboratory Test (Unit) | Visit/ Timepoint   | Statistics  | Treatment Sequence 1 (N=108) |               | Treatment Sequence 2 (N=108) |               | Total (N=216) |               |
|------------------------|--------------------|-------------|------------------------------|---------------|------------------------------|---------------|---------------|---------------|
|                        |                    |             | Observed                     | Change        | Observed                     | Change        | Observed      | Change        |
| Bilirubin (umol/L)     | Period 2/ (Day -1) | n (missing) | 105 (0)                      |               | 105 (0)                      |               | 210 (0)       |               |
|                        |                    | Mean (SD)   | 12.05 (4.817)                |               | 12.72 (5.510)                |               | 12.39 (5.174) |               |
|                        |                    | Median      | 11.20                        |               | 11.50                        |               | 11.30         |               |
|                        | Min; Max           | 4.2; 36.8   |                              | 5.3; 34.9     |                              | 4.2; 36.8     |               |               |
|                        | Follow-Up          | n (missing) | 108 (0)                      | 108 (0)       | 108 (0)                      | 108 (0)       | 216 (0)       | 216 (0)       |
|                        |                    | Mean (SD)   | 11.79 (5.037)                | -1.16 (4.312) | 12.06 (5.895)                | -1.08 (4.373) | 11.92 (5.472) | -1.12 (4.333) |
| Median                 |                    | 11.50       | -1.40                        | 10.45         | -1.30                        | 10.90         | -1.35         |               |
| Min; Max               | 3.4; 41.2          | -10.7; 24.4 | 4.3; 35.9                    | -13.7; 10.0   | 3.4; 41.2                    | -13.7; 24.4   |               |               |
| Calcium (mmol/L)       | Screening          | n (missing) | 108 (0)                      |               | 108 (0)                      |               | 216 (0)       |               |
|                        |                    | Mean (SD)   | 2.378 (0.078)                |               | 2.394 (0.081)                |               | 2.386 (0.080) |               |
|                        |                    | Median      | 2.370                        |               | 2.400                        |               | 2.385         |               |
|                        |                    | Min; Max    | 2.17; 2.59                   |               | 2.19; 2.56                   |               | 2.17; 2.59    |               |

Baseline defined as Screening for Follow-Up results; NC: Not Calculated.

Max: Maximum Value; Min: Minimum Value; N: The number of subjects dosed with each treatment, or the number of subjects in the safety population for the total summary; n: Number of subjects in specific laboratory tests.

Treatment Sequence 1: Test/Reference; Treatment Sequence 2: Reference/Test.

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Table 15.3.5.1.2 Summary and Change from Screening to FU of Laboratory Data by Treatment Sequence and Time Point: Clinical Chemistry (Safety Population)

| Laboratory Test (Unit) | Visit/ Timepoint   | Statistics  | Treatment Sequence 1 (N=108) |                | Treatment Sequence 2 (N=108) |                | Total (N=216) |                |
|------------------------|--------------------|-------------|------------------------------|----------------|------------------------------|----------------|---------------|----------------|
|                        |                    |             | Observed                     | Change         | Observed                     | Change         | Observed      | Change         |
| Calcium (mmol/L)       | Period 1/ (Day -1) | n (missing) | 108 (0)                      |                | 108 (0)                      |                | 216 (0)       |                |
|                        |                    | Mean (SD)   | 2.371 (0.086)                |                | 2.384 (0.091)                |                | 2.377 (0.088) |                |
|                        |                    | Median      | 2.375                        |                | 2.380                        |                | 2.380         |                |
|                        |                    | Min; Max    | 2.20; 2.59                   |                | 2.18; 2.67                   |                | 2.18; 2.67    |                |
|                        | Period 2/ (Day -1) | n (missing) | 105 (0)                      |                | 105 (0)                      |                | 210 (0)       |                |
|                        |                    | Mean (SD)   | 2.364 (0.086)                |                | 2.387 (0.073)                |                | 2.375 (0.080) |                |
|                        |                    | Median      | 2.360                        |                | 2.390                        |                | 2.380         |                |
|                        |                    | Min; Max    | 2.15; 2.51                   |                | 2.17; 2.65                   |                | 2.15; 2.65    |                |
|                        | Follow-Up          | n (missing) | 108 (0)                      | 108 (0)        | 108 (0)                      | 108 (0)        | 216 (0)       | 216 (0)        |
|                        |                    | Mean (SD)   | 2.363 (0.086)                | -0.015 (0.075) | 2.368 (0.085)                | -0.027 (0.079) | 2.365 (0.086) | -0.021 (0.077) |
|                        |                    | Median      | 2.360                        | -0.010         | 2.375                        | -0.020         | 2.360         | -0.020         |
|                        |                    | Min; Max    | 2.19; 2.70                   | -0.18; 0.24    | 2.13; 2.61                   | -0.23; 0.19    | 2.13; 2.70    | -0.23; 0.24    |

Baseline defined as Screening for Follow-Up results; NC: Not Calculated.

Max: Maximum Value; Min: Minimum Value; N: The number of subjects dosed with each treatment, or the number of subjects in the safety population for the total summary; n: Number of subjects in specific laboratory tests.

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Table 15.3.5.1.2 Summary and Change from Screening to FU of Laboratory Data by Treatment Sequence and Time Point: Clinical Chemistry (Safety Population)

| Laboratory Test (Unit) | Visit/<br>Timepoint   | Statistics     | Treatment Sequence 1<br>(N=108) |                | Treatment Sequence 2<br>(N=108) |                | Total<br>(N=216) |        |
|------------------------|-----------------------|----------------|---------------------------------|----------------|---------------------------------|----------------|------------------|--------|
|                        |                       |                | Observed                        | Change         | Observed                        | Change         | Observed         | Change |
| Chloride<br>(mmol/L)   | Screening             | n (missing)    | 108 (0)                         |                | 108 (0)                         |                | 216 (0)          |        |
|                        |                       | Mean (SD)      | 101.72 (2.028)                  |                | 102.22 (2.191)                  |                | 101.97 (2.121)   |        |
|                        |                       | Median         | 101.95                          |                | 102.45                          |                | 102.10           |        |
|                        |                       | Min; Max       | 96.2; 105.6                     |                | 95.4; 106.5                     |                | 95.4; 106.5      |        |
|                        | Period 1/<br>(Day -1) | n (missing)    | 108 (0)                         |                | 108 (0)                         |                | 216 (0)          |        |
|                        |                       | Mean (SD)      | 102.68 (1.919)                  |                | 102.67 (2.122)                  |                | 102.67 (2.019)   |        |
|                        |                       | Median         | 102.85                          |                | 102.90                          |                | 102.90           |        |
|                        |                       | Min; Max       | 97.9; 107.0                     |                | 97.7; 107.8                     |                | 97.7; 107.8      |        |
|                        | Period 2/<br>(Day -1) | n (missing)    | 105 (0)                         |                | 105 (0)                         |                | 210 (0)          |        |
| Mean (SD)              |                       | 102.52 (2.200) |                                 | 102.68 (2.246) |                                 | 102.60 (2.219) |                  |        |
| Median                 |                       | 102.80         |                                 | 102.80         |                                 | 102.80         |                  |        |
|                        | Min; Max              | 95.9; 108.8    |                                 | 96.8; 107.9    |                                 | 95.9; 108.8    |                  |        |

Baseline defined as Screening for Follow-Up results; NC: Not Calculated.

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Table 15.3.5.1.2 Summary and Change from Screening to FU of Laboratory Data by Treatment Sequence and Time Point: Clinical Chemistry (Safety Population)

| Laboratory Test (Unit) | Visit/ Timepoint   | Statistics  | Treatment Sequence 1 (N=108) |              | Treatment Sequence 2 (N=108) |              | Total (N=216)    |              |
|------------------------|--------------------|-------------|------------------------------|--------------|------------------------------|--------------|------------------|--------------|
|                        |                    |             | Observed                     | Change       | Observed                     | Change       | Observed         | Change       |
| Chloride (mmol/L)      | Follow-Up          | n (missing) | 108 (0)                      | 108 (0)      | 108 (0)                      | 108 (0)      | 216 (0)          | 216 (0)      |
|                        |                    | Mean (SD)   | 102.84 (1.913)               | 1.12 (1.858) | 102.99 (2.024)               | 0.77 (2.232) | 102.92 (1.966)   | 0.95 (2.056) |
|                        |                    | Median      | 102.90                       | 1.10         | 103.00                       | 0.80         | 102.90           | 0.90         |
|                        |                    | Min; Max    | 97.6; 107.1                  | -3.8; 5.7    | 97.2; 107.4                  | -5.9; 7.5    | 97.2; 107.4      | -5.9; 7.5    |
| Creatine Kinase (IU/L) | Screening          | n (missing) | 108 (0)                      |              | 108 (0)                      |              | 216 (0)          |              |
|                        |                    | Mean (SD)   | 120.69 (68.397)              |              | 120.37 (60.423)              |              | 120.53 (64.383)  |              |
|                        |                    | Median      | 107.20                       |              | 109.85                       |              | 108.90           |              |
|                        |                    | Min; Max    | 36.6; 466.8                  |              | 30.9; 361.3                  |              | 30.9; 466.8      |              |
|                        | Period 1/ (Day -1) | n (missing) | 108 (0)                      |              | 108 (0)                      |              | 216 (0)          |              |
|                        |                    | Mean (SD)   | 132.51 (110.143)             |              | 135.50 (130.286)             |              | 134.01 (120.365) |              |
|                        |                    | Median      | 108.70                       |              | 109.75                       |              | 109.65           |              |
|                        |                    | Min; Max    | 42.2; 965.1                  |              | 35.2; 1292.1                 |              | 35.2; 1292.1     |              |

Baseline defined as Screening for Follow-Up results; NC: Not Calculated.

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Treatment Sequence 1: Test/Reference; Treatment Sequence 2: Reference/Test.

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Reference: 600 µg (3\*200 µg tablets) levothyroxine old formulation.

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Table 15.3.5.1.2 Summary and Change from Screening to FU of Laboratory Data by Treatment Sequence and Time Point: Clinical Chemistry (Safety Population)

| Laboratory Test (Unit) | Visit/<br>Timepoint   | Statistics             | Treatment Sequence 1<br>(N=108) |                    | Treatment Sequence 2<br>(N=108) |                    | Total<br>(N=216)    |                    |                |  |
|------------------------|-----------------------|------------------------|---------------------------------|--------------------|---------------------------------|--------------------|---------------------|--------------------|----------------|--|
|                        |                       |                        | Observed                        | Change             | Observed                        | Change             | Observed            | Change             |                |  |
| Creatine Kinase (IU/L) | Period 2/<br>(Day -1) | n (missing)            | 105 (0)                         |                    | 105 (0)                         |                    | 210 (0)             |                    |                |  |
|                        |                       | Mean (SD)              | 221.77<br>(888.514)             |                    | 150.05<br>(160.664)             |                    | 185.91<br>(637.947) |                    |                |  |
|                        |                       | Median                 | 107.70                          |                    | 106.70                          |                    | 106.90              |                    |                |  |
|                        |                       | Min; Max               | 32.4; 9146.7                    |                    | 39.4; 1564.9                    |                    | 32.4; 9146.7        |                    |                |  |
|                        | Follow-Up             | n (missing)            | 108 (0)                         | 108 (0)            | 108 (0)                         | 108 (0)            | 216 (0)             | 216 (0)            |                |  |
|                        |                       | Mean (SD)              | 195.06<br>(440.927)             | 74.36<br>(439.269) | 174.10<br>(283.239)             | 53.74<br>(277.501) | 184.58<br>(369.854) | 64.05<br>(366.689) |                |  |
|                        |                       | Median                 | 107.50                          | 1.90               | 108.10                          | 2.00               | 107.50              | 2.00               |                |  |
|                        |                       | Min; Max               | 28.3; 3332.5                    | -267.0;<br>3196.0  | 33.0; 2666.8                    | -159.3;<br>2540.8  | 28.3; 3332.5        | -267.0;<br>3196.0  |                |  |
|                        |                       | Creatinine<br>(umol/L) | Screening                       | n (missing)        | 108 (0)                         |                    | 108 (0)             |                    | 216 (0)        |  |
|                        |                       |                        |                                 | Mean (SD)          | 67.50 (10.707)                  |                    | 67.39 (11.185)      |                    | 67.44 (10.923) |  |
| Median                 | 67.80                 |                        |                                 |                    | 66.80                           |                    | 67.00               |                    |                |  |
|                        |                       | Min; Max               | 45.2; 90.6                      |                    | 45.6; 89.8                      |                    | 45.2; 90.6          |                    |                |  |

Baseline defined as Screening for Follow-Up results; NC: Not Calculated.

Max: Maximum Value; Min: Minimum Value; N: The number of subjects dosed with each treatment, or the number of subjects in the safety population for the total summary; n: Number of subjects in specific laboratory tests.

Treatment Sequence 1: Test/Reference; Treatment Sequence 2: Reference/Test.

Test: 600 µg (3\*200 µg tablets) levothyroxine new formulation.

Reference: 600 µg (3\*200 µg tablets) levothyroxine old formulation.

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| Laboratory Test (Unit) | Visit/ Timepoint   | Statistics  | Treatment Sequence 1 (N=108) |              | Treatment Sequence 2 (N=108) |              | Total (N=216)  |              |
|------------------------|--------------------|-------------|------------------------------|--------------|------------------------------|--------------|----------------|--------------|
|                        |                    |             | Observed                     | Change       | Observed                     | Change       | Observed       | Change       |
| Creatinine (umol/L)    | Period 1/ (Day -1) | n (missing) | 108 (0)                      |              | 108 (0)                      |              | 216 (0)        |              |
|                        |                    | Mean (SD)   | 70.47 (11.603)               |              | 69.65 (11.840)               |              | 70.06 (11.702) |              |
|                        |                    | Median      | 70.40                        |              | 68.15                        |              | 69.25          |              |
|                        |                    | Min; Max    | 41.7; 94.6                   |              | 40.9; 94.0                   |              | 40.9; 94.6     |              |
|                        | Period 2/ (Day -1) | n (missing) | 105 (0)                      |              | 105 (0)                      |              | 210 (0)        |              |
|                        |                    | Mean (SD)   | 70.89 (11.012)               |              | 69.99 (12.495)               |              | 70.44 (11.757) |              |
|                        |                    | Median      | 71.90                        |              | 67.80                        |              | 70.25          |              |
|                        |                    | Min; Max    | 50.9; 98.9                   |              | 46.2; 102.7                  |              | 46.2; 102.7    |              |
|                        | Follow-Up          | n (missing) | 108 (0)                      | 108 (0)      | 108 (0)                      | 108 (0)      | 216 (0)        | 216 (0)      |
|                        |                    | Mean (SD)   | 68.97 (11.000)               | 1.47 (6.376) | 69.66 (12.131)               | 2.28 (6.471) | 69.32 (11.557) | 1.88 (6.421) |
|                        |                    | Median      | 68.80                        | 1.20         | 68.85                        | 1.45         | 68.80          | 1.35         |
|                        |                    | Min; Max    | 45.4; 96.3                   | -21.5; 19.2  | 43.1; 100.1                  | -14.0; 21.5  | 43.1; 100.1    | -21.5; 21.5  |

Baseline defined as Screening for Follow-Up results; NC: Not Calculated.

Max: Maximum Value; Min: Minimum Value; N: The number of subjects dosed with each treatment, or the number of subjects in the safety population for the total summary; n: Number of subjects in specific laboratory tests.

Treatment Sequence 1: Test/Reference; Treatment Sequence 2: Reference/Test.

Test: 600 µg (3\*200 µg tablets) levothyroxine new formulation.

Reference: 600 µg (3\*200 µg tablets) levothyroxine old formulation.

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 Table 15.3.5.1.2 Summary and Change from Screening to FU of Laboratory Data by Treatment Sequence and Time Point: Clinical  
 Chemistry (Safety Population)

| Laboratory Test (Unit)                               | Visit/<br>Timepoint   | Statistics  | Treatment Sequence 1<br>(N=108) |              | Treatment Sequence 2<br>(N=108) |              | Total<br>(N=216) |              |  |
|--|-----------------------|-------------|---------------------------------|--------------|---------------------------------|--------------|------------------|--------------|--|
|  |                       |             | Observed                        | Change       | Observed                        | Change       | Observed         | Change       |  |
| Creatinine Clearance<br>(mL/min/1.73m <sup>2</sup> ) | Screening             | n (missing) | 108 (0)                         |              | 108 (0)                         |              | 216 (0)          |              |  |
|  |                       | Mean (SD)   | 106.0 (13.12)                   |              | 106.9 (15.05)                   |              | 106.5 (14.09)    |              |  |
|  |                       | Median      | 102.5                           |              | 102.0                           |              | 102.0            |              |  |
|  |                       | Min; Max    | 90; 151                         |              | 90; 180                         |              | 90; 180          |              |  |
| Direct Bilirubin<br>(umol/L)                         | Screening             | n (missing) | 7 (0)                           |              | 14 (0)                          |              | 21 (0)           |              |  |
|  |                       | Mean (SD)   | 4.27 (0.894)                    |              | 4.40 (0.762)                    |              | 4.36 (0.788)     |              |  |
|  |                       | Median      | 4.20                            |              | 4.25                            |              | 4.20             |              |  |
|  | Min; Max              | 3.3; 6.0    |                                 | 3.0; 5.9     |                                 | 3.0; 6.0     |                  |              |  |
|  | Period 1/<br>(Day -1) | n (missing) | 6 (0)                           |              | 8 (0)                           |              | 14 (0)           |              |  |
|  |                       |             | Mean (SD)                       | 4.52 (0.840) |                                 | 4.15 (0.843) |                  | 4.31 (0.831) |  |
|  |                       |             | Median                          | 4.60         |                                 | 4.05         |                  | 4.35         |  |
| Min; Max   |                       |             | 3.5; 5.8                        |              | 2.8; 5.5                        |              | 2.8; 5.8         |              |  |

Baseline defined as Screening for Follow-Up results; NC: Not Calculated.  
 Max: Maximum Value; Min: Minimum Value; N: The number of subjects dosed with each treatment, or the number of subjects in the safety population for the total summary; n: Number of subjects in specific laboratory tests.  
 Treatment Sequence 1: Test/Reference; Treatment Sequence 2: Reference/Test.  
 Test: 600 µg (3\*200 µg tablets) levothyroxine new formulation.  
 Reference: 600 µg (3\*200 µg tablets) levothyroxine old formulation.

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Table 15.3.5.1.2 Summary and Change from Screening to FU of Laboratory Data by Treatment Sequence and Time Point: Clinical Chemistry (Safety Population)

| Laboratory Test (Unit)                 | Visit/<br>Timepoint   | Statistics  | Treatment Sequence 1<br>(N=108) |           | Treatment Sequence 2<br>(N=108) |              | Total<br>(N=216) |              |
|--|-----------------------|-------------|---------------------------------|-----------|---------------------------------|--------------|------------------|--------------|
|  |                       |             | Observed                        | Change    | Observed                        | Change       | Observed         | Change       |
| Direct Bilirubin<br>(umol/L)           | Period 2/<br>(Day -1) | n (missing) | 3 (0)                           |           | 8 (0)                           |              | 11 (0)           |              |
|  |                       | Mean (SD)   | 3.73 (2.558)                    |           | 4.54 (0.727)                    |              | 4.32 (1.349)     |              |
|  |                       | Median      | 4.90                            |           | 4.65                            |              | 4.80             |              |
|  | Min; Max              | 0.8; 5.5    |                                 | 3.2; 5.3  |                                 | 0.8; 5.5     |                  |              |
|  | Follow-Up             | n (missing) | 3 (0)                           | 2 (1)     | 8 (0)                           | 4 (4)        | 11 (0)           | 6 (5)        |
|  |                       | Mean (SD)   | 3.67 (0.814)                    | NC        | 4.98 (0.911)                    | 0.75 (1.190) | 4.62 (1.043)     | 0.53 (1.167) |
| Median                                 |                       | 3.30        | NC                              | 5.05      | 0.50                            | 4.60         | 0.50             |              |
| Min; Max                               | 3.1; 4.6              | NC          | 3.6; 6.6                        | -0.4; 2.4 | 3.1; 6.6                        | -0.9; 2.4    |                  |              |
| Gamma Glutamyl<br>Transferase<br>(U/L) | Screening             | n (missing) | 108 (0)                         |           | 108 (0)                         |              | 216 (0)          |              |
|  |                       | Mean (SD)   | 19.22 (9.648)                   |           | 20.60 (9.130)                   |              | 19.91 (9.396)    |              |
|  |                       | Median      | 16.60                           |           | 18.45                           |              | 17.30            |              |
|  |                       | Min; Max    | 7.7; 62.0                       |           | 7.2; 55.7                       |              | 7.2; 62.0        |              |

Baseline defined as Screening for Follow-Up results; NC: Not Calculated.

Max: Maximum Value; Min: Minimum Value; N: The number of subjects dosed with each treatment, or the number of subjects in the safety population for the total summary; n: Number of subjects in specific laboratory tests.

Treatment Sequence 1: Test/Reference; Treatment Sequence 2: Reference/Test.

Test: 600 µg (3\*200 µg tablets) levothyroxine new formulation.

Reference: 600 µg (3\*200 µg tablets) levothyroxine old formulation.

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Table 15.3.5.1.2 Summary and Change from Screening to FU of Laboratory Data by Treatment Sequence and Time Point: Clinical Chemistry (Safety Population)

| Laboratory Test (Unit)           | Visit/ Timepoint   | Statistics  | Treatment Sequence 1 (N=108) |               | Treatment Sequence 2 (N=108) |                | Total (N=216)  |                |
|----------------------------------|--------------------|-------------|------------------------------|---------------|------------------------------|----------------|----------------|----------------|
|                                  |                    |             | Observed                     | Change        | Observed                     | Change         | Observed       | Change         |
| Gamma Glutamyl Transferase (U/L) | Period 1/ (Day -1) | n (missing) | 108 (0)                      |               | 108 (0)                      |                | 216 (0)        |                |
|                                  |                    | Mean (SD)   | 18.15 (8.641)                |               | 20.08 (8.885)                |                | 19.12 (8.797)  |                |
|                                  |                    | Median      | 15.90                        |               | 17.45                        |                | 16.55          |                |
|                                  |                    | Min; Max    | 8.1; 63.1                    |               | 7.9; 49.6                    |                | 7.9; 63.1      |                |
|                                  | Period 2/ (Day -1) | n (missing) | 105 (0)                      |               | 105 (0)                      |                | 210 (0)        |                |
|                                  |                    | Mean (SD)   | 18.60 (10.526)               |               | 21.02 (10.493)               |                | 19.81 (10.555) |                |
|                                  |                    | Median      | 16.40                        |               | 17.60                        |                | 16.95          |                |
|                                  |                    | Min; Max    | 8.2; 91.5                    |               | 7.2; 63.5                    |                | 7.2; 91.5      |                |
|                                  | Follow-Up          | n (missing) | 108 (0)                      | 108 (0)       | 108 (0)                      | 108 (0)        | 216 (0)        | 216 (0)        |
|                                  |                    |             | Mean (SD)                    | 18.53 (9.932) | -0.69 (5.724)                | 20.12 (10.173) | -0.49 (4.808)  | 19.32 (10.061) |
| Median                           |                    |             | 16.45                        | -0.20         | 17.45                        | -0.25          | 16.70          | -0.20          |
| Min; Max                         |                    |             | 8.3; 79.3                    | -27.7; 20.3   | 7.7; 72.9                    | -17.5; 20.8    | 7.7; 79.3      | -27.7; 20.8    |

Baseline defined as Screening for Follow-Up results; NC: Not Calculated.

Max: Maximum Value; Min: Minimum Value; N: The number of subjects dosed with each treatment, or the number of subjects in the safety population for the total summary; n: Number of subjects in specific laboratory tests.

Treatment Sequence 1: Test/Reference; Treatment Sequence 2: Reference/Test.

Test: 600 µg (3\*200 µg tablets) levothyroxine new formulation.

Reference: 600 µg (3\*200 µg tablets) levothyroxine old formulation.

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Table 15.3.5.1.2 Summary and Change from Screening to FU of Laboratory Data by Treatment Sequence and Time Point: Clinical Chemistry (Safety Population)

| Laboratory Test (Unit) | Visit/ Timepoint      | Statistics    | Treatment Sequence 1 (N=108) |               | Treatment Sequence 2 (N=108) |               | Total (N=216) |        |
|------------------------|-----------------------|---------------|------------------------------|---------------|------------------------------|---------------|---------------|--------|
|                        |                       |               | Observed                     | Change        | Observed                     | Change        | Observed      | Change |
| Glucose (mmol/L)       | Screening             | n (missing)   | 108 (0)                      |               | 108 (0)                      |               | 216 (0)       |        |
|                        |                       | Mean (SD)     | 4.646 (0.350)                |               | 4.572 (0.355)                |               | 4.609 (0.354) |        |
|                        |                       | Median        | 4.655                        |               | 4.585                        |               | 4.635         |        |
|                        |                       | Min; Max      | 3.85; 5.76                   |               | 3.71; 5.41                   |               | 3.71; 5.76    |        |
|                        | Period 1/<br>(Day -1) | n (missing)   | 108 (0)                      |               | 108 (0)                      |               | 216 (0)       |        |
|                        |                       | Mean (SD)     | 4.854 (0.378)                |               | 4.839 (0.395)                |               | 4.846 (0.386) |        |
|                        |                       | Median        | 4.845                        |               | 4.855                        |               | 4.850         |        |
|                        |                       | Min; Max      | 4.00; 5.80                   |               | 3.72; 5.60                   |               | 3.72; 5.80    |        |
|                        | Period 2/<br>(Day -1) | n (missing)   | 105 (0)                      |               | 105 (0)                      |               | 210 (0)       |        |
| Mean (SD)              |                       | 4.856 (0.371) |                              | 4.747 (0.452) |                              | 4.801 (0.416) |               |        |
| Median                 |                       | 4.830         |                              | 4.800         |                              | 4.820         |               |        |
|                        | Min; Max              | 4.04; 5.77    |                              | 1.92; 6.11    |                              | 1.92; 6.11    |               |        |

Baseline defined as Screening for Follow-Up results; NC: Not Calculated.

Max: Maximum Value; Min: Minimum Value; N: The number of subjects dosed with each treatment, or the number of subjects in the safety population for the total summary; n: Number of subjects in specific laboratory tests.

Treatment Sequence 1: Test/Reference; Treatment Sequence 2: Reference/Test.

Test: 600 µg (3\*200 µg tablets) levothyroxine new formulation.

Reference: 600 µg (3\*200 µg tablets) levothyroxine old formulation.

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Table 15.3.5.1.2 Summary and Change from Screening to FU of Laboratory Data by Treatment Sequence and Time Point: Clinical Chemistry (Safety Population)

| Laboratory Test (Unit)      | Visit/ Timepoint      | Statistics  | Treatment Sequence 1 (N=108) |               | Treatment Sequence 2 (N=108) |               | Total (N=216) |               |
|-----------------------------|-----------------------|-------------|------------------------------|---------------|------------------------------|---------------|---------------|---------------|
|                             |                       |             | Observed                     | Change        | Observed                     | Change        | Observed      | Change        |
| Glucose (mmol/L)            | Follow-Up             | n (missing) | 108 (0)                      | 108 (0)       | 108 (0)                      | 108 (0)       | 216 (0)       | 216 (0)       |
|                             |                       | Mean (SD)   | 4.760 (0.378)                | 0.114 (0.372) | 4.707 (0.428)                | 0.135 (0.528) | 4.734 (0.403) | 0.124 (0.455) |
|                             |                       | Median      | 4.775                        | 0.135         | 4.640                        | 0.065         | 4.700         | 0.100         |
|                             |                       | Min; Max    | 3.88; 5.75                   | -0.88; 1.17   | 3.74; 6.99                   | -0.84; 3.28   | 3.74; 6.99    | -0.88; 3.28   |
| Indirect Bilirubin (umol/L) | Screening             | n (missing) | 7 (0)                        |               | 14 (0)                       |               | 21 (0)        |               |
|                             |                       | Mean (SD)   | 20.71 (2.607)                |               | 20.15 (2.642)                |               | 20.34 (2.579) |               |
|                             |                       | Median      | 19.90                        |               | 19.65                        |               | 19.90         |               |
|                             | Period 1/<br>(Day -1) | n (missing) | 6 (0)                        |               | 8 (0)                        |               | 14 (0)        |               |
|                             |                       | Mean (SD)   | 18.15 (1.005)                |               | 20.10 (3.691)                |               | 19.26 (2.954) |               |
|                             |                       | Median      | 18.45                        |               | 18.65                        |               | 18.65         |               |
|                             |                       | Min; Max    | 16.7; 19.0                   |               | 17.7; 28.9                   |               | 16.7; 28.9    |               |

Baseline defined as Screening for Follow-Up results; NC: Not Calculated.

Max: Maximum Value; Min: Minimum Value; N: The number of subjects dosed with each treatment, or the number of subjects in the safety population for the total summary; n: Number of subjects in specific laboratory tests.

Treatment Sequence 1: Test/Reference; Treatment Sequence 2: Reference/Test.

Test: 600 µg (3\*200 µg tablets) levothyroxine new formulation.

Reference: 600 µg (3\*200 µg tablets) levothyroxine old formulation.

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Table 15.3.5.1.2 Summary and Change from Screening to FU of Laboratory Data by Treatment Sequence and Time Point: Clinical Chemistry (Safety Population)

| Laboratory Test (Unit)       | Visit/ Timepoint   | Statistics  | Treatment Sequence 1 (N=108) |        | Treatment Sequence 2 (N=108) |              | Total (N=216)   |              |
|------------------------------|--------------------|-------------|------------------------------|--------|------------------------------|--------------|-----------------|--------------|
|                              |                    |             | Observed                     | Change | Observed                     | Change       | Observed        | Change       |
| Indirect Bilirubin (umol/L)  | Period 2/ (Day -1) | n (missing) | 3 (0)                        |        | 8 (0)                        |              | 11 (0)          |              |
|                              |                    | Mean (SD)   | 18.37 (14.061)               |        | 22.34 (4.366)                |              | 21.25 (7.505)   |              |
|                              |                    | Median      | 20.40                        |        | 21.35                        |              | 20.40           |              |
|                              |                    | Min; Max    | 3.4; 31.3                    |        | 17.2; 29.6                   |              | 3.4; 31.3       |              |
|                              | Follow-Up          | n (missing) | 3 (0)                        | 2 (1)  | 8 (0)                        | 4 (4)        | 11 (0)          | 6 (5)        |
|                              |                    | Mean (SD)   | 24.63 (10.364)               | NC     | 22.84 (3.952)                | 3.78 (3.428) | 23.33 (5.755)   | 4.93 (5.389) |
|                              |                    | Median      | 18.70                        | NC     | 23.10                        | 3.85         | 22.60           | 3.85         |
|                              |                    | Min; Max    | 18.6; 36.6                   | NC     | 17.5; 29.3                   | -0.2; 7.6    | 17.5; 36.6      | -0.2; 14.1   |
| Lactate Dehydrogenase (IU/L) | Screening          | n (missing) | 108 (0)                      |        | 108 (0)                      |              | 216 (0)         |              |
|                              |                    | Mean (SD)   | 158.37 (22.498)              |        | 165.03 (22.124)              |              | 161.70 (22.508) |              |
|                              |                    | Median      | 155.60                       |        | 160.95                       |              | 158.65          |              |
|                              |                    | Min; Max    | 82.1; 220.6                  |        | 127.7; 228.2                 |              | 82.1; 228.2     |              |

Baseline defined as Screening for Follow-Up results; NC: Not Calculated.  
 Max: Maximum Value; Min: Minimum Value; N: The number of subjects dosed with each treatment, or the number of subjects in the safety population for the total summary; n: Number of subjects in specific laboratory tests.  
 Treatment Sequence 1: Test/Reference; Treatment Sequence 2: Reference/Test.  
 Test: 600 µg (3\*200 µg tablets) levothyroxine new formulation.  
 Reference: 600 µg (3\*200 µg tablets) levothyroxine old formulation.

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 Table 15.3.5.1.2 Summary and Change from Screening to FU of Laboratory Data by Treatment Sequence and Time Point: Clinical  
 Chemistry (Safety Population)

| Laboratory<br>Test (Unit)          | Visit/<br>Timepoint   | Statistics  | Treatment Sequence 1<br>(N=108) |               | Treatment Sequence 2<br>(N=108) |                   | Total<br>(N=216) |                   |
|------------------------------------|-----------------------|-------------|---------------------------------|---------------|---------------------------------|-------------------|------------------|-------------------|
|                                    |                       |             | Observed                        | Change        | Observed                        | Change            | Observed         | Change            |
| Lactate<br>Dehydrogenase<br>(IU/L) | Period 1/<br>(Day -1) | n (missing) | 108 (0)                         |               | 108 (0)                         |                   | 216 (0)          |                   |
|                                    |                       | Mean (SD)   | 158.95 (23.664)                 |               | 163.50 (22.253)                 |                   | 161.23 (23.030)  |                   |
|                                    |                       | Median      | 157.35                          |               | 161.45                          |                   | 159.70           |                   |
|                                    |                       | Min; Max    | 84.7; 225.7                     |               | 120.2; 231.2                    |                   | 84.7; 231.2      |                   |
|                                    | Period 2/<br>(Day -1) | n (missing) | 105 (0)                         |               | 105 (0)                         |                   | 210 (0)          |                   |
|                                    |                       | Mean (SD)   | 163.43 (32.495)                 |               | 169.46 (25.216)                 |                   | 166.45 (29.171)  |                   |
|                                    |                       | Median      | 160.10                          |               | 164.50                          |                   | 162.15           |                   |
|                                    |                       | Min; Max    | 89.6; 379.1                     |               | 133.8; 288.7                    |                   | 89.6; 379.1      |                   |
|                                    | Follow-Up             | n (missing) | 108 (0)                         | 108 (0)       | 108 (0)                         | 108 (0)           | 216 (0)          | 216 (0)           |
|                                    |                       | Mean (SD)   | 159.40 (25.150)                 | 1.03 (19.435) | 163.48 (20.007)                 | -1.55<br>(17.675) | 161.44 (22.764)  | -0.26<br>(18.578) |
|                                    |                       | Median      | 155.15                          | -0.05         | 162.60                          | -4.40             | 158.05           | -1.60             |
|                                    |                       | Min; Max    | 87.8; 238.2                     | -63.4; 80.5   | 121.0; 240.8                    | -55.7; 49.8       | 87.8; 240.8      | -63.4; 80.5       |

Baseline defined as Screening for Follow-Up results; NC: Not Calculated.  
 Max: Maximum Value; Min: Minimum Value; N: The number of subjects dosed with each treatment, or the number of subjects  
 in the safety population for the total summary; n: Number of subjects in specific laboratory tests.  
 Treatment Sequence 1: Test/Reference; Treatment Sequence 2: Reference/Test.  
 Test: 600 µg (3\*200 µg tablets) levothyroxine new formulation.  
 Reference: 600 µg (3\*200 µg tablets) levothyroxine old formulation.

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**Levothyroxine**  
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Table 15.3.5.1.2 Summary and Change from Screening to FU of Laboratory Data by Treatment Sequence and Time Point: Clinical Chemistry (Safety Population)

| Laboratory Test (Unit) | Visit/<br>Timepoint   | Statistics  | Treatment Sequence 1<br>(N=108) |        | Treatment Sequence 2<br>(N=108) |        | Total<br>(N=216) |        |
|------------------------|-----------------------|-------------|---------------------------------|--------|---------------------------------|--------|------------------|--------|
|                        |                       |             | Observed                        | Change | Observed                        | Change | Observed         | Change |
| Potassium<br>(mmol/L)  | Screening             | n (missing) | 108 (0)                         |        | 108 (0)                         |        | 216 (0)          |        |
|                        |                       | Mean (SD)   | 4.238 (0.300)                   |        | 4.266 (0.271)                   |        | 4.252 (0.286)    |        |
|                        |                       | Median      | 4.240                           |        | 4.255                           |        | 4.240            |        |
|                        |                       | Min; Max    | 3.53; 5.13                      |        | 3.68; 4.84                      |        | 3.53; 5.13       |        |
|                        | Period 1/<br>(Day -1) | n (missing) | 108 (0)                         |        | 108 (0)                         |        | 216 (0)          |        |
|                        |                       | Mean (SD)   | 4.317 (0.337)                   |        | 4.331 (0.331)                   |        | 4.324 (0.333)    |        |
|                        |                       | Median      | 4.285                           |        | 4.290                           |        | 4.290            |        |
|                        |                       | Min; Max    | 3.49; 5.28                      |        | 3.30; 5.08                      |        | 3.30; 5.28       |        |
|                        | Period 2/<br>(Day -1) | n (missing) | 105 (0)                         |        | 105 (0)                         |        | 210 (0)          |        |
|                        |                       | Mean (SD)   | 4.317 (0.326)                   |        | 4.287 (0.332)                   |        | 4.302 (0.328)    |        |
|                        |                       | Median      | 4.300                           |        | 4.270                           |        | 4.295            |        |
|                        |                       | Min; Max    | 3.58; 5.06                      |        | 3.47; 5.06                      |        | 3.47; 5.06       |        |

Baseline defined as Screening for Follow-Up results; NC: Not Calculated.

Max: Maximum Value; Min: Minimum Value; N: The number of subjects dosed with each treatment, or the number of subjects in the safety population for the total summary; n: Number of subjects in specific laboratory tests.

Treatment Sequence 1: Test/Reference; Treatment Sequence 2: Reference/Test.

Test: 600 µg (3\*200 µg tablets) levothyroxine new formulation.

Reference: 600 µg (3\*200 µg tablets) levothyroxine old formulation.

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Table 15.3.5.1.2 Summary and Change from Screening to FU of Laboratory Data by Treatment Sequence and Time Point: Clinical Chemistry (Safety Population)

| Laboratory Test (Unit) | Visit/ Timepoint   | Statistics  | Treatment Sequence 1 (N=108) |               | Treatment Sequence 2 (N=108) |               | Total (N=216) |               |
|------------------------|--------------------|-------------|------------------------------|---------------|------------------------------|---------------|---------------|---------------|
|                        |                    |             | Observed                     | Change        | Observed                     | Change        | Observed      | Change        |
| Potassium (mmol/L)     | Follow-Up          | n (missing) | 108 (0)                      | 108 (0)       | 108 (0)                      | 108 (0)       | 216 (0)       | 216 (0)       |
|                        |                    | Mean (SD)   | 4.381 (0.326)                | 0.143 (0.321) | 4.336 (0.255)                | 0.070 (0.329) | 4.358 (0.293) | 0.106 (0.326) |
|                        |                    | Median      | 4.345                        | 0.090         | 4.350                        | 0.075         | 4.350         | 0.090         |
|                        |                    | Min; Max    | 3.65; 5.22                   | -0.57; 1.03   | 3.71; 4.91                   | -0.70; 0.77   | 3.65; 5.22    | -0.70; 1.03   |
| Protein (g/L)          | Screening          | n (missing) | 108 (0)                      |               | 108 (0)                      |               | 216 (0)       |               |
|                        |                    | Mean (SD)   | 70.75 (3.366)                |               | 71.32 (3.478)                |               | 71.04 (3.426) |               |
|                        |                    | Median      | 70.85                        |               | 71.75                        |               | 71.20         |               |
|                        |                    | Min; Max    | 60.4; 77.0                   |               | 62.2; 79.0                   |               | 60.4; 79.0    |               |
|                        | Period 1/ (Day -1) | n (missing) | 108 (0)                      |               | 108 (0)                      |               | 216 (0)       |               |
|                        |                    | Mean (SD)   | 70.70 (3.469)                |               | 71.64 (3.820)                |               | 71.17 (3.670) |               |
|                        |                    | Median      | 70.50                        |               | 72.10                        |               | 71.25         |               |
|                        |                    | Min; Max    | 62.4; 80.7                   |               | 63.4; 80.1                   |               | 62.4; 80.7    |               |

Baseline defined as Screening for Follow-Up results; NC: Not Calculated.

Max: Maximum Value; Min: Minimum Value; N: The number of subjects dosed with each treatment, or the number of subjects in the safety population for the total summary; n: Number of subjects in specific laboratory tests.

Treatment Sequence 1: Test/Reference; Treatment Sequence 2: Reference/Test.

Test: 600 µg (3\*200 µg tablets) levothyroxine new formulation.

Reference: 600 µg (3\*200 µg tablets) levothyroxine old formulation.

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Table 15.3.5.1.2 Summary and Change from Screening to FU of Laboratory Data by Treatment Sequence and Time Point: Clinical Chemistry (Safety Population)

| Laboratory Test (Unit) | Visit/ Timepoint   | Statistics  | Treatment Sequence 1 (N=108) |               | Treatment Sequence 2 (N=108) |               | Total (N=216)  |               |
|------------------------|--------------------|-------------|------------------------------|---------------|------------------------------|---------------|----------------|---------------|
|                        |                    |             | Observed                     | Change        | Observed                     | Change        | Observed       | Change        |
| Protein (g/L)          | Period 2/ (Day -1) | n (missing) | 105 (0)                      |               | 105 (0)                      |               | 210 (0)        |               |
|                        |                    | Mean (SD)   | 70.49 (3.907)                |               | 71.77 (3.599)                |               | 71.13 (3.802)  |               |
|                        |                    | Median      | 70.90                        |               | 71.90                        |               | 71.40          |               |
|                        | Min; Max           | 61.3; 80.0  |                              | 64.4; 81.4    |                              | 61.3; 81.4    |                |               |
|                        | Follow-Up          | n (missing) | 108 (0)                      | 108 (0)       | 108 (0)                      | 108 (0)       | 216 (0)        | 216 (0)       |
|                        |                    | Mean (SD)   | 70.08 (3.430)                | -0.68 (2.911) | 70.40 (3.796)                | -0.92 (3.038) | 70.24 (3.613)  | -0.80 (2.971) |
| Median                 |                    | 69.90       | -0.80                        | 70.20         | -0.70                        | 70.10         | -0.80          |               |
| Min; Max               |                    | 61.5; 78.3  | -7.6; 9.2                    | 57.5; 83.0    | -10.5; 7.3                   | 57.5; 83.0    | -10.5; 9.2     |               |
| Sodium (mmol/L)        | Screening          | n (missing) | 108 (0)                      |               | 108 (0)                      |               | 216 (0)        |               |
|                        |                    | Mean (SD)   | 137.41 (2.039)               |               | 137.79 (2.069)               |               | 137.60 (2.058) |               |
|                        |                    | Median      | 137.40                       |               | 137.70                       |               | 137.60         |               |
|                        |                    | Min; Max    | 131.1; 143.6                 |               | 131.9; 142.4                 |               | 131.1; 143.6   |               |

Baseline defined as Screening for Follow-Up results; NC: Not Calculated.

Max: Maximum Value; Min: Minimum Value; N: The number of subjects dosed with each treatment, or the number of subjects in the safety population for the total summary; n: Number of subjects in specific laboratory tests.

Treatment Sequence 1: Test/Reference; Treatment Sequence 2: Reference/Test.

Test: 600 µg (3\*200 µg tablets) levothyroxine new formulation.

Reference: 600 µg (3\*200 µg tablets) levothyroxine old formulation.

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Table 15.3.5.1.2 Summary and Change from Screening to FU of Laboratory Data by Treatment Sequence and Time Point: Clinical Chemistry (Safety Population)

| Laboratory Test (Unit) | Visit/ Timepoint   | Statistics  | Treatment Sequence 1 (N=108) |              | Treatment Sequence 2 (N=108) |              | Total (N=216)  |              |
|------------------------|--------------------|-------------|------------------------------|--------------|------------------------------|--------------|----------------|--------------|
|                        |                    |             | Observed                     | Change       | Observed                     | Change       | Observed       | Change       |
| Sodium (mmol/L)        | Period 1/ (Day -1) | n (missing) | 108 (0)                      |              | 108 (0)                      |              | 216 (0)        |              |
|                        |                    | Mean (SD)   | 137.44 (1.874)               |              | 137.43 (1.772)               |              | 137.43 (1.820) |              |
|                        |                    | Median      | 137.65                       |              | 137.50                       |              | 137.60         |              |
|                        |                    | Min; Max    | 132.1; 141.3                 |              | 130.3; 141.1                 |              | 130.3; 141.3   |              |
|                        | Period 2/ (Day -1) | n (missing) | 105 (0)                      |              | 105 (0)                      |              | 210 (0)        |              |
|                        |                    | Mean (SD)   | 137.56 (2.117)               |              | 137.69 (1.919)               |              | 137.62 (2.017) |              |
|                        |                    | Median      | 137.80                       |              | 137.80                       |              | 137.80         |              |
|                        |                    | Min; Max    | 129.7; 141.5                 |              | 132.8; 142.6                 |              | 129.7; 142.6   |              |
|                        | Follow-Up          | n (missing) | 108 (0)                      | 108 (0)      | 108 (0)                      | 108 (0)      | 216 (0)        | 216 (0)      |
|                        |                    | Mean (SD)   | 137.75 (1.582)               | 0.34 (1.686) | 137.98 (1.882)               | 0.19 (2.332) | 137.86 (1.738) | 0.26 (2.031) |
|                        |                    | Median      | 137.85                       | 0.35         | 137.90                       | 0.05         | 137.90         | 0.20         |
|                        |                    | Min; Max    | 133.6; 141.9                 | -4.0; 4.6    | 131.7; 144.3                 | -6.3; 7.9    | 131.7; 144.3   | -6.3; 7.9    |

Baseline defined as Screening for Follow-Up results; NC: Not Calculated.  
 Max: Maximum Value; Min: Minimum Value; N: The number of subjects dosed with each treatment, or the number of subjects in the safety population for the total summary; n: Number of subjects in specific laboratory tests.  
 Treatment Sequence 1: Test/Reference; Treatment Sequence 2: Reference/Test.  
 Test: 600 µg (3\*200 µg tablets) levothyroxine new formulation.  
 Reference: 600 µg (3\*200 µg tablets) levothyroxine old formulation.

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Table 15.3.5.1.2 Summary and Change from Screening to FU of Laboratory Data by Treatment Sequence and Time Point: Clinical Chemistry (Safety Population)

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| Laboratory Test (Unit) | Visit/<br>Timepoint | Statistics  | Treatment Sequence 1<br>(N=108) |               | Treatment Sequence 2<br>(N=108) |                   | Total<br>(N=216) |                   |
|------------------------|---------------------|-------------|---------------------------------|---------------|---------------------------------|-------------------|------------------|-------------------|
|                        |                     |             | Observed                        | Change        | Observed                        | Change            | Observed         | Change            |
| Thyrotropin<br>(mU/L)  | Screening           | n (missing) | 108 (0)                         |               | 108 (0)                         |                   | 216 (0)          |                   |
|                        |                     | Mean (SD)   | 1.426 (0.721)                   |               | 1.342 (0.595)                   |                   | 1.384 (0.661)    |                   |
|                        |                     | Median      | 1.205                           |               | 1.205                           |                   | 1.205            |                   |
|                        | Min; Max            | 0.42; 4.13  |                                 | 0.35; 3.52    |                                 | 0.35; 4.13        |                  |                   |
|                        | Follow-Up           | n (missing) | 108 (0)                         | 108 (0)       | 108 (0)                         | 108 (0)           | 216 (0)          | 216 (0)           |
|                        |                     | Mean (SD)   | 1.456 (0.824)                   | 0.030 (0.613) | 1.301 (0.742)                   | -0.041<br>(0.579) | 1.378 (0.786)    | -0.006<br>(0.596) |
| Median                 |                     | 1.260       | 0.010                           | 1.110         | -0.075                          | 1.170             | -0.040           |                   |
| Min; Max               | 0.01; 4.07          | -1.64; 2.30 | 0.08; 3.90                      | -1.59; 2.07   | 0.01; 4.07                      | -1.64; 2.30       |                  |                   |
| Thyroxine<br>(nmol/L)  | Screening           | n (missing) | 108 (0)                         |               | 108 (0)                         |                   | 216 (0)          |                   |
|                        |                     | Mean (SD)   | 75.28 (9.211)                   |               | 76.66 (12.931)                  |                   | 75.97 (11.222)   |                   |
|                        |                     | Median      | 73.45                           |               | 71.95                           |                   | 72.80            |                   |
|                        |                     | Min; Max    | 63.0; 113.9                     |               | 63.5; 133.5                     |                   | 63.0; 133.5      |                   |

Baseline defined as Screening for Follow-Up results; NC: Not Calculated.

Max: Maximum Value; Min: Minimum Value; N: The number of subjects dosed with each treatment, or the number of subjects in the safety population for the total summary; n: Number of subjects in specific laboratory tests.

Treatment Sequence 1: Test/Reference; Treatment Sequence 2: Reference/Test.

Test: 600 µg (3\*200 µg tablets) levothyroxine new formulation.

Reference: 600 µg (3\*200 µg tablets) levothyroxine old formulation.

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Table 15.3.5.1.2 Summary and Change from Screening to FU of Laboratory Data by Treatment Sequence and Time Point: Clinical Chemistry (Safety Population)

| Laboratory Test (Unit) | Visit/ Timepoint   | Statistics     | Treatment Sequence 1 (N=108) |                | Treatment Sequence 2 (N=108) |                | Total (N=216)  |         |
|------------------------|--------------------|----------------|------------------------------|----------------|------------------------------|----------------|----------------|---------|
|                        |                    |                | Observed                     | Change         | Observed                     | Change         | Observed       | Change  |
| Thyroxine (nmol/L)     | Period 1/ (Day -1) | n (missing)    | 108 (0)                      |                | 108 (0)                      |                | 216 (0)        |         |
|                        |                    | Mean (SD)      | 74.26 (8.063)                |                | 76.14 (10.567)               |                | 75.20 (9.424)  |         |
|                        |                    | Median         | 73.50                        |                | 73.85                        |                | 73.75          |         |
|                        |                    | Min; Max       | 60.1; 102.3                  |                | 58.4; 111.1                  |                | 58.4; 111.1    |         |
|                        | Period 2/ (Day -1) | n (missing)    | 105 (0)                      |                | 105 (0)                      |                | 210 (0)        |         |
|                        |                    | Mean (SD)      | 71.35 (8.555)                |                | 72.36 (10.438)               |                | 71.85 (9.534)  |         |
|                        |                    | Median         | 71.20                        |                | 70.30                        |                | 70.60          |         |
|                        |                    | Min; Max       | 51.0; 93.6                   |                | 52.4; 115.3                  |                | 51.0; 115.3    |         |
|                        | Follow-Up          | n (missing)    | 108 (0)                      | 108 (0)        | 108 (0)                      | 108 (0)        | 216 (0)        | 216 (0) |
| Mean (SD)              |                    | 72.05 (13.298) | -3.23 (12.628)               | 72.08 (11.282) | -4.59 (10.833)               | 72.06 (12.303) | -3.91 (11.757) |         |
| Median                 |                    | 69.80          | -4.20                        | 71.00          | -3.35                        | 70.50          | -3.55          |         |
| Min; Max               |                    | 54.8; 141.2    | -31.8; 74.0                  | 52.1; 107.3    | -53.3; 16.4                  | 52.1; 141.2    | -53.3; 74.0    |         |

Baseline defined as Screening for Follow-Up results; NC: Not Calculated.

Max: Maximum Value; Min: Minimum Value; N: The number of subjects dosed with each treatment, or the number of subjects in the safety population for the total summary; n: Number of subjects in specific laboratory tests.

Treatment Sequence 1: Test/Reference; Treatment Sequence 2: Reference/Test.

Test: 600 µg (3\*200 µg tablets) levothyroxine new formulation.

Reference: 600 µg (3\*200 µg tablets) levothyroxine old formulation.

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Table 15.3.5.1.2 Summary and Change from Screening to FU of Laboratory Data by Treatment Sequence and Time Point: Clinical Chemistry (Safety Population)

| Laboratory Test (Unit)        | Visit/ Timepoint | Statistics   | Treatment Sequence 1 (N=108) |                | Treatment Sequence 2 (N=108) |                | Total (N=216)  |                |
|-------------------------------|------------------|--------------|------------------------------|----------------|------------------------------|----------------|----------------|----------------|
|                               |                  |              | Observed                     | Change         | Observed                     | Change         | Observed       | Change         |
| Thyroxine, Free (pmol/L)      | Screening        | n (missing)  | 108 (0)                      |                | 108 (0)                      |                | 216 (0)        |                |
|                               |                  | Mean (SD)    | 13.693 (1.179)               |                | 13.740 (1.354)               |                | 13.717 (1.266) |                |
|                               |                  | Median       | 13.460                       |                | 13.415                       |                | 13.435         |                |
|                               | Min; Max         | 11.41; 17.62 |                              | 11.01; 17.89   |                              | 11.01; 17.89   |                |                |
|                               | Follow-Up        | n (missing)  | 108 (0)                      | 108 (0)        | 108 (0)                      | 108 (0)        | 216 (0)        | 216 (0)        |
|                               |                  | Mean (SD)    | 13.340 (1.712)               | -0.353 (1.681) | 13.307 (1.254)               | -0.433 (1.163) | 13.323 (1.497) | -0.393 (1.442) |
| Median                        |                  | 13.080       | -0.405                       | 13.115         | -0.270                       | 13.105         | -0.380         |                |
| Min; Max                      | 10.22; 25.13     | -4.33; 12.13 | 10.60; 17.86                 | -4.89; 2.60    | 10.22; 25.13                 | -4.89; 12.13   |                |                |
| Triacylglycerol Lipase (IU/L) | Screening        | n (missing)  | 108 (0)                      |                | 108 (0)                      |                | 216 (0)        |                |
|                               |                  | Mean (SD)    | 21.90 (10.121)               |                | 22.24 (9.686)                |                | 22.07 (9.884)  |                |
|                               |                  | Median       | 19.70                        |                | 21.25                        |                | 20.25          |                |
|                               |                  | Min; Max     | 3.4; 59.6                    |                | 7.3; 57.1                    |                | 3.4; 59.6      |                |

Baseline defined as Screening for Follow-Up results; NC: Not Calculated.

Max: Maximum Value; Min: Minimum Value; N: The number of subjects dosed with each treatment, or the number of subjects in the safety population for the total summary; n: Number of subjects in specific laboratory tests.

Treatment Sequence 1: Test/Reference; Treatment Sequence 2: Reference/Test.

Test: 600 µg (3\*200 µg tablets) levothyroxine new formulation.

Reference: 600 µg (3\*200 µg tablets) levothyroxine old formulation.

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Table 15.3.5.1.2 Summary and Change from Screening to FU of Laboratory Data by Treatment Sequence and Time Point: Clinical Chemistry (Safety Population)

| Laboratory Test (Unit)                 | Visit/ Timepoint   | Statistics     | Treatment Sequence 1 (N=108) |                | Treatment Sequence 2 (N=108) |                | Total (N=216)  |         |
|--|--------------------|----------------|------------------------------|----------------|------------------------------|----------------|----------------|---------|
|  |                    |                | Observed                     | Change         | Observed                     | Change         | Observed       | Change  |
| Triacylglycerol Lipase (IU/L) (Day -1) | Period 1/ (Day -1) | n (missing)    | 108 (0)                      |                | 108 (0)                      |                | 216 (0)        |         |
|  |                    | Mean (SD)      | 24.37 (15.084)               |                | 25.63 (19.815)               |                | 25.00 (17.579) |         |
|  |                    | Median         | 19.50                        |                | 22.20                        |                | 21.10          |         |
|  |                    | Min; Max       | 5.4; 110.0                   |                | 7.3; 188.4                   |                | 5.4; 188.4     |         |
|  | Period 2/ (Day -1) | n (missing)    | 105 (0)                      |                | 105 (0)                      |                | 210 (0)        |         |
|  |                    | Mean (SD)      | 22.76 (12.178)               |                | 23.81 (11.719)               |                | 23.28 (11.934) |         |
|  |                    | Median         | 20.20                        |                | 22.50                        |                | 20.85          |         |
|  |                    | Min; Max       | 5.7; 71.5                    |                | 7.2; 74.1                    |                | 5.7; 74.1      |         |
|  | Follow-Up          | n (missing)    | 108 (0)                      | 108 (0)        | 108 (0)                      | 108 (0)        | 216 (0)        | 216 (0) |
| Mean (SD)                              |                    | 23.17 (13.356) | 1.28 (9.878)                 | 22.59 (10.598) | 0.35 (6.783)                 | 22.88 (12.032) | 0.81 (8.466)   |         |
| Median                                 |                    | 19.30          | 0.20                         | 21.20          | 0.70                         | 20.10          | 0.25           |         |
| Min; Max                               |                    | 1.3; 78.8      | -29.5; 46.3                  | 5.3; 53.2      | -19.7; 22.1                  | 1.3; 78.8      | -29.5; 46.3    |         |

Baseline defined as Screening for Follow-Up results; NC: Not Calculated.  
 Max: Maximum Value; Min: Minimum Value; N: The number of subjects dosed with each treatment, or the number of subjects in the safety population for the total summary; n: Number of subjects in specific laboratory tests.  
 Treatment Sequence 1: Test/Reference; Treatment Sequence 2: Reference/Test.  
 Test: 600 µg (3\*200 µg tablets) levothyroxine new formulation.  
 Reference: 600 µg (3\*200 µg tablets) levothyroxine old formulation.

/project24/ep/blinded/e210899\_merc/stats/versioncontrol/primary/scripts/program/main/TFL programs/Tables/Table 15.3.5.1.2.sas

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Table 15.3.5.1.2 Summary and Change from Screening to FU of Laboratory Data by Treatment Sequence and Time Point: Clinical Chemistry (Safety Population)

| Laboratory Test (Unit)    | Visit/ Timepoint   | Statistics    | Treatment Sequence 1 (N=108) |               | Treatment Sequence 2 (N=108) |               | Total (N=216) |        |
|---------------------------|--------------------|---------------|------------------------------|---------------|------------------------------|---------------|---------------|--------|
|                           |                    |               | Observed                     | Change        | Observed                     | Change        | Observed      | Change |
| Triiodothyronine (nmol/L) | Screening          | n (missing)   | 108 (0)                      |               | 108 (0)                      |               | 216 (0)       |        |
|                           |                    | Mean (SD)     | 1.629 (0.185)                |               | 1.583 (0.195)                |               | 1.606 (0.191) |        |
|                           |                    | Median        | 1.645                        |               | 1.590                        |               | 1.620         |        |
|                           |                    | Min; Max      | 1.25; 2.12                   |               | 1.16; 2.12                   |               | 1.16; 2.12    |        |
|                           | Period 1/ (Day -1) | n (missing)   | 108 (0)                      |               | 108 (0)                      |               | 216 (0)       |        |
|                           |                    | Mean (SD)     | 1.661 (0.198)                |               | 1.624 (0.190)                |               | 1.643 (0.194) |        |
|                           |                    | Median        | 1.630                        |               | 1.620                        |               | 1.620         |        |
|                           |                    | Min; Max      | 1.20; 2.45                   |               | 1.24; 2.14                   |               | 1.20; 2.45    |        |
|                           | Period 2/ (Day -1) | n (missing)   | 105 (0)                      |               | 105 (0)                      |               | 210 (0)       |        |
| Mean (SD)                 |                    | 1.620 (0.195) |                              | 1.591 (0.192) |                              | 1.605 (0.194) |               |        |
| Median                    |                    | 1.610         |                              | 1.580         |                              | 1.590         |               |        |
|                           | Min; Max           | 1.17; 2.29    |                              | 1.05; 2.15    |                              | 1.05; 2.29    |               |        |

Baseline defined as Screening for Follow-Up results; NC: Not Calculated.

Max: Maximum Value; Min: Minimum Value; N: The number of subjects dosed with each treatment, or the number of subjects in the safety population for the total summary; n: Number of subjects in specific laboratory tests.

Treatment Sequence 1: Test/Reference; Treatment Sequence 2: Reference/Test.

Test: 600 µg (3\*200 µg tablets) levothyroxine new formulation.

Reference: 600 µg (3\*200 µg tablets) levothyroxine old formulation.

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 Table 15.3.5.1.2 Summary and Change from Screening to FU of Laboratory Data by Treatment Sequence and Time Point: Clinical Chemistry (Safety Population)

| Laboratory Test (Unit)          | Visit/ Timepoint | Statistics  | Treatment Sequence 1 (N=108) |               | Treatment Sequence 2 (N=108) |                | Total (N=216) |               |
|---------------------------------|------------------|-------------|------------------------------|---------------|------------------------------|----------------|---------------|---------------|
|                                 |                  |             | Observed                     | Change        | Observed                     | Change         | Observed      | Change        |
| Triiodothyronine (nmol/L)       | Follow-Up        | n (missing) | 108 (0)                      | 108 (0)       | 108 (0)                      | 108 (0)        | 216 (0)       | 216 (0)       |
|                                 |                  | Mean (SD)   | 1.650 (0.217)                | 0.021 (0.215) | 1.568 (0.191)                | -0.015 (0.189) | 1.609 (0.208) | 0.003 (0.202) |
|                                 |                  | Median      | 1.630                        | -0.010        | 1.555                        | -0.005         | 1.600         | -0.010        |
|                                 |                  | Min; Max    | 1.12; 2.35                   | -0.34; 0.97   | 1.05; 2.10                   | -0.57; 0.42    | 1.05; 2.35    | -0.57; 0.97   |
| Triiodothyronine, Free (pmol/L) | Screening        | n (missing) | 108 (0)                      |               | 108 (0)                      |                | 216 (0)       |               |
|                                 |                  | Mean (SD)   | 4.302 (0.511)                |               | 4.180 (0.512)                |                | 4.241 (0.514) |               |
|                                 |                  | Median      | 4.340                        |               | 4.220                        |                | 4.300         |               |
|                                 |                  | Min; Max    | 2.82; 5.36                   |               | 2.82; 5.00                   |                | 2.82; 5.36    |               |
|                                 | Follow-Up        | n (missing) | 108 (0)                      | 108 (0)       | 108 (0)                      | 108 (0)        | 216 (0)       | 216 (0)       |
|                                 |                  | Mean (SD)   | 4.387 (0.612)                | 0.086 (0.701) | 4.212 (0.522)                | 0.033 (0.599)  | 4.300 (0.574) | 0.059 (0.651) |
|                                 |                  | Median      | 4.325                        | 0.095         | 4.220                        | 0.000          | 4.275         | 0.055         |
|                                 |                  | Min; Max    | 2.91; 6.94                   | -1.46; 3.87   | 2.78; 5.62                   | -1.53; 1.33    | 2.78; 6.94    | -1.53; 3.87   |

Baseline defined as Screening for Follow-Up results; NC: Not Calculated.  
 Max: Maximum Value; Min: Minimum Value; N: The number of subjects dosed with each treatment, or the number of subjects in the safety population for the total summary; n: Number of subjects in specific laboratory tests.  
 Treatment Sequence 1: Test/Reference; Treatment Sequence 2: Reference/Test.  
 Test: 600 µg (3\*200 µg tablets) levothyroxine new formulation.  
 Reference: 600 µg (3\*200 µg tablets) levothyroxine old formulation.

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 Table 15.3.5.1.2 Summary and Change from Screening to FU of Laboratory Data by Treatment Sequence and Time Point: Clinical Chemistry (Safety Population)

| Laboratory Test (Unit) | Visit/ Timepoint   | Statistics  | Treatment Sequence 1 (N=108) |        | Treatment Sequence 2 (N=108) |        | Total (N=216) |        |
|------------------------|--------------------|-------------|------------------------------|--------|------------------------------|--------|---------------|--------|
|                        |                    |             | Observed                     | Change | Observed                     | Change | Observed      | Change |
| Urea (mmol/L)          | Screening          | n (missing) | 108 (0)                      |        | 108 (0)                      |        | 216 (0)       |        |
|                        |                    | Mean (SD)   | 3.823 (1.140)                |        | 3.819 (0.882)                |        | 3.821 (1.017) |        |
|                        |                    | Median      | 3.625                        |        | 3.710                        |        | 3.695         |        |
|                        |                    | Min; Max    | 1.60; 6.77                   |        | 1.82; 6.24                   |        | 1.60; 6.77    |        |
|                        | Period 1/ (Day -1) | n (missing) | 108 (0)                      |        | 108 (0)                      |        | 216 (0)       |        |
|                        |                    | Mean (SD)   | 4.184 (1.186)                |        | 4.249 (1.194)                |        | 4.216 (1.188) |        |
|                        |                    | Median      | 3.935                        |        | 4.045                        |        | 4.020         |        |
|                        |                    | Min; Max    | 1.90; 7.32                   |        | 2.08; 11.32                  |        | 1.90; 11.32   |        |
|                        | Period 2/ (Day -1) | n (missing) | 105 (0)                      |        | 105 (0)                      |        | 210 (0)       |        |
|                        |                    | Mean (SD)   | 4.192 (1.130)                |        | 4.324 (1.066)                |        | 4.258 (1.098) |        |
|                        |                    | Median      | 4.180                        |        | 4.240                        |        | 4.215         |        |
|                        |                    | Min; Max    | 1.94; 7.42                   |        | 2.12; 7.08                   |        | 1.94; 7.42    |        |

Baseline defined as Screening for Follow-Up results; NC: Not Calculated.

Max: Maximum Value; Min: Minimum Value; N: The number of subjects dosed with each treatment, or the number of subjects in the safety population for the total summary; n: Number of subjects in specific laboratory tests.

Treatment Sequence 1: Test/Reference; Treatment Sequence 2: Reference/Test.

Test: 600 µg (3\*200 µg tablets) levothyroxine new formulation.

Reference: 600 µg (3\*200 µg tablets) levothyroxine old formulation.

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 Table 15.3.5.1.2 Summary and Change from Screening to FU of Laboratory Data by Treatment Sequence and Time Point: Clinical  
 Chemistry (Safety Population)

| Laboratory<br>Test (Unit) | Visit/<br>Timepoint | Statistics  | Treatment Sequence 1<br>(N=108) |               | Treatment Sequence 2<br>(N=108) |               | Total<br>(N=216) |               |
|---------------------------|---------------------|-------------|---------------------------------|---------------|---------------------------------|---------------|------------------|---------------|
|                           |                     |             | Observed                        | Change        | Observed                        | Change        | Observed         | Change        |
| Urea (mmol/L)             | Follow-Up           | n (missing) | 108 (0)                         | 108 (0)       | 108 (0)                         | 108 (0)       | 216 (0)          | 216 (0)       |
|                           |                     | Mean (SD)   | 4.333 (1.316)                   | 0.510 (1.164) | 4.116 (0.940)                   | 0.298 (0.964) | 4.225 (1.146)    | 0.404 (1.072) |
|                           |                     | Median      | 4.150                           | 0.385         | 3.995                           | 0.305         | 4.045            | 0.345         |
|                           |                     | Min; Max    | 1.91; 9.42                      | -3.20; 4.71   | 2.24; 7.18                      | -3.01; 2.78   | 1.91; 9.42       | -3.20; 4.71   |

Baseline defined as Screening for Follow-Up results; NC: Not Calculated.  
 Max: Maximum Value; Min: Minimum Value; N: The number of subjects dosed with each treatment, or the number of subjects  
 in the safety population for the total summary; n: Number of subjects in specific laboratory tests.  
 Treatment Sequence 1: Test/Reference; Treatment Sequence 2: Reference/Test.  
 Test: 600 µg (3\*200 µg tablets) levothyroxine new formulation.  
 Reference: 600 µg (3\*200 µg tablets) levothyroxine old formulation.

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